

TM 11-5895-862-14 & P

TECHNICAL MANUAL
OPERATOR'S, ORGANIZATIONAL,
DIRECT SUPPORT, AND GENERAL SUPPORT
MAINTENANCE MANUAL
INCLUDING REPAIR PARTS AND
SPECIAL TOOLS LISTS
(INCLUDING DEPOT MAINTENANCE
REPAIR PARTS AND SPECIAL TOOLS)
FOR
FACILITIES IN PLACE
PATCH AND TEST FACILITY
OAKLAND ARMY BASE, CALIFORNIA

HEADQUARTERS, DEPARTMENT OF THE ARMY
NOVEMBER 1976

WARNING

HIGH VOLTAGES AND CURRENT EXIST IN EQUIPMENTS IN THIS FACILITY

DO NOT TAKE CHANCES!

TECHNICAL MANUAL
 NO. 11-5895-862-14 & P }

**HEADQUARTERS
 DEPARTMENT OF THE ARMY
 WASHINGTON DC, 16 November 1976**

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 FOR
 FACILITIES IN PLACE PATCH AND TEST FACILITY
 OAKLAND ARMY BASE, CALIFORNIA**

Current as of August 1976

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This technical manual is an authentication of the manufacturer's commercial literature and does not conform with the format and content specified in AR 310-3, Military Publications. This technical manual does, however, contain available information that is essential to the operation and maintenance of the equipment.

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CHAPTER 1
INTRODUCTION

Section I. GENERAL

1-1. Scope

a. This manual describes the Patch and Test Facility at Oakland Army Terminal, California, and provides instructions for operating and maintaining the facility equipment. A list of items installed (app B) and a repair parts list (app C) are also included.

b. Throughout this manual references are made to other publications that cover equipment in the facility. A complete listing of applicable publications is provided in appendix A.

c. All illustrations are located in the rear of the manual.

1-2. Indexes of Publication

a. *DA Pam 310-4.* Refer to the latest issue of DA Pam 310-4 to determine whether there are new editions, changes, or additional publications pertaining to the equipment.

b. *DA Pam 310-7.* Refer to DA Pam 310-7 to determine whether there are modification work orders (MWO's) pertaining to the equipment.

1-3. Forms and Records

a. *Reports of Maintenance and Unsatisfactory*

Equipment. Use equipment forms and records in accordance with instructions in TM 38-750.

b. *Station Operation and Maintenance.* Use forms and records in accordance with instructions in the station Standard Operating Procedures (SOP).

c. *Plant-in-Place Records.* Changes, corrections, and updating of Plant-in-Place records (para 4-5) should be reported to US Army Communications Electronics Engineering Installation Agency (CED-SWSR), Fort Huachuca, Ariz 85613.

1-4. Administrative Storage

The procedures for administrative storage are outlined in TM740-90-1. However, the exact procedure for repacking for limited storage depends on the material available and the conditions under which the equipment is to be stored.

1-5. Destruction Army Electronics Material.

Refer to TM 750-344-3 for demolition procedures for electronic equipment.

Section II. DESCRIPTION AND DATA

1-6. Purpose and Use.

The patch and test facility (PTF) provides a centralized point, which is part of the Automated Telecommunications Station at Oakland Army Terminal, California, for the termination and interconnection of cables to and from the station. Additionally, the PTF contains equipment which provides access to the communications lines, transmission security, and line/component testing.

1-7. Purpose and Use

NOTE

See individual technical manuals (app A) for technical characteristics of installed components of the PTF

Circuits (SOP)	Number	Speed
Autodin (Mode 1)	2 ea	240 bps
Remote Terminals	11 ea (expandable to 24)	1200 bps
WU TWX	1 ea (not used)	
WU ACU	2 ea	
Patching Facilities		
		Number
2/wire jack appearances		60
VF		34 trans, 24 Rec.
DC High Level		24 trans, 24 Rec/Day
DC Low Level		40 (3 bays)
12/wire jack appearances		
CONSEC Facilities		
		6-13 (2 operation, 2 spare)
AC Power:		
Red and black		120/200, 3 phase 60 Hz (supplied from separate power panels)

DC Power Supplies	Uses
120 VDC (Dual)	Alarm panel and high level signalling.
60 VDC (Dual)	DLAU operation
6 VDC (Dual)	Tuning purposes and DLAU operation
Red/Black Isolator	Modulated light sources and photoconductive receivers.
Alarms	Condition
(Audible alarm and alarm panel light) Isolator	Loss of power, door open, high temp (120°).
DC Power supplies	Loss of 60, 120, or 6 volt power.
Fuse alarm panel	Any blown fuse

1-8. Description of Parts and Tam Facility, Panel

The Patch and Test Facility (PTF) is part of the Automated Telecommunications Center at Oakland Army Terminal, California. The PTF is installed in building 6 (Kern Building) along with the Automated Multimedia Exchange (AMME) which it serves. The PTF equipment is laid out in four rows (fig. 1-1) in two rooms (the P&T and crypto room) using standard cabinets which accept 19-inch rack-mounted equipment/components and provides housing for cable distribution frames. Cable ducts for carrying signal and power cables between the cabinets are installed overhead of the cabinet rows in the crypto room and under the floor in the P&T room. Conduits from the cable ducts bring the cables and power into the rear of the cabinets. In addition, a large conduit is connected between the signal line junction box (fig. 1-1) into the cable duct to carry the entrance signal cable. Power for operating the cabinet components is taken from duplex outlets installed in the rear of cabinets. The COMSEC equipment bays in the crypto room (fig. 1-1B) are part of special circuits not covered in this manual.

1-9. Rev 1 Equipment Days (Parts and Tam Panel)

The row 1 equipment bays are located in the P&T room. Row 1 equipments (fig. 1-2) include a Western Electric Modem Bay (1.2), a miscellaneous rack (bay 1.3) containing dc power supplies, an intercom system, two alarm panels, fuse panel, and two digital line interface units (DLIU), a cabinet containing the vt entrance frame and patch panels (bay 1.3), a rack containing test equipment (bay 1.4), a cabinet containing patching panels (both dc and vt) on the black side of the signal line (bay 1.5), the black IDP cabinet (bay 1.6), a modem bay containing Tymplex modems

(bay 1.7), a modem bay (1.8) containing four each Western Union Model 1100/24 Modems and two Western Electric Dataphone 2400 Modems, and a modem bay (1.9) containing three additional Western Union 2200/24 Modems. The Western Union, Western Electric, and Tymplex modems are maintained and furnished by the contractor. Bay 1.10 is available for use in further expansion of the PTF.

a. *Western Electric Bay.* A Western Electric modem is installed in bay 1.1. The cabinet is connected to the underground cable ducts with conduits that carry signal cables and black power.

b. *Miscellaneous Equipment Bay 1.2.* Bay 1.2 is designated the miscellaneous equipment bay. It mounts the DLAU shelf (fig. 1-3), fuse and alarm panel, major alarm panel, major-minor alarm panel, audible alarm, intercom and 6 and 60 vdc power supplies (fig. 1-4). All wiring connections (signal and power) are made on the rear of the units (fig. 1-5, 1-6, and 1-7).

c. *Vt Entrance Frame and Patch Bay 1.3.* Bay 1.3 contains a dual speaker panel (fig. 1-8), five 2-wire patch modules, an INT BAY patch module, and cable terminating blocks located on the bottom of the rack (fig. 1-9). Each SW AUDIO module has the capability for 24 2-wire normal through circuits. Connections are made through connectors on the rear of the patch panels (fig. 1-10) to the cable terminating blocks. The main signal cable from the signal line junction box is connected to the terminating blocks.

d. *Test Bay 1.4* (fig. 1-11). Test bay equipments consist of three pieces of test equipment, one interbay patch panel and a pull-out wiring shelf. The patch panel provides connections to other bays (through the INT BAY patch). Test equipment power input connections are made at the cabinet rear, along with signal and cable connectors for the patching module.

e. *Black Patch Bay 1.5* (fig. 1-12). The black patch bay contains seven patch modules (patch panels) and a rollout shelf. Three patch panels are multiterminal or 12 wire type. Each multiterminal module handles 16 each 12-wire circuits which are normalised through, from, and to cable connectors on the module rear. Two patch modules are of the 2-wire type, each containing 24 normalised through circuits and used for low level dc patching blocks. The last (bottom) panel is used for miscellaneous and interbay 2-wire connections and has facilities for 48 patch connections. All connections to the patch panels are at the rear of the bay (fig. 1-13).

f. *Black IDP Cabinet, Bay 1.6* (fig. 1-14). The black IDP cabinet contains cable terminating blocks mounted on a metal frame work. The cable blocks are used to terminate and cross-connect

signal cables on the black side of the signal path through the PTF.

g. Modem Bay 1.7 (fig. 1-15). Timeplex modems are mounted in bay 1.7 along with associated power supplies. Signal cables from the cable ducts are terminated on blocks on the black IDF and cross-connected to cables which connect on the rear of each individual modem (fig. 1-16).

h. Modem Bay 1.8 (fig. 1-17). Bay 1.8 contains four WU 2200/24 modems and two WE Dataphone 2400 modems. Interface and amplifier units for the WE modems are located behind and below the modems with one spare.

i. Modem Bay 1.9 (fig. 1-18). Bay 1.9 contains two WU 2200 modems with one spare.

j. Bay 1-10. Bay 1-10 is available for future expansion.

1-10. Row 2 Equipment Bays (Crypte Room).
(fig. 1-19.)

Row 2 equipments include a cabinet for mounting patching modules, two bays of COMSEC equipment and some miscellaneous equipment (not shown) used for special circuits not part of the PTF.

a. Bay 2.1 Red Dc Patch (Secure). Six patching modules and a pullout shelf are installed in the front panel of red dc patch bay 2.1. Three patch modules are 12-wire types containing 16 individual patch circuits. Two patch modules are 2-wire types containing 24 individual patch circuits each. The last patch module is used for miscellaneous circuits containing 24 individual patch modules. Mounted behind the patch modules, and available from the rear of the cabinet, are cable terminating blocks from which cross-connections are made to cables entering the cabinet from the overhead signal cable ducts to the cables connecting to the patch modules.

b. COSMEC Equipment Bays 2.2 and 2.3. Two identical racks are used to mount two sets of communication security (COMSEC) equipment. Each rack has a Western Union junction box (J-box) installed above the COMSEC equipment. Signal wiring and cabling on the rear of the equipment is all carried through conduit or ducts for shielding purposes.

1-11. Row 3 Equipment Bays (Crypte Room)
(fig. 1-20)

Bays 3.1 and 3.2 are used in row 3. Bay 3.1 is the black dc patch and is identical with bay 1.5 in row 1. Bay 3.2 is the black distribution frame and is identical with bay 1.6.

1-12. Row 4 Equipment Bays (Crypte Room)
(fig. 1-21)

Row 4 equipment bays are located in the crypto room. Row 4 equipments include two cabinets used for equipment that isolates black signal circuits from red signal circuits, the red dc patch (un-secure) bay and the red IDF cabinet. Overhead signal ducts are used to carry signal and power cables to the cabinets as required.

a. Red/Black Isolator Cabinets (Bay 4.3). Two separate side-by-side cabinets, using special radiofrequency (rf) door seals and a series of clamps around the edges to hold the doors tightly closed, are used to house the red/black isolator circuitry. Black and red signals and power are connected through conduits from the overhead cable ducts into the cabinets. The left cabinet contains all the black signals, the right cabinet the red signals. Connection of signals between the cabinets is made through common wall bushings that carry fiberglass light pipes between light transmitting and receiving modules installed in both cabinets. The doors are wired so that the opening of one causes an alarm to sound and illuminate an indicator on the major alarm panel (bay 1.2 of row 1) (fig. 1-3).

b. Red Dc Patch Bay (Unsecure). Bay 4.2 is designated the red dc (unsecure) patch bay. It contains six patching modules: three 16 circuit, 12 wire patching modules, two 24 circuit, 2 wire patch modules and one miscellaneous patch module (48, 2-wire jack appearances).

c. Red IDF Cabinet (fig. 1-22). The red IDF (bay 4.1) contains cable terminating blocks mounted on a metal frame work. The blocks are used to terminate and cross connect cables between AMME and the PTF.

1-13. Mobile Test Bay
(fig. 1-23)

The mobile test bay, normally located in the crypto room, consists of two pieces of test equipment (Test Set, Telegraph AN/GGM-15(V) and a BERT 901 tester) and an interbay patch panel mounted in a mobile (movable) metal cabinet. The test equipment can be connected to circuits in the patch and test facility through the interbay patch panel.

NOTE

The BERT 901 tester can be utilized only when testing the remote vt circuits containing the Timeplex modems. The BERT 901 is not compatible with Western Union and Western Electric data circuits.

CHAPTER 2

FACILITY CIRCUIT DESCRIPTION

2-1. General

This chapter provides an introduction to the signals that are handled by the PTF. The introduction is made on a block diagram and circuit diagram level. Circuit details and possible cable routings are shown in figures 2-1 and 2-2. Detailed functioning of the individual items of equipment represented by the blocks in the block diagram is covered in separate manuals (app A).

2-2. Station Description

a. The PTF described in this manual is part of the Automated Telecommunications Station at Oakland Army Terminal, California. The station itself is a Defense Communication System (DCS) Automatic Digital Network (AUTODIN) tributary station, part of a worldwide system of tributaries interconnected through 19 Automatic Switching Centers (ASC), which route message and data traffic between tributaries. Each ASC essentially functions to receive, store, and forward messages between tributaries and ASCs but also performs other functions in connection with the traffic it handles. These other functions include procedures concerning the message handling such as error correction, insuring proper delivery, timely delivery, message security, and others, but they are not relevant to the tributary operation. The ASC, in addition to containing the message handling and processing equipment, also contains equipments which are used to interface with different types of equipment contained at the tributary stations and to transmit and receive the digital messages on the voice frequency communications channels used between stations.

b. For the purpose of this discussion the Oakland Automated Telecommunications Station can be separated into three functional sections: the Patch and Test Facility (PTF), the Automated Multimedia Exchange (AMME), and a system of remote terminals.

(1) PTF The patch and test portion of the station is used to terminate all communication lines for the station except the antenna circuits. It contains equipment for monitoring, measuring, and testing these lines. It also contains equipment for processing the signals received and transmitted to the remote terminals, and to AMME.

(2) AMME The AMME performs a function similar to an ASC as it is a store and forward

facility between AUTODIN and the remote terminals. As with the ASC's, AMME also performs other functions in connection with the transmission of the data and message traffic. The AMME contains equipment to record all traffic; switch traffic to proper remote terminal; provide AUTODIN routing symbols on outgoing messages; and other message handling functions. The AMME equipment is leased and maintained by a private contractor.

(3) Remote terminals. Several different equipment configurations are used between the PTF and remote terminals. The equipments required depend on the traffic intended to the

2-3. Facility Signal Block Diagram

a. Station Signal Routing. The signal flow for received and transmitted traffic to the telecommunication station (except the AUTODIN lines) passes through the PTF. The received signal flow from the ASC enters the station, is processed and fed to AMME. From AMME, the signal path to the intended remote terminal is through the PTF. A transmitted signal from a remote terminal follows the reverse of a received signal, from the remote terminal to the PTF, to AMME, and then to the ASC.

b. ASC Signal. The signal received from, and also transmitted to the ASC, is a data message which has been encrypted for message security and changed to an analog signal for transmission on the voice frequency lines between stations. On the block diagram (fig. 2-3) the ASC line is shown entering at the signal line junction box.

(1) The ASC signal to and from the AMME pass through four significant blocks. The blocks represent equipment which modify the signal, such as the WU modem or COMSEC blocks. The remaining block represents the signal line junction box.

(2) The Western Union (WU) Modulator-Demodulator (modem) requires a wire input on the ASC side of the equipment (full duplex) and is wire output on the AMME side of the equipment.

(3) The signal on the ASC side of the WU modem is a carrier or tone at 1800 Hz. The carrier is frequency modulated at the digital rate (300 bits/second) with the data (message) information. The WU modem converts the signal received from

the ASC to digital, direct current signal, for use by the AMME and converts the digital signal originating in the AMME to the vf signal transmitted to the ASC.

(b) On the AMME side of the WU modem, data, control and clock signals are exchanged with the AMME. The data contains the message information received from or to be transmitted to the ASC. The control signals are dc levels which are exchanged between the AMME and the modem which allows the AMME to control the modem. The clock signals are used in synchronizing the AMME and the modem.

(3) The Communication Security (COMSEC) block provides for security of the data (message) transmitted by encrypting them automatically. Received data, which has been encrypted at the ASC, is decrypted automatically in the equipment represented by the COMSEC block. The COMSEC equipment provides a dividing point between red and black signal lines.

c. Remote Terminal Signal. The signal flow between the AMME and the remote terminals is more complex than the signal between the AMME and the ASC, more circuits are involved. In general, however, the signal processing is, in most cases, the same. The remote terminal lines are shown entering the PTF.

(1) Following circuits 1 through 23 from the AMME through the PTF, six significant blocks

are encountered. The most significant block in the six is the modem which transposes the dc digital signal, used in the AMME, into the analog frequency signal which is used on the voice frequency transmission lines, to the individual remote terminals. The second most significant block is the Red/Black Isolator which electrically separates the red signal from the black signal wiring. Other blocks remaining are the patch panel blocks (3), and the signal line junction box. The patch panels and the signal line junction box function just the way they did in the AUTODIN signal line described previously.

(2) The LO-HI level circuit channel passes through the PTF as follows: The signal line junction box, the vf equipment frame (VFEF), DLIU (Digital Line Interface Unit), the black dc patch panel in the P&T room, and the black dc patch panel in the COMSEC room. The remote terminals for these lines will be teletypewriters (tty) and will require high level dc voltages to operate. The DLIU transposes the low level digital signals required in the AMME to high level signal used to operate the tty.

2-4. Circuit Configurations

The circuits that pass through the communication center can be placed in three general categories: the LO-HI level dc teletypewriter lines (A, fig. 2-2), the lines to the remote terminals (C, fig. 2-2), and the AUTODIN lines (B, fig. 2-2).

CHAPTER 3

PATCH AND TEST FACILITY OPERATIONS

Section I. PRACTICES AND METHODS

3-1. General

This chapter identifies and establishes responsibilities and procedures which will contribute to successful PTF operation and maintenance. When PTF personnel become familiar with procedures in this chapter and become familiar with the circuits of the PTF and its equipment, they will be truly contributing to the successful PTF operation. Information contained here will aid operating personnel in training themselves and bring out the importance of maintaining accurate operating data. It will also point out many items which can be used by responsible maintenance personnel from the base electronics shop. Information here should be read and studied by new personnel to bring them "on board" as soon as possible.

3-2. Duties of PTF Personnel

The basic duties of PTF personnel is to maintain proper communication and, when necessary, locate a defective communication circuit. These functions require a knowledge of the circuit status at all times. The basic requirements can be further divided into individual duties below:

- a. Perform quality control checks and tests on circuits and equipment in the PTF
- b. Provide assistance to the ASCs in the checking of circuits.
- c. Substitute modules or channels to isolate circuit and equipment faults.
- d. Answer fault alarms and restore communications.
- e. Perform the required administration and record keeping.
- f. Maintenance of records (para 3.3)

3-3. Maintenance of Facility

NOTE

Maintenance of records, as well as the equipment, are to be handled by the base electronics shop.

Maintenance of records, as defined here, is the ensuring that all the PTF technical data (technical manuals, as built drawings, circuit drawings, circuit and switch markings) is up to date and complete. PTF records are divided into the following categories:

- a. **Plant-in-Place Records.** Plant-in-place records

are those engineering drawings and cable run lists which show what, where, and how site electronic equipment is installed. These records are essential to site maintenance.

(1) Plant-in-place records (sometimes called "As Built's") are prepared by the engineering/installation agency who is responsible for the original design of the PTF. The plant-in-place records are first developed as part of the engineering done prior to the construction update of a communication site or station. After the work done on the site is completed, the plant-in-place records must document the installation and should be used for any new additions or station update planning.

(2) Plant-in-place records are used by the electronic maintenance personnel as maintenance data. Plant-in-place records must show all circuit and wiring connections of the telecommunication station. Copies of the original drawings must be retained at the telecommunication site and used as a guide in troubleshooting and fault location.

(3) Prior to site construction, errors may creep into the plant-in-place records as they are being produced. These errors become obvious during the installation process as equipments are installed and connected. Corrections to the plant-in-place records must be made on prints (by installation personnel) and sent to the engineer/installation agency for correction of the originals. Corrected prints should be returned to the telecommunication site for use in troubleshooting, circuit and wiring tracing, etc. While the corrections are made by the installation personnel, electronic maintenance personnel have the responsibility to insure that all corrections are indeed completely accurate and pertain to the equipment as installed.

(4) The importance of accurate and complete plant-in-place records cannot be over emphasized. They are needed to document the site equipment and circuits and to provide information for updating, maintaining or expanding the site at some future date. Plant-in-place records are to be used by the electronic maintenance personnel for circuit tracing and troubleshooting. If the circuit tracing or troubleshooting is brought about in an effort to restore communications, a fault or incorrect

diagram can add hours on to the time of the communications outage. Simple fault location can become a long drawnout procedure due to a faulty drawing. Plant-in-place records must be accurate and complete.

b. Equipment Manuals. The equipment manuals which come under the heading of station records are commercial and military that cover the various items of station equipment. These items of equipment are either mounted in a rack or are whole equipment racks. They are not built by the installation/engineering agency but procured as a commercial item from a separate company. A list of military and commercial equipment manuals is included in appendix A.

c. Reference Publications. Reference publications which should be included in the station records are those manuals, documents and other data which provide background, standards, or testing information. A list of these type of documents are included in appendix A.

d. Locally Prepared Data. Locally prepared operator data, which should be included as part of station operator records, are patch board labels, labels on the power distribution panels denoting circuit breaker application, simplified patching diagrams placed on patch bays, and operator trouble logs. In general, any instruction or aid to operation and troubleshooting of the equipment must be considered part of the station records.

Section II. PATCHING OPERATIONS

3-4. Patching, General

a. The communication lines or paths that run through the PTF are provided with patch panels which are wired between equipments and at the line entrance and exit points. The patch panels are equipped with jacks that allow for either a parallel circuit connection for monitoring or a series connection which breaks the line and connects it to the patchcord when it is inserted. The series jacks on the patch panels are used for testing and rearranging circuit paths for troubleshooting and temporary restoration of communications.

b. Patching requires knowledge of the circuits and equipments, a certain technique that comes from practice, and attention to certain precautions to be successful.

(1) Knowledge of the circuits and the type of signals they handle is essential for proper patching. Like signals (dc to dc, vf to vf, multichannel to multichannel, etc) have to be patched to like signals. Signal paths must be maintained; e.g., the output from one piece and equipment must go into the input of the equipment being patched into.

(2) Operational spare circuits and equipment must be maintained. Standby equipment maintained in these spare circuits are to be used when patching around a defective item.

(3) Patches should not be made without thought to the interruption of traffic. Always know what is on the circuit to be interrupted. When possible coordinate with others affected so that when circuits have to be patched traffic is not on the line.

(4) *Technique.* Develop the habit of rechecking your cord and plug positions just prior to completing the patch. Set the patch up with the

cable plugs only loosely set into the patch jacks. Then, recheck the signal flow prior to plugging in the idle section; then plug in idle section fully; and finally complete the patch by setting in (or throwing) the plugs to the active line section simultaneously.

(5) *Prohibitions.* Although the PTF was designed to minimize the chances that red and black circuits can be patched together, operators should especially be alert to this possibility. Red circuits must not be patched to black circuits directly. The electrical isolation of circuits provided by the red/black isolator cabinets must not be defeated.

3-5. Patching for Equipment Solutions

Some typical patch cord connections are provided here to illustrate connections for patching in substitute equipments. PTF operator personnel should examine the diagrams and determine if they understand the principle involved.

a. Modem Substitution (fig. 3-1). This patch removes the modem on circuit number 2 and substitutes a spare modem from circuit number 21. At bay 1.5 a multicircuit patch cord is connected from the COMP jack of channel 2 to the MODEM jack of channel (circuit) 21. On the VF entrance panel, Bay 1.2, two 3-wire cords are used to connect the modem transmit and receive lines from circuit 21 to the lines of circuit 2.

b. Isolator Substitution (fig. 3-2). Isolator substitution involves the multicircuit (12-wire) patch cords. In this case, it is assumed that operational spares for the isolators are connected to circuit 19. On the black patch the MODEM jack of circuit 2 is connected to the COMP jack of circuit 19. On the other side of the isolator cabinet

(red dr patch) the MODEM jack of circuit 19 is connected to the COMP jack of circuit number 2 to complete the patch.

c. *DLIU Substitution* (fig. 3-3). This patch is presented schematically which better shows the principle involved in patching. The defective DLIU is the top one in the diagram. Patch cords are connected to divert the signal (transmit only) from the top 2-wire line to the spare DLIU on the bottom line and then back to the correct line on the top.

3-6. Patching for Park Location

Patching for fault location includes loopback by use of special test cords and plugs and use of the BERT for troubleshooting.

a. *Loopback*. Loopback is a method for connecting the transmitting lines of a communication device to its received lines. The purpose of the loopback is so that a standard, or test message may be sent from and to the communication device for comparison of the transmitted to the received message for testing purposes. At the PTF, request

for loopback comes for either the ANME or the remote terminals. Two special loopback cables and one special plug are provided at the PTF. The use of the cables and plug is illustrated in figure 3-4.

(1) *Black test patch cord*. The black test cord is identified by the plug ends. One end has three pins and the other nine pins. It is used for looping back the ANME signal as shown in B, figure 3-4.

(2) *Red test patch cord*. The red test cord is identified by the plug ends. One end has three pins and the other has five pins. It is used in conjunction with the red test plug for looping back a secure remote terminal as shown in C, figure 3-4.

(3) *Red test plug*. The red test plug is used to loop back a remote terminal signal as shown in C and D, figure 3-4.

b. *BERT Patching*. When the BERT is used for troubleshooting as described in chapter 4, it is connected and patched into the system as shown in figure 3-5. This arrangement may or may not be practical depending on the length of the patch cords.

CHAPTER 4

MAINTENANCE

Section I. GENERAL

4-1. scope of Maintenance

NOTE

Daily checks must be performed by the PTF operator. All other checks will be performed by base electronic repair personnel.

Maintenance for a PTF includes the following functions:

- a. Daily and weekly preventive maintenance checks and services (para 4-5).
- b. *Monthly* preventive maintenance checks and services (para 4-6).
- c. Quarterly preventive maintenance checks and services (para 4-7).
- d. **Cleaning (para 4-8).**
- e. Touchup painting (para 4-9).
- j. Troubleshooting

4-2. Tab, Materials, and Test Equipment Required for Maintenance

Q. Tools. Tool Kits, Electronic Equipment TK-100/G TK-101/G, and TK-105/G.

b. Materials.

- (1) **Lint-free cloth.**
- (2) **Brush (MIL-G-7241).**
- (3) **Distilled water.**
- (4) **Lubricating oil, general purpose, preservative (PL Special) (NSN 9150-00-1P5-0629).**
- (5) **Fine sandpaper, No. 000.**

c. *Test Equipment.*

- (1) **All rack-mounted test equipment listed in appendix B.**
- (2) **Multimeter AN/USM-223, or equivalent.**

Section II. PREVENTIVE MAINTENANCE PROCEDURES

4-3. Preventive Maintenance

Preventive maintenance is the systematic care, inspection, and servicing of equipment to maintain it in serviceable condition and assure maximum operational capability. Preventive maintenance is the responsibility of PTF operating personnel (daily) and base electronic repair personnel (all other times).

a. *Systematic Care.* The procedures given in paragraphs 4-4 through 4-7 cover routine systematic care and cleaning essential to proper upkeep and operation of the equipment.

b. *Preventive Maintenance Checks and Services.* The preventive maintenance checks and service charts (para 4-5, 4-6, and 4-7) outline functions to be performed at specific intervals (para 4-4). These checks and services are to maintain equipment in good general (physical) condition and in good operating condition. To assist maintenance personnel in maintaining the equipment in peak condition, the charts indicate what to check, how to check, and the normal conditions. The *References* column lists the paragraphs or manuals that contain detailed repair or replacement procedures.

4-4. Preventive Maintenance Checks and Service Periods

Preventive maintenance checks and services of the PTF are required on a daily, weekly, monthly, and quarterly basis unless otherwise directed by the station commander.

a. Paragraph 4-5 specifies checks and services that must be accomplished weekly and under the special conditions listed below.

- (1) When the equipment is installed initially.
- (2) When the equipment is reinstalled after removal for any reason.
- (3) At least once each month if the equipment is maintained in standby condition.

b. Paragraphs 4-6 and 4-7 specify additional maintenance checks and services that must be performed monthly and quarterly, respectively.

4-5. Daily and Weekly Preventive Maintenance Checks and Services Charts

Perform the maintenance functions indicated in the daily and weekly preventive maintenance checks and service charts below daily (operator) and weekly (base electronic repair personnel) respectively. Adjustment of the maintenance in-

terval must be made to compensate for any unusual operating conditions.

a. Patch and Test Facility (Daily).

Sequence No.	Item to be inspected	Procedure	References
	Alarm lamps	Press test button on alarm panels.	

b. Equipment Racks, Equipment, and Power Distribution Panel (Weekly).

Sequence No.	Item to be inspected	Procedure	References
1	Cleanliness	Remove dirt, dust, and other foreign matter from all exposed exterior surfaces.	Para 4-6
2	Connectors	Check cables and connectors for secure fit.	None
3	Mounting	Check to be sure that the units are securely mounted.	None
4	Operation	During normal operation, observe that the mechanical action of each switch and control is smooth and free of binding.	None
5	Lamps	Check all indicating lamps. Replace defective lamps.	None

4-6. Monthly Preventive Maintenance Checks and Service Charts

Perform the maintenance functions indicated in the monthly preventive maintenance checks and service chart below once each month. A month is defined as approximately 30 calendar days.

Adjustment of the maintenance interval must be made to compensate for any unusual operating conditions. Equipment maintained in a standby condition must have monthly preventive checks and service.

a. Patch and Test Facility (Monthly).

Sequence No.	Item to be inspected	Procedure	References
1	Grounding/System	Inspect the station grounding system.	Para 4-6 and 4-8
2	Movable parts	Check all hinges, latches, and metal-to-metal moving parts as necessary. a. Clean and paint bare metal parts. b. Tighten loose screws, nuts, and bolts. c. Lubricate.	
3	Cables, wires, and cords	a. Tighten screws, clamps, and nuts that secure wires to terminals. b. Repair insulation cuts and abrasions with electrical insulation tape.	a. None. b. None.
4	Electrical system conduits and switching	Tighten loose screws, bolts, and clips. Repair or replace defective switches, switchplates, outlets, and receptacles.	Fig. 5-8 through 5-8
5	Equipment mountings	a. Tighten all loose bolts, nuts, screws, and clamps that secure equipment racks, frames, shelves, braces, and mounting hardware. Replace missing hardware. b. Check to see that equipment mounting racks, frames, shelves, braces and clamps are not bent, broken, or out of shape to endanger equipment or personnel.	None None

Sequence No.	Item to be inspected	Procedure	References
6	Fuses	Check fuses at fuse panel and equipment. Replace defective fuses. Verify that all operating fuses are of the correct value. Check spare fuses for proper value and quantity.	Fig. 1-3

b. Equipment (Monthly). Perform periodic checks and services on each equipment in the facility (app A).

required on the PTF. Periodic daily, weekly and monthly services constitute a part of the quarterly preventive maintenance checks and services and must be performed concurrently. All deficiencies will be recorded and corrected.

4-7. Quarterly Preventive Maintenance Checks and Service Charts

Quarterly preventive maintenance checks are

a. Patch and Test Facility (Quarterly).

Sequence No.	Item to be inspected	Procedure	References
1	Publications	Check to see that all publications are complete, serviceable, and current.	None
2	Mounting	Verify that all bolts, nuts, and washers are correctly positioned and properly tightened. Check for cracked, bent, or broken brackets.	None

b. Equipment.

Sequence No.	Item to be inspected	Procedure	References
1	Completeness	See that the equipment is complete.	App A
2	Reservation	Check all surfaces for evidence of fungus. Remove rust and corrosion and spotpaint bare spots.	Para 4-8
3	Connections	Verify that plugs, sockets, and jacks are clean, intact, and not loose fitting.	None
4	Pluck-out items	Inspect clamps and seating of pluck-out items. Check for wrong, bent, or broken parts.	None
5	Knobs, dials, and switches	While making the operating checks, observe that the mechanical action of each knob, dial, and switch is smooth and free of external or internal binding.	None

4-8. Cleaning

a. Remove dust and loose dirt from the exterior surfaces with a clean, soft cloth.

WARNING

The fumes of trichloroethane are toxic. Provide thorough ventilation whenever used. DO NOT use near an open flame. Trichloroethane is not flammable, but exposure of the fumes to an open flame or hot metal surface forms highly toxic phosgene gas.

b. Remove grease, fungus, and ground-in dirt from the equipment; use a cloth dampened (not wet) with trichloroethane.

CAUTION

Do not press on the indicator face (glass when cleaning; the indicator may be damaged.

c. Clean indicator glass; use a soft, clean cloth. If difficulty in removing dirt occurs, dampen the cloth with water. Mild soap may be used to make cleaning more effective.

4-9. Touchup Painting Instructions

a. When the finish on the exterior of the equipment has been scuffed or damaged, corrosion may be prevented by touching up the surfaces. Touch up the surface as outlined in (1), (2), and (3) below.

(1) Use No. 000 sandpaper to clean the surface down to the bare metal; obtain a bright clean finish.

(2) Sand the area back to solid paint and feather the paint edge that leads to exposed metal.

(3) Wipe the area clean and apply to metal surfaces one coat of zinc chromate metal primer

(NSN 8010-00-835-2114) and two thin finish coats of enamel.

b. When a touchup paint job is necessary, apply paint with a small brush.

Section III. TROUBLESHOOTING

4-10. General

a. Troubleshooting in the PTF involves determining which circuit is defective and then locating the defect in the item or equipment unit. The first approach or step is on a system basis, to find out what piece of equipment is faulty in a series of equipments that make up the communications chain. The active components of the communication chain are the AMME, red/black isolators, modem, the communication lines, modem at the remote site, and the remote terminal equipment. A fault in any unit will degrade or interrupt communications.

b. The time required in the troubleshooting procedure depends on the complexity of the trouble. The simpler type troubles, such as a power supply failure, provide an alarm indication and can be located immediately. Troubles that degrade the signal or increase the errors received in a message require more time because they require the use of test equipment and a test procedure.

c. Repairing the faulty piece of equipment depends on the maintenance concept for that item. For example, if the equipment is maintained by a contractor, PTF personnel must take the equipment out of service and notify the contractor. When the equipment is maintained by base electronic repair personnel at the PTF, the equipment must be taken out of service to be repaired using the troubleshooting procedure in the equipment manual for that equipment (app A).

d. Troubleshooting procedures in this section cover the procedure used in the first troubleshooting step; that is, locating the faulty equipment in the communication chain (para 4-11) and a troubleshooting chart for a specific equipment item which does not have its own manual. The PTF equipment item that does not have its own manual is the major and major-minor alarm panels. The troubleshooting chart (para 4-12) will aid in locating the defective component of the faulty major or major-minor alarm panel. All other equipment items have their own manuals, listed in appendix A, which contain troubleshooting data for the repair of the item.

4-11. Troubleshooting Communications Channel

NOTE

The following procedure applies only to

those circuits utilizing Timeplex modems.

a. The communication chain which connects the AMME to the remote terminal equipment has several functional areas that can degrade communications. The functional areas are shown on the block diagram, figure 4-1. The slow degradation of a communication signal is more of a problem to the person in care of repair than the complete failure of a single equipment. In the communication chain shown, a diagnostic program can be run on the AMME and the remote terminal equipment, to determine if they are degrading the system. The transmission system represented by the modems and communication lines requires a special piece of test equipment called a bit error rate tester (BERT). It generates a known digital signal that can be transmitted to itself for the purpose of determining any errors created in the transmission. The number of errors is received by the BERT, tallied by it and the total gives an indication of the quality of the transmission medium or circuits being tested. That is, a high number of errors represent the transmission through faulty circuits, a low number of errors recorded represent normal transmission.

b. Use of the BERT in testing a typical communications system is shown in figure 4-1. In this case the BERT is connected into the modem side of the block patch panel to supply signals to the modem, the communications lines and the remote terminal modem. The lines looped back at the points are shown separately, progressing from left to right on the diagram. At each loop back point, the BERT is operated and the total number of errors is noted. A significant increase in errors, caused by the addition of a loop back segment, pinpoints the cause of the trouble to that added segment. If the modems prove defective by this method, they should be replaced (or patched around). If the communications lines prove defective, they should be reported to the maintenance personnel responsible for the communications lines.

4-12. Station Diagrams

In addition to this manual, a considerable amount of data is contained in the station drawings. Site personnel must become familiar with the in-

formation contained in them. Source of the information contained in the station drawings are as follows:

- a. Cable runs (routing through cable ducts).
- b. Cable pair color coding connections.
- c. Cross-connection diagrams.
- d. Location and stenciling of terminal blocks.

4-13. Use of Trouble Charts.

Troubleshooting of this facility is based upon

malfunctions that may occur during normal operation of the equipment in the system. When a trouble occurs, refer to the *Trouble symptom* column in the chart. Perform the checks and corrective measures indicated in the *Check and corrective maintenance* column to locate and clear the trouble.

Item	Trouble symptom	Probable trouble	Check and corrective maintenance
1	No tone from audible indicator with an alarm panel light illuminated.	<p>a. Tellite has been depressed, locking out audible tone.</p> <p>b. Ground from alarm panel not being extended to audible indicator.</p> <p>c. Ground not being extended through alarm panel.</p>	<p>a. Check for trouble as indicated by switch light.</p> <p>b. Provide ground on audible indicator with jumper wire. If alarm does not sound, check for voltage at audible indicator. If voltage is present, audible indicator is defective.</p> <p>(1) If alarm sounds when ground is provided, circuit trace ground back to alarm panel.</p> <p>(1) If voltage is not found at alarm, trace voltage back to the dc power supplies.</p> <p>c. If no continuity exists to ground from the alarm panel, remove alarm panel from rack to gain access to the component parts. With the top and bottom covers removed, make a continuity check, using a voltohmmeter (VOM), from the pin number corresponding to the illuminated lamp to switch pins NC1 COM1. Refer to LRAD-D-33163, symbol SW2, for switch location. If continuity is obtained on COM1 but not NC1, this indicates a defective switch. Be sure that the (+) lead of the VOM is connected to the corresponding lead (1-4). This will forward bias the diode in the circuit, thus insuring a valid VOM reading. If continuity is not obtained at either NC1 or COM1, check associated diode. Refer to parts list, symbol CR1, parts location.</p>
2	Audible tone from alarm converter without any lamp indication on alarm panels.	Defective lamp in switch.	<p>a. Depress switch SW1. All switches should glow red. Press switch SW2. All switches should glow amber. If any switch fails to glow in either color, replace associated bulb.</p> <p>b. If all switches fail to light, check circuit breaker located on front panel. Reset if found deactivated.</p>
3	Equipment is known to be in an alarm condition with no alarm indication given.	Ground not being extended from equipment to alarm panel.	<p>Remove connector from back of alarm panel, locate pin associated with equipment alarm and check for ground.</p> <p>a. If ground is found, internal wiring of alarm panel is defective.</p> <p>b. If no ground is found, circuit trace wiring back to EDP where ground originates. Use station drawing showing the alarm wiring.</p>
4	Audible alarm interrupted only while switch is depressed.	Switch is defective.	<p>To check the switch coil, remove the panel from the bay to gain access to the component parts. With the top and bottom covers removed, a reading of approximately 340 ohms across pins 4 and 5 indicates a good coil, while an open reading will require the replacement of the switch.</p>

CHAPTER 5
COMPONENT FUNCTIONING

5-1. General

This chapter covers the functioning of items manufactured by Lexington-Blue Grass Army Depot and installed in the PTF. These items do not have their own individual manuals but are covered in this manual and in the station drawings. The station drawings cover the complete schematic diagram and how the item is connected into the station. The parts for these depot manufactured items are listed in appendix C.

5-2. Patching Modules

(fig. 5-1)

Four different types of patching modules (patch panels) are used in the PTF. The differences are based on the type of signals that the patch panels are designed to handle. Four different types of signals are involved in the PTF. These are the dc signals from the modem to the AMME, the audio signals which enter and leave the PTF, the low level teletype-writer signal transmitted between the DLIU and AMME (at present is not used), and the high level signal output from the DLIU (when used). Each type signal has a special requirement and a special type of patch panel.

a. *12-Wire Patch Module (A, fig. 5-1).* The 12-wire patch module is required for the signal between the AMME and the modem. Of the 12 wires, six are required to carry the transmitting data and control signals, the other six carry the receiving data and control signals. A series of three 12 wire jacks is used for each of 16 circuits available in the module. There are two normal through and one monitor jack per circuit.

(1) Following the circuit path from the AMME to the modem through the patch module, is a separate 12-wire connector for the wires from the AMME, a normal through jack (marked COMP), another normal through jack (marked MODEN), to a separate connector for the 12 wires to the modem. A 12-wire jack, marked MON, is also connected to the circuit for monitoring purposes.

(2) During patching operations one end of a patch cord connected to the COMP jack breaks the through connection to the MODEM jack and puts the lines from the AMME in series with the patch cord. The other end of the patch cord transfers the wires to another circuit which would be connected to the MODEM jack. The connection into the

MODEM jack disconnects the through circuit connection and puts the patch cord in series connection to the modem.

b. *2-Wire Audio Module.* The 2-wire audio module is used in the vF entrance jackfield. A module handles twenty-four 2-wire circuits using four 2-wire jacks arranged vertically for each 2-wire circuit. A duplex circuit uses two vertical jack sets, one for the transmit line and one for the receive line.

(1) A 2-wire line connected to pins 1 and 2 on C1 (B, fig. 5-1), proceeds through the equipment as follows: from C1 to the LINE jack; from the LINE jack to C2 where it is looped around by P1; from C2 to the EQUIP jack; from the EQUIP jack to the equipment side of the line at C1. Two jacks, marked MON, are used for monitoring lines connected to the equipment and the line jacks.

(2) For patching, a 2-wire patch cord is used for each transmit and receive line. Connecting to the LINE jack, the patch cord is in series with the line side of the patch panel and the equipment side of the patch panel is disconnected by action of the LINE jack. To transfer the line to another circuit's equipment line, the second end of the patch cord is inserted into the EQUIP jack of that circuit. This action disconnects the line from the equipment in that circuit and completes the patch.

c. *Low Level Patch Module.* The low level patch module is configured the same as the 2-wire audio patch modules. That is, there are two normal through and two monitor jacks per circuit and 24 circuits per module.

(1) Following the circuit of the diagram (C, fig. 5-1) from where the line is connected to where the equipment is connected, are the LINE normal through jack and the EQUIP normal through jack. Parallel connections from both the LINE and EQUIP jacks are two monitor jacks marked LINE and EQUIP. jacks are two monitor jacks marked LINE and EQUIP. Both monitor jacks are isolated by 15K resistors from the communication lines to reduce any possible loading by the monitoring equipment.

(2) Patching for this module is the same as the 2-wire audio module explained above. That is, a 2-wire patch cord cut into a normal through jack to break the communication line and divert it to a new path.

d. *High Level Dc Patch Module.* The high

level dc patch module is used to patch the high level (120 vdc) teletypewriter signals that are the output of the DLIU. The patch module is configured similar to the other 2-wire patch modules; that is, four vertical jacks per circuit, 24 circuits to the module.

(1) Following the line connections to the equipment connections on the diagram (D, fig. 5-1), an arrangement different from the ones previously encountered is found. One wire of each circuit pair is routed through a monitor jack before connecting to the normal through patch jacks. In this case each monitoring jack (MON) is connected in series with the lines rather than as before, in parallel.

(2) The patching principal for this module is the same as previously encountered. The patch cord inserted into the normal through jack breaks the circuit and the patch cord is used to transpose the wires to another circuit number. Monitoring however, is entirely different because instead of a parallel connection a series one is used. The series connection provides a means of connecting a dc milliammeter in series with the line for measuring and setting the teletypewriter current.

5-3. Major -Minor Alarm Panel

The major-minor alarm panel centralizes, within a single panel, alarm controls up to 46 alarm circuits. Each alarm circuit condition is displayed through a lighted segment of the front panel, which is also a switch used for removing the audible alarm. Each item which provides an alarm input to the alarm panel can be designated a major or minor alarm. The major and minor alarm conditions are displayed in different colors.

a. Considering first the external circuits which connect to the major-minor alarm panel (fig. 5-2), there is a possibility of 90 inputs for alarms. Each alarm is signaled by a ground input to pins 1 through 90 on the main connector. Pins 91 and 92 are outputs (grounds) which go to an audible indicator, causing it to sound. Other pins on the main connector are dc ground and input power, negative 60 volts direct current.

b. Internal circuits are 46 identical switches and components used for controlling the alarm and items common to all circuits, such as power.

(1) Following an alarm ground, generated by the closing of a switch, left hand side of figure 5-2, through the main connector pin 1 or 2, the following occurs: diode CR1 or CR2 is forward biased, current flows through either CR1 or CR2, voltage dropping resistor R1 or R2, indicating lamp L1 or L2, from the negative power supply connected at pins 97 through 100 of the main connector. Indicating lamp L1 or L2 is part of

switch S3 and causes the segment on the front panel representing the alarm to light, signaling the alarm condition.

(2) Again, following an alarm ground from either the major or minor switch, into pin 1 or 2 of the main connector, a second path can be followed. This path provides an interruptible output ground (at pin 91) which goes to the audible alarm. The other side of the audible alarm (not shown) is connected to the 60 vdc supply. The current path is from the negative 60 vdc supply to the audible alarm; to pin 91 on the alarm panel; through the normally closed switch contact of S3; through forward biased diode CR3 or CR4; to pin 1 or 2 on the main connector on the alarm panel.

(3) As the result of the alarm ground input to the alarm panel, indicator lamp L1 or L2 lights. Also, the audible alarm sounds. The operator responding to the alarm, presses the alarm switch (lighted panel segment) on the alarm panel front. This action silences the audible alarm and sets the alarm switch into the manual lock, or latch position.

(4) The electrical circuit set up when the operator presses the alarm switch, results in energizing the coil in S3 (alarm switch). Current flow is now routed through R3, limiting resistor, pin 5 of S3, through the coil of S3, which holds the armature and switch S3 in the locked position and through diode CR5 or CR6 to ground. This condition holds until the alarm ground on the input to the alarm panel is removed by clearing the trouble which caused the alarm.

(5) To test the lamps of the alarm panel, switches S1 and S2 are provided. Operation of each is the same. When the switch is pressed, a ground is connected to the input of all 46 alarm switch circuits. They are all similar to circuit number 1 shown. Either CR5 or CR6, depending on which switch is pressed in every circuit, is forward biased and current flows through each individual lamp (L1 or L2) from the negative power supply and resistor R1 or R2.

5-4. Major Alarm Panel

(Fig. 5-3)

The major alarm panel operates as an indicator for remote troubles. Except for the number of components utilized in the circuitry, its function is similar to the operation of the major-minor alarm panel described in paragraph 5-3.

5-5. Fuse and Alarm Panel

The fuse and alarm panel is used as a central point for the location of fuses. It also contains indicator lamps which indicate when an alarm sounds (where the alarm is the result of a blown fuse in the alarm

palmi or results from a problem in piece of equipment outside the fuse and alarm panel). A third, and independent function of the fuse and alarm panel involves a milliammeter installed on the front panel. The milliammeter is connected to three front panel jacks and is used to measure the line current and voltage in connection with the DLIU adjustment.

a. Fuse Alarm Circuit. When a fuse blows in the fuse and alarm panel, a lamp marked FUSE ALARM lights on the panel. Also, an audible alarm sounds bringing the operator's attention to the FUSE ALARM LIGHT. Defective fuses are found by inspection and replaced manually to clear the alarm.

(1) Starting on the left hand side of the simplified schematic diagram (fig. 5-4) with pin 1 of TB-1, the input, and following the line to the right through fuse F1 and the output. Fuse F1 is the alarm type and when its link fails, the output is disconnected and the input is then connected to coil of K1, energizing it. When K1 energizes, the FUSE ALARM lamp lights and an alarm ground

is connected to the alarm panel which eventually sounds the audible alarm.

(2) The fuse and alarm panel contains five other relay circuits similar to the circuit of K1 described above. There is a separate relay for each of the six voltages passing through the fuse and alarm panel. A failure of any fuse in any one of these voltages causes a relay to energize and lights the FUSE ALARM lamp.

b. Equipment Alarm Circuit. An equipment alarm ground, shown as an input at pin 8, TB-1, to energize and EQUIP ALARM DS2 to light. A second relay contact connects ground to the major-minor alarm panel which sounds the audible alarm.

5-6. Power Circuits

Power for operation of the patch and test facility are provided as follows; alternating current (ac) is provided through power distribution boxes located in the P&T crypto rooms (fig. 1-1); direct current (dc) is provided by the dc power supplies located in bay 1.2. Schematic and wiring diagrams for power distribution are provided by figures 5-5 through 5-8.

APPENDIX A

REFERENCE

DA Pam 310-4	Index of Technical Manuals, Technical Bulletins, Supply Manuals (Types 7, 8, and 9), Supply Bulletins, and Lubrication Orders.
DA Pam 310-7	US Army Equipment Index of Modifications Work Orders.
DECEO H500-12-64	DCS Technical Control Engineering Criteria.
TB 43-0118	Field Instructions for: Painting and Preserving Electronics Command Equipment Including Camouflage Pattern Painting of Electrical Equipment Shelters.
TM 11-6025-602-12	Operator's and Organizational Maintenance Manual Including Repair Parts and Special Tools Lists: Test Set, Telephone AN/USM-181 and Hewlett-Packard Model 9550B.
TM 11-6025-1510-15	Operator's Organizational, DS, GS, and Depot Maintenance Manual: Tektronix Incorporated Oscilloscope, Type 501A; Time Base Type 2B67; Amplifier Type 2A60, and Dual-Trace Amplifier Type 3A72.
TM 11-6025-2426-15	Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual: Northeast Electronics Corporation Noise-Level-VU Measuring Set, Model TTS-8TB.
TM 730-344-2	Procedures for Destruction of Electronics Material to prevent Enemy use.
TO31W2-FGC151-2	SVC Instr—Power Supply, Type FP-6182/FGC-151, Model 645C, 645P (Tele-Signal)—AN/FGC-151.
TO31W4-SFGC-332	SVC Instr—Electrical Equipment Shelves, Types MT-3485/FGC, MT-4255/G, Models 659, 659B (Tele-Signal).
TO31W-4361-2	SVC Instr—Power Supply, Type FP-6062/G, Model 676D, 676P (Tele-Signal).

COMMERCIAL MANUALS

(The following commercial manuals may be procured from the addresses listed below the manual)

- "Bert 901 Bit Error Rate Tester"
II Communications Corporation
150 Terwood Rd.
Willow Grove, Pa 19090
- "Bert 901-Use of the I.I. 202C Interface
Adapter and Applications to Bell 201 and 202
Modems"
- "Power Supply Model P-12 (P/N 11857)"
Veritron, Inc.
6300 Chillum Place NW
Washington, D.C. 20011
- "Isolation Device Model B-2025" Veritron, Inc.
- "Series T Housing" Veritron, Inc.
- "Model 676D FP-6062/G/VSA-82 Polar CV Power
Supply"
Tele-Signal Corp.
250 Crossways Park Drive
Woodbury, LI, NY 11791
- "Model 645C Power Supply"
Tele-Signal Corp.

"Intercom, Master, R281A"
Webster Electric Company
Racine, Wisconsin 53403
Intercom, Master R2812A "Bulletin 211-46170"
"Type R561B Oscilloscope"
Tektronic, Inc.
P.O. Box 500
Beaverton, Oregon 97005
"Type 3A72 Type Plug-in"
Tektronic, Inc.
"Type 3B3 Plug-In Unit"
Tektronic, Inc.
MDS Model 2407 ICC Automated Telecommunications Center (ATCC)
Mohawk Data Science Corp.
Palisade Street
Herkimer, NY 13350
"Dual Speaker Panel"
Engineered Devices Company, Inc.
680 Bizzel Drive
Lexington, KY 40504
"Model TTS 37B Noise-Level VU Measuring Set"
Northeast Electronics Corp.
P.O. Box 649
Concord, NH 03301

DEFENSE COMMUNICATION AGENCY CIRCULARS

DCAC 310-50-3
DCAC 310-70-1

DCAC 370-D95-1
DCAC 330-175-1
DCAC 300-175-9

Concept for Technical Control of the Defense Communication System. Vol I, DCS Technical Control Policy and Facilities; Vol II, DCS Technical Control Procedures; Vol IV, DCS Technical Control Glossary.
System Description DCS-AUTODIN
DCS Engineering-Installation Standards Manual.
DCS Operating-Maintenance Electrical Performance Standards.

APPENDIX B

L I S T O F I N S T A L L E D

Section I. INTRODUCTION

B-1. Scope

This appendix contains a list of items installed. This list is required for operation and performance of organizational, direct support, and general support maintenance of the Automated Telecommunications Center (ATCC) Patch and Test Facility (P and T), Oakland Army Base, Oakland, California.

B-2. General

This list is divided into the following sections:

- a. *Section II—List of Items Installed.* A list of items installed, by bay sequence, in the Oakland Patch T.
- b. *Section III—National Stock Number and Part Number Index.* Not applicable.

B-3. Explanation of Columns

The following provides an explanation of columns found in the tabular listings:

a. *Illustration.* This column is divided as follows:

(1) *Figure number.* Indicates the figure number of the illustration in which the item is shown.

(2) *Item number.* The number used to identify each item called out in the illustration.

b. *Source, Maintenance, and Recoverability Codes (SMR).* Not applicable.

c. *National Stock Number.* Indicates the National stock number assigned to the item and will be used for requisitioning purposes.

d. *Part Number.* Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection

requirements, to identify an item or range of items.

NOTE

When a stock-numbered item is requisitioned, the repair part received may have a different part number than the part being replaced.

e. *Federal Supply Code for Manufacturer (FSCM).* The FSCM is a 5-digit numeric code listed in SB 706-42 which is used to identify the manufacturer, distributor, or Government agency, etc.

f. *Description.* Indicates the Federal item name and, if required, a minimum description to identify the item.

g. *Unit of Measure (U/M).* Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr, etc.). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.

h. *Quantity Incorporated in Unit.* Indicates the quantity of the item used in the breakout show on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly.

B-4. Sported Information

Not applicable.

B-5. Row to Remote Repair Parts

This appendix does not contain an index. To locate an installed item scrutinize column 6 of the list of items installed.

SECTION II. LIST OF ITEMS- INSTALLED (OAKLAND P & T)

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION	(7) UNIT OF MEAS	(8) QTY INC IN UNIT
(A) FIG NO.	(B) ITEM NO.					USABLE ON CODE		
						<u>BAY 1 ELEVATION PATCH AND TEST AREA</u> <u>LEAD-D-51506</u>		
						<u>BAY 1.2 MISC EQUIP. BAY LEAD-C-51515</u>		
C-8	1		6350-00-102-4210	LBAD-D-51556	21617	CABINET, CY3397A/C Modified	EA	1
C-3				LBAD-D-29022	21617	FUSE AND ALARM PANEL	EA	1
C-1				LBAD-D-29011	21617	SHELF - BLTU		
C-12				DLI	NONE	DIGITAL LINE INTERFACE UNIT. APPLIED ELECTRONIC MFG. INC. STANFORD CONN.	EA	2
C-13				LBAD-D-33162	21617	MAJOR ALARM PANEL	EA	1
C-2				LBAD-D-33161	21617	MAJOR-MINOR ALARM PANEL	EA	1
				SR-143A	10241	+60/120 VDC ALARM PANEL, TELE SIGNAL	EA	2
				SC-628		AUDIBLE INDICATOR	EA	1
				R2812A	64294	INTERCOM WEBSTER	EA	1
				H522-1	64294	HANDSET INTERCOM	EA	1
				SK-2419	74156	SHELF, WRITING	EA	1
				5805-00-939-3964	639	SHELF, TELE SIGNAL	EA	1
				5805-00-103-3572	643C	POWER SUPPLY +60/120 VDC	EA	2
				5895-00-531-9742	639B	SHELF, TELE SIGNAL, +60/120 VDC	EA	2
				580500-103-7136	676D	POWER SUPPLY, +60/120 VDC	EA	2
				5805-00-939-3964	639	SHELF, TELE SIGNAL	EA	1
				5805-00-103-3572	643C	POWER SUPPLY, +60/120 VDC	EA	2
C-8				LBAD-D-29094	21617	AC OUTLET		
						<u>BAY 1.3 VF ENTRANCE FRAME AND PATCH BAY</u> <u>LEAD-C-51516</u>		
C-8				LBAD-D-51556	21617	CABINET, CY3397A/C Modified	EA	1
				SD2 SPOO	NONE	SPEAKER PANEL, DUAL	EA	1
C-7				LBAD-D-28563	21617	2 W AUDIO PATCH PANEL	EA	2
C-6				LBAD-D-28568	21617	INTERBAY PATCH PANEL	EA	1
				SK-2419	74156	WRITING SHELF	EA	1
C-10				LBAD-D-51524	21617	VF ENTRANCE FRAME	EA	1
C-10	2			421C-10W	81812	TERMINAL BLOCK	EA	1
						<u>BAY 1.4 TEST BAY LEAD-C-51517</u>		
C-8				LBAD-D-51556	21617	CABINET, CY3397A/C Modified	EA	1
				TIS-37BR	06819	NOISE MEASUREMENT SET	EA	1
				HP3550RR	28440	TRANSMISSION MEASURING SET AN/USM-1A	EA	1
				R561B	80009	OCTILSCOPE	EA	1
				3A7E	80009	DUAL TRACE AMPLIFIER, OCTILSCOPE	EA	1
				3B3	80009	TIME BASE, OCTILSCOPE	EA	1
C-6				LBAD-D-28568	21617	INTERBAY PATCH PANEL	EA	1
C-8				SK-2419	74156	SHELF, WRITING	EA	1
				LBAD-D-29094	21617	AC OUTLET		

SECTION II. LIST OF ITEMS- INSTALLED (O-P&T) (CONTINUED)

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION	(7) UNIT OF MEAS	(8) QTY INC IN UNIT
(A) FIG NO.	(B) ITEM NO					USABLE ON CODE		
C-8			5975-00-122-2359	LBAD-D-51556	21617	<u>BAY 1.5 BLACK DC PATCH BAY LEAD-C-51518</u> CABINET, CY3397A/G Modified	EA	1
				153-004A(16)	02002	MULTI CIRCUIT PATCH PANEL	EA	3
C-5				LEAD-D-24174	21617	DC I/L PATCH PANEL W/O CK & LP (XMIT)	EA	2
C-6				LEAD-D-33684	21617	MISC PATCH PANEL	EA	1
				SP-2419	74156	SHELF, WRITING	EA	1
C-8				LEAD-D-29094	21617	AC OUTLET	EA	1
						<u>BAY 1.6 BLACK DISTRIBUTION FRAME</u> <u>LEAD-D-51519</u>		
C-8				LEAD-D-51556	21617	CABINET, CY3397A/G Modified	EA	1
C-8				SM-D-433907	80063	DOOR CABINET	EA	1
C-11				LEAD-D-51527	21617	FRAME	EA	1
C-11	2			421C-10W	81812	TERMINAL BLOCK	EA	1
						<u>BAYS 1.7, 1.8, 1.9 MIDDEN BAYS LEAD-C-51520</u>		
C-8				LEAD-D-51556	21617	CABINET, CY3397A/G Modified (All Bays)	EA	1
						POWER SUPPLY (Astrodyns) (Bay 1.7)	*	EA 2
						MIDDEN (Thompson) (Bay 1.7)	*	EA 16
						MIDDEN (NE Dataphone 240C) (Bay 1.8)	*	EA 2
						MIDDEN (WU 2200/24) (Bay 1.8 and 1.9)	*	EA 7
C-6			5975-00-122-2359	LEAD-D-28576	21617	INTERBAY PATCH PANEL	EA	1
				SP-2419	74156	SHELF, WRITING (Bay 1.7)	EA	1
C-8				LEAD-D-29094	21617	AC OUTLET (All Bays)	EA	1
						<u>BAY 1.10 FUTURE EQUIPMENT BAY</u> <u>LEAD-D-51506</u>		
C-8				LEAD-D-51556	21617	CABINET, CY3397A/G Modified	EA	1
C-8				LEAD-D-29094	21617	AC OUTLET		
						<u>ROW 2 ELEVATION (COMSEC) (Vault)</u> <u>LEAD-D-51509</u>		
						<u>BAY 2.1 RED DC PATCH BAY LEAD-C-51521</u> (SAME AS BAY 1.5)		
						<u>BAY 2.2 COMSEC AUTODIN CNT. NO. 1 BAY</u>		
						<u>BAY 2.3 COMSEC AUTODIN CNT. NO. 2 BAY</u>		
						BAYS 2.4, 2.5, AND 2.6. SPACE RESERVED FOR FUTURE USE.		
						<u>BAY 2.7 COMSEC HY-2 SCS NBST</u> <u>AUTOSEVOCOM</u>		
						<u>ROW 3 ELEVATION (COMSEC VAULT)</u> <u>LEAD-C-51510</u>		
						<u>BAY 3.1 BLACK DC PATCH BAY LEAD-C-51518</u> (SAME AS BAY 1.5)		
						<u>BAY 3.2 BLACK DISTRIBUTION FRAME</u> <u>LEAD-C-51519 (SAME AS BAY 1.6)</u>		
						*Leased Equipment.		

SECTION II. LIST OF ITEM - INSTALLED (OAKLAND P & t) (CONTINUED)

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION	(7) UNIT OF MEAS	(8) QTY INC IN UNIT
(A) FIG NO.	(B) ITEM NO.					USABLE ON CODE		
						<u>ROW 4 ELEVATION (COMM VARS)</u>		
						<u>LEAD-C-51511</u>		
						<u>RAY 4.1 RED DISTRIBUTION FRAME RAY</u>		
						<u>LEAD-D-51522</u>		
C-8				LEAD-D-51556	21617	CABINET, CY3397A/G Modified	EA	1
C-2				SM-D-433907	80063	DOOR, CABINET	EA	1
C-9				LEAD-D-51532	21617	FRAME	EA	1
C-9				421C-10W	81812	TERMINAL, MOUNTING BLOCK	EA	40
						<u>RAY 4.2 RED DC PATCH RAY LEAD-C-51521</u> (SAME AS RAY 1.5)		
						<u>RAY 4.3 RED-BLACK ISOLATOR</u>		
						<u>LEAD-C-51532</u>		
		5805-00-009-3475		LEAD-D-51638	21617	RED/BLACK, ISOLATOR CABINET MOD AND	EA	1
				T-126W	17297	HOUSING, RED/BLACK ISOLATOR CABINET	EA	1
				P-12	17297	POWER SUPPLY	EA	150
				R-2028	17297	ISOLATOR, DIGITAL DATA AND TESTER	EA	75
						<u>MOBILE TEST RAY LEAD-D-51550</u>		
						CABINET, INSTRUMENT, PORTABLE	EA	1
C-6				LEAD-D-28567	21617	MISC PATCH PANEL	EA	1
				BERT-901	51527	BIT ERROR RATE TESTOR	EA	1
		6625-00-988-2892		MIL-STD-100	51527	INTERFACE MODULE FOR BERT 901	EA	1
				AM/DEM-16	80050	DISTORTION TEST SET	EA	1
						<u>PATCH CORDS, FRAMES, AND MISC</u>		
				#IPC-12-24	02002	PATCH CORD	EA	9
				#IPC-12-10	02002	PATCH CORD	EA	9
				LEAD-D-51561	21617	PATCH CORD, BLACK TEST	EA	2
				LEAD-D-51561	21617	PATCH CORD, RED TEST	EA	4
				DFP-11D	02002	PLUG, RED TEST (COOK ENGINEERING CO)	EA	4
		9875-00-246-7966		ASC-2081	70674	PATCH CORD, 1 Ft. 1g.	EA	20
		5975-00-246-9772		ASC-2082	70674	PATCH CORD, 2 Ft. 1g.	EA	20
		5975-00-989-1589		ASC-2084	70674	PATCH CORD, 4 Ft. 1g.	EA	20
		5975-00-245-9792		ASC-2086	70674	PATCH CORD, 6 Ft. 1g.	EA	20
				2006AT	64294	INSTRON, BULK, 2000, WRESTER	EA	2

APPENDIX C
 ORGANIZATIONAL, DIRECT SUPPORT, AND GENERAL
 SUPPORT MAINTENANCE
 REPAIR PARTS AND SPECIAL TOOLS LIST'
 (INCLUDING DEPOT MAINTENANCE REPAIR PARTS AND
 SPECIAL TOOLS)

Section I. INTRODUCTION

C-1. Scope

This appendix lists repair parts required for performance of organizational, direct support, and general support maintenance of the Automated Telecommunications Center (ATTCC) Patch and Test Facility (P and T), Oakland Army Base, Oakland, California.

C-2. General

This repair parts list is divided into the following sections:

a. Section II—Repair Parts List. A list of repair parts authorized for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending numerical sequence, with the parts in each group listed in figure and item number sequence.

b. Section III—Special Tools List. Not applicable.

c. Section IV—National Stock Number and Part Number Index. A list, in ascending numerical sequence, of all National stock numbers appearing in the listings, followed by a list, in alphabetic sequence, of all part numbers appearing in the listings. National stock number and part numbers are cross-referenced to each illustration figure and item number appearance.

C-3. Explanation of Columns

The following provides an explanation of columns found in the tabular listings:

a. Illustration. This column is divided as follows:

(1) *Figure number.* Indicates the figure number of the illustration in which the item is shown.

(2) *Item number.* The number used to identify each item called out in the illustration.

b. Source, Maintenance, and Recoverability Codes (SMR).

(1) *Source code.* Source codes are assigned to support items to indicate the manner of acquiring support items for maintenance, repair, or overhaul of end items. Source codes are entered in the first and second positions of the Uniform SMR Code format as follows:

Code	Definition
PA	Item procured and stocked for anticipated or known usage.
XB	Item is not procured or stocked. If not available through salvage, requisition.

(2) *Maintenance code.* Maintenance codes are assigned to indicate the levels of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the Uniform SMR Code format as follows:

(a) The maintenance code entered in the third position will indicate the lowest maintenance level authorized to remove, replace, and use the support item. The maintenance code entered in the third position will indicate one of the following levels of maintenance:

Code	Application/ Explanation
C	Crew or operator maintenance performed within organizational maintenance.
O	Support item is removed, replaced, used at the organizational level.
F	Support item is removed, replaced, used at the direct support level.
H	Support item is removed, replaced, used at the general support level.

(b) The maintenance code entered in the fourth position indicates whether the item is to be repaired and identifies the lowest maintenance level with the capability to perform complete repair (i.e., all authorized maintenance functions). This

position will contain one of the following maintenance codes:

Code	Application/ Explanation
F	The lowest maintenance level capable of complete repair of the support item is the direct support level.
H	The lowest maintenance level capable of complete repair of the support item is the general support level.
Z	Nonreparable. No repair is authorized.

(3) **Recoverability code.** Recoverability codes are assigned to support items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the Uniform SMR Code format as follows:

Recoverability Codes	Definition
Z	Nonreparable item. When unserviceable, condemn and dispose at the level indicated in position 3.
F	Reparable item. When uneconomically repairable, condemn and dispose at the direct support level.
H	Reparable item. When uneconomically repairable, condemn and dispose at the general support level.
D	Reparable item. When beyond lower level repair capability, return to depot. Condemnation and disposal not authorized below depot level.

c. National Stock Number. Indicates the National stock number assigned to the item and will be used for requisitioning purposes.

d. Part Number. Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements, to identify an item or range of items.

NOTE

When a stock-numbered item is requisitioned, the repair part received may have a different part number than the part being replaced.

e. Federal Supply Code for Manufacturer (FSCM). The FSCM is a 5-digit numeric code listed in SB 708-62 which is used to identify the manufacturer, distributor, or Government agency, etc.

f. Description. Indicates the Federal item name

and, if required, a minimum description to identify the item.

g. Unit of Measure (U/M). Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr, etc). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.

h. Quantity Incorporated in Unit. Indicates the quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly. A "V" appearing in this column in lieu of a quantity indicates that no specific quantity is applicable.

C-4. Special Information
Not applicable.

C-5. How to Locate Repair Parts

a. When National stock number or part number is unknown:

(1) *First.* Using the table of contents, determine the functional group within which the repair part belongs. This is necessary since illustrations are prepared for functional groups and listings are divided into the same groups.

(2) *Second.* Find the illustration covering the functional group to which the repair part belongs.

(3) *Third.* Identify the repair part on the illustration and note the illustration figure and item number of the repair part.

(4) *Fourth.* Using the Repair Parts Listing, find the figure and item number noted on the illustration.

b. When National stock number or part number is known:

(1) *First.* Using the Index of National Stock Numbers and Part Numbers, find the pertinent National stock number or part number. This index is in ascending NSN sequence followed by a list of part numbers in ascending alphanumeric sequence, cross-referenced to the illustration figure number and item number.

(2) *Second.* After finding the figure and item number, locate the figure and item number in the repair parts list.

SECTION II. REPAIR PARTS LIST (OAKLAND)

GROUP 01 SHELF, DLIU (Digital Line Interface Unit)
LBAD-D-29011 (EPL 70)

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION	(7) UNIT OF MEAS	(8) QTY INC IN UNIT
(A) FIG NO.	(B) ITEM NO.							
C-1		PAFHD		90409000-000	96238	UNIVERSAL SHELF	EA	1
C-1	1	PAFZZ		8D4288	46384	RIVET, TUBULAR	EA	40
C-1	2	PAFHD		80409000-000	96238	PRINTED WIRING BOARD	EA	1
C-1	3	PAFZZ		HBD22W-4080	81312	CONNECTOR, RECEPTACLE, ELECTRICAL, 22AW	EA	12
C-1	4	XBHZZ		LBAD-C-29005	21617	COVER MOUNTING BRACKET	EA	2
C-1	5	XBHZZ		LBAD-D-29004	21617	COVER PANEL	EA	1
C-1	6	PAFZZ	5305-00-984-4983	MS35206-226	73734	SCREW, 6-32 x 1/4 LG	EA	2
C-1	7	PAFZZ	5310-00-725-4719	CLS632-2	46384	NUT, PLAIN, CLINCH CRBS #6-32	EA	2
C-1	8	PAFZZ	5305-00-054-6654	MS15957-30	96906	SCREW, MACHINE, CRBS, #6-32 x 1/2 LG	EA	4
C-1	9	PAFZZ	5310-00-722-5998	MS15795-805	96906	WASHER, FLAT, CRBS, 0.156" ID, 0.312" OD	EA	4
C-1	10	PAFZZ	5310-00-929-6395	MS35338-136	96906	WASHER, LOCK, SPLIT, CRBS, 0.138" ID, 0.250" OD	EA	4
C-1	11	XBZZ		SS14-408PAT	70318	NUT, PLAIN, HEXAGON, STAINLESS STEEL #A-40	EA	24
C-1	12	PAFZZ	5310-00-933-8118	MS35338-135	96906	WASHER, LOCK, SPLIT, CRBS, 0.115" ID, 0.250" OD	EA	24
C-1	13	PAFZZ	5310-00-595-6211	MS15795-803	96906	WASHER, FLAT, CRBS, 0.125" ID, 0.250" OD	EA	24
C-1	14	PAFZZ	5305-00-177-5545	MS15957-120	96906	SCREW, MACHINE, CRBS, #A-40 x 9/16" LG	EA	24
C-1	15	PAFZZ	5310-00-725-4719	CLS632-2	46384	NUT, PLAIN, CLINCH, CRBS, #6-32	EA	4
GROUP: OF ALARM ASST, MAJOR MINOR LBAD-D-33161 (GROUP-2) -60VDC								
C-2	1	XBZZ		LBAD-D-33167	21617	ALARM COVER PANEL	EA	1
C-2	2	PAFZZ	5305-00-889-3000	MS-35206-230	96906	SCREW, (PHS) STEEL CAD PLTD 6-32 x 1/2 LG	EA	31
C-2	3	PAFZZ	5935-00-847-7840	513938	44038	CONNECTOR, SERIES REC TIPS "D"	EA	1
C-2	4	PAFZZ	5935-00-799-2442	513936	44038	CONNECTOR, 100 PIN	EA	1
C-2	5	XBPHD		LBAD-D-33172-4P2	21617	CIRCUIT BOARD ASBY (-60V)	EA	3
C-2	6	XBHZZ		LBAD-D-33171	21617	PCB ASBY (MAJOR-MINOR)	EA	3
C-2	7	PAFZZ	5961-00-068-4708	5A4	81483	SEMICONDUCTOR DEVICE, DIODE	EA	270
C-2	8	PAFZZ	5905-00-953-5132	4421	44655	RESISTOR, CARBON, 900 OHMS, 3.25 W	EA	90
C-2	9	PAFZZ	5905-00-758-4724	4410	44655	RESISTOR, CARBON, 470 OHMS, 3.25 W	EA	45
C-2	10	XBHZZ		LBAD-C-12684	21617	BRACKET, CIRCUIT BOARD	EA	6
C-2	11	XBZZ		MS-35237-37	96906	SCREW, (PHS) CAD PLTD 6-32 x 1/2 LG	EA	12
C-2	12	PAFZZ	5310-00-983-8483	MS-27183-5	26906	WASHER, FLAT, ROUND STEEL CAD PLTD #6	EA	12
C-2	13	PAFZZ	5310-00-045-4007	MS-35338-11	96906	WASHER, LOCK, CAD PLATED #6	EA	15
C-2	14	PAFZZ	5310-00-038-0553	MS-21044-5	96906	NUT, HEX, 6-32	EA	15
C-2	15	PAFZZ	5930-00-268-0309	138187E	96182	SWITCH, PUSH BUTTON	EA	1
C-2	16	PAFZZ	5930-00-164-1548	138187C	96182	SWITCH, PUSH BUTTON	EA	1
C-2	17	XBZZ		90E A2C2 P314 (RA) 14-4E	96182	SWITCH, THERMISTE	EA	45
C-2	18	PAOZZ	6240-00-155-7836	MS-25237-327	81304	LAMP, TRANSMITTENT (2 ea in switch)	EA	90
C-2	19	XBZZ		117-210-101	79405	CIRCUIT BOARD	EA	1
GROUP: OF PUSH AND ALARM PANEL ASBY (DLIU) - LBAD-D-29011 (EPL 70)								
C-3	1	XBZZ		9-05-11	75382	BLOWN TERMINAL, PRESSURE CONTACT	EA	1
C-3	2	PAFZZ	9305-00-984-7199	MS-35206-271	96906	SCREW, PHSS, 6-32 x 1-1/2 LG, STEEL CAD. PLTD.	EA	2

SECTION II. REPAIR PARTS LIST (OAKLAND) (CONTINUED)

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION	(7) UNIT OF MEAS	(8) QTY INC IN UNIT
(A) FIG NO.	(B) ITEM NO.					USABLE ON CODE		
C-3	3	PAPEZ	5310-00-809-5844	MS-27183-7	96906	WASHER, FLAT, RD, STL, CAD PLATED, #6	EA	2
C-3	4	PAPEZ	5310-00-934-9757	MS-35649-282	96906	NUT, FLATN HEX, 6.32 UNC, STEEL, CAD PLATED #6	EA	2
C-3	5	PAPEZ	5940-00-643-5717	7-170	71785	BLOCK, TERMINAL STRIP	EA	7
C-3	6	PAPEZ	5305-00-889-2999	MS-35206-217	96906	SCREW, PHNS, 4.40 UNC x 1/2 LG STL, CAD PLATED	EA	18
C-3	7	PAPEZ	5310-00-934-9739	MS-35649-242	96906	NUT, FLATN HEX, 4.40 UNC STL, CAD PLATED	EA	18
C-3	8	PAPEZ	5305-00-984-4992	MS-35206-232	96906	SCREW, PHNS, 6.32 UNC x 3/4 LG, STL, CAD PLATED	EA	12
C-3	9	PAPEZ	5305-00-984-4992	MS-35206-232	96906	SCREW, PHNS, 6.32 UNC x 3/4 LG, STL, CAD PLATED	EA	12
C-3	10	PAPEZ	6210-00-235-2054	81-1059-01-102	72619	LAMP HOLDER, BASE ASSY	EA	2
C-3	11	PAPEZ	6240-00-081-6321	60PSA	08108	LAMP, SLIDE, BASE 60 VDC, TYPE	EA	2
C-3	12	PAPEZ	2530-00-250-2065	95-3271	72619	LENS, SMOOTH, TYPE, RED	EA	2
C-3	13	PAPEZ	5920-00-896-3239	MT	71400	PUSHHOLDER, TYPE MT	EA	36
C-3	14	PAPEZ	5310-00-383-8483	MS-27183-5	96906	WASHER, FLAT, RD #6, STL, CAD PLATED	EA	12
C-3	15	PAPEZ	5310-00-934-9747	MS-35649-262	96906	NUT, FLATN HEX, 6.32 UNC, STL, CAD PLATED	EA	12
C-3	16	PAPEZ	5730-00-857-9416	GM-1-1-3	71400	PURE, TELEPHONE, TYPE - G.M.T., 1-1/3 AMP	EA	6
C-3	17	PAPEZ	990-00-981-5998	GMT-3	71400	PURE, TELEPHONE, TYPE GMT, 3 AMP	EA	6
C-3	18	PAPEZ	5960-00-901-9936	GMT-1	71400	PURE, TELEPHONE, TYPE GMT, 1 AMP	EA	12
C-3	19	PAPEZ	5960-00-928-5926	GMT-1B	71400	PURE, TELEPHONE, TYPE GMT, 1.80 AMP	EA	12
C-3	20	PAPEZ	5935-00-576-5447	241C	64959	JACK, TELEPHONE	EA	1
C-3	21	PAPEZ	5945-00-198-4825	296A	64959	JACK, TELEPHONE	EA	2
C-3	22	PAPEZ	5310-00-934-9750	MS-35649-292	96906	NUT, FLATN, HEX, 10.32 UNF STL, CAD PLATED	EA	6
C-3	23	PAPEZ	5310-00-934-9751	MS-35649-293	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	24	PAPEZ	5310-00-934-9752	MS-35649-294	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	25	PAPEZ	5310-00-934-9753	MS-35649-295	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	26	PAPEZ	5310-00-934-9754	MS-35649-296	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	27	PAPEZ	5310-00-934-9755	MS-35649-297	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	28	PAPEZ	5310-00-934-9756	MS-35649-298	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	29	PAPEZ	5310-00-934-9757	MS-35649-299	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	30	PAPEZ	5310-00-934-9758	MS-35649-300	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	31	PAPEZ	5310-00-934-9759	MS-35649-301	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	32	PAPEZ	5310-00-934-9760	MS-35649-302	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	33	PAPEZ	5310-00-934-9761	MS-35649-303	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	34	PAPEZ	5310-00-934-9762	MS-35649-304	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	35	PAPEZ	5310-00-934-9763	MS-35649-305	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	36	PAPEZ	5310-00-934-9764	MS-35649-306	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	37	PAPEZ	5310-00-934-9765	MS-35649-307	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	38	PAPEZ	5310-00-934-9766	MS-35649-308	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	39	PAPEZ	5310-00-934-9767	MS-35649-309	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	40	PAPEZ	5310-00-934-9768	MS-35649-310	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	41	PAPEZ	5310-00-934-9769	MS-35649-311	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	42	PAPEZ	5310-00-934-9770	MS-35649-312	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	43	PAPEZ	5310-00-934-9771	MS-35649-313	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	44	PAPEZ	5310-00-934-9772	MS-35649-314	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	45	PAPEZ	5310-00-934-9773	MS-35649-315	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	46	PAPEZ	5310-00-934-9774	MS-35649-316	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	47	PAPEZ	5310-00-934-9775	MS-35649-317	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	48	PAPEZ	5310-00-934-9776	MS-35649-318	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	49	PAPEZ	5310-00-934-9777	MS-35649-319	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	50	PAPEZ	5310-00-934-9778	MS-35649-320	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	51	PAPEZ	5310-00-934-9779	MS-35649-321	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	52	PAPEZ	5310-00-934-9780	MS-35649-322	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	53	PAPEZ	5310-00-934-9781	MS-35649-323	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	54	PAPEZ	5310-00-934-9782	MS-35649-324	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	55	PAPEZ	5310-00-934-9783	MS-35649-325	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	56	PAPEZ	5310-00-934-9784	MS-35649-326	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	57	PAPEZ	5310-00-934-9785	MS-35649-327	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	58	PAPEZ	5310-00-934-9786	MS-35649-328	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	59	PAPEZ	5310-00-934-9787	MS-35649-329	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	60	PAPEZ	5310-00-934-9788	MS-35649-330	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	61	PAPEZ	5310-00-934-9789	MS-35649-331	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	62	PAPEZ	5310-00-934-9790	MS-35649-332	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	63	PAPEZ	5310-00-934-9791	MS-35649-333	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	64	PAPEZ	5310-00-934-9792	MS-35649-334	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	65	PAPEZ	5310-00-934-9793	MS-35649-335	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	66	PAPEZ	5310-00-934-9794	MS-35649-336	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	67	PAPEZ	5310-00-934-9795	MS-35649-337	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	68	PAPEZ	5310-00-934-9796	MS-35649-338	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	69	PAPEZ	5310-00-934-9797	MS-35649-339	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	70	PAPEZ	5310-00-934-9798	MS-35649-340	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	71	PAPEZ	5310-00-934-9799	MS-35649-341	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	72	PAPEZ	5310-00-934-9800	MS-35649-342	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	73	PAPEZ	5310-00-934-9801	MS-35649-343	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	74	PAPEZ	5310-00-934-9802	MS-35649-344	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	75	PAPEZ	5310-00-934-9803	MS-35649-345	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	76	PAPEZ	5310-00-934-9804	MS-35649-346	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	77	PAPEZ	5310-00-934-9805	MS-35649-347	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	78	PAPEZ	5310-00-934-9806	MS-35649-348	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	79	PAPEZ	5310-00-934-9807	MS-35649-349	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	80	PAPEZ	5310-00-934-9808	MS-35649-350	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	81	PAPEZ	5310-00-934-9809	MS-35649-351	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	82	PAPEZ	5310-00-934-9810	MS-35649-352	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	83	PAPEZ	5310-00-934-9811	MS-35649-353	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	84	PAPEZ	5310-00-934-9812	MS-35649-354	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	85	PAPEZ	5310-00-934-9813	MS-35649-355	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	86	PAPEZ	5310-00-934-9814	MS-35649-356	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	87	PAPEZ	5310-00-934-9815	MS-35649-357	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	88	PAPEZ	5310-00-934-9816	MS-35649-358	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	89	PAPEZ	5310-00-934-9817	MS-35649-359	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	90	PAPEZ	5310-00-934-9818	MS-35649-360	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	91	PAPEZ	5310-00-934-9819	MS-35649-361	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	92	PAPEZ	5310-00-934-9820	MS-35649-362	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	93	PAPEZ	5310-00-934-9821	MS-35649-363	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	94	PAPEZ	5310-00-934-9822	MS-35649-364	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	95	PAPEZ	5310-00-934-9823	MS-35649-365	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	96	PAPEZ	5310-00-934-9824	MS-35649-366	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	97	PAPEZ	5310-00-934-9825	MS-35649-367	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	98	PAPEZ	5310-00-934-9826	MS-35649-368	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	99	PAPEZ	5310-00-934-9827	MS-35649-369	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6
C-3	100	PAPEZ	5310-00-934-9828	MS-35649-370	96906	WASHER, FLAT - 60, STL, CAD PLD #10	EA	6

SECTION II. REPAIR PARTS LIST (OAKLAND) (CONTINUED)

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION	(7) UNIT OF MEAS	(8) QTY INC IN UNIT
(A) FIG NO.	(B) ITEM NO.							
						GROUP: 05 PATCH PANEL ASSY. DC VOLT LOW LEVEL. LEAD-D-28973; (21617) AND PATCH PANEL ASSY. DC REC. LOW LEVEL - LEAD-D-28972; (21617)		
C-5	1	PAFZZ	5935-00-847-7840	513998	44038	CONNECTOR (FRAME) 100 JACKS	EA	1
C-5	2	PAFZZ	5935-00-799-2442	513996	44038	CONNECTOR (CABLE) 100 PIN	EA	1
C-5	3	PAFZZ	5305-00-984-4988	MS-35206-228	96906	P.H.M.S. CAD PLTD. 6-32 x 3/8	EA	96
C-5	4	PAFZZ	5310-00-081-8087	MS-21046-806	96906	ELASTIC STOP NUT 6-32	EA	10
C-5	5	XBFFZ		LEAD-C-28998	21617	CONNECTOR COVER	EA	1
C-5	6	XBFFH		LEAD-D-28993	21617	RESISTOR BOARD ASSY	EA	1
C-5	7	PAFZZ	5905-00-195-6453	RC2087562J	44655	RESISTOR, 5.6K, 5%, 1/2W	EA	25
C-5	8	XBFFZ		LEAD-C-28992	21617	RESISTOR BOARD MFG BRACKET	EA	2
C-5	9	XBFFZ		LEAD-D-24514	21617	PANEL TOP & BOTTOM	EA	2
C-5	10	PAFZZ	5305-00-833-8862	MS18211-19C	96906	P.H.M.S. 4-40 x 5/16 NC (NYLON)	EA	22
C-5	11	XBFFZ		MS18211-84F	96906	P.H.M.S. 10-32 x 3/8 NF (NYLON)	EA	6
C-5	12	PAFZZ	5310-00-595-7203	MS33338-117	96906	LOCK, WASHER #6	EA	96
C-5	13	PAFZZ	5935-00-578-2701	240C	64959	JACK, TELEPHONE 240C	EA	48
C-5	14	PAFZZ	5935-00-194-3079	239C	64959	JACK, TELEPHONE 239C	EA	48
C-5	15	PAFZZ	5905-00-106-1273	RCR2061537S	81349	RESISTOR, 15K OHMS 1/2W 5%	EA	96
						GROUP: 06 PATCH PANEL ASSY. MISC. LEAD-D-28967; 21617 AND PATCH PANEL ASSY. INTERDAY LEAD-D-28968; 21617		
C-6	1	PAFZZ	5935-00-085-4730	512240	44038	CONNECTOR, 80 PIN (FRAME)	EA	1
C-6	2	PAFZZ	5935-00-841-0421	512241	44038	CONNECTOR, 80 PIN (CABLE)	EA	1
C-6	3	PAFZZ	5305-00-889-3000	MS-35206-230	96906	SCREW, PAN-HD., 6-32 x 1/2 LG	EA	6
C-6	4	PAFZZ	5310-00-081-8087	MS-21044-806	96906	ELASTIC STOP NUT, 6-32NC	EA	6
C-6	5	XBFFZ		LEAD-D-24514	21617	COVER, TOP & BOTTOM	EA	2
C-6	6	PAFZZ	5305-00-995-6653	MS-35190-222	96906	SCREW, FLAT HEAD, 4-40 NC x 5/16 LG	EA	4
C-6	7	PAFZZ	5305-00-984-7361	MS-35191-270	96906	SCREW, FLAT HD. 10-32 NF x 3/8	EA	4
C-6	8	PAFZZ	5305-00-984-4988	MS-35206-228	96906	SCREW, R.H. 6-32 x 3/8 LG	EA	48
C-6	9	PAFZZ	5310-00-209-1368	MS-35335-88	96906	WASHER, LOCK #6 (INTERNAL THREAD)	EA	48
C-6	10	XBFFZ		LEAD-D-28968-3	21617	SPACER, FINDER #2395	EA	4
C-6	11	PAFZZ	5305-00-054-5657	MS-61957-17	96906	SCREW, R.H. 4-40 x 1/2 LG	EA	4
C-6	12	PAFZZ	5805-00-877-2969	238A	64959	JACK, TELEPHONE 238A (Top)	EA	48
						GROUP: 07 PATCH PANEL ASSY. 2/WIRE AUDIO, LEAD-D-28963; 21617		
C-7	1	PAFZZ	5935-00-085-4730	512240	44038	CONNECTOR 80 PIN (FRAME)	EA	4
C-7	2	PAFZZ	5935-00-246-6421	512241	44038	CONNECTOR 80 PIN (CABLE)	EA	2
C-7	3	XBFFZ		LEAD-D-28992	21617	CONNECTOR - NORMAL THROUGH	EA	2
C-7	4	PAFZZ	5310-00-841-8474	MS-21044-806	96906	ELASTIC STOP NUT 6-32NC	EA	12
C-7	5	PAFZZ	5305-00-889-3000	MS-35206-230	96906	WASHER, CAD PLTD. 6-32 x 1-1/2 NC	EA	12
C-7	6	XBFFZ		LEAD-D-24514	21617	COVER, TOP AND BOTTOM	EA	2
C-7	7	PAFZZ	5305-00-859-6653	MS-35190-222	96906	SCREW, FLAT HD 4-40 NC 5/16 LG	EA	6
C-7	8	PAFZZ	5305-00-984-7361	MS-35191-270	96906	SCREW, FLAT HD 10-32 NF x 3/8 LG	EA	6
C-7	9	XBFFZ		LEAD-D-28963	21617	SPACER, FINDER #2395	EA	4

SECTION II. REPAIR PARTS LIST (OAKLAND) (CONTINUED)

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION	(7) UNIT OF MEAS	(8) QTY INC IN UNIT
(A) FIG NO.	(B) ITEM NO.							
C-7	10	FAFEZ	5305-00-838-9821	MS-24629-13	96906	SCREW, TAPPING PAN HD, CAD PLATED, 4-40 x 1/2	EA	4
C-7	11	FAFEZ	5935-00-193-1805	2410	64999	JACK, TELEPHONE 280C	EA	48
C-7	12	FAFEZ	5935-00-578-3647	2410	64999	JACK, TELEPHONE 2410	EA	48
C-7	13	FAFEZ	5305-00-984-4365	MS-25336-228	96906	FINES, CAD PLATED, 4-40 x 3/8 NC	EA	96
C-7	14	FAFEZ	5310-00-309-4360	MS-25335-56	96906	LOCK, WASHER #6, INTERNAL THREAD	EA	96
						GROUP: CABINET, LOAD-DISTRIBUTION; 21617		
C-8	1	WVFEZ		LOAD-D-51556	21617	CABINET, CV-3997A/G (MODIFIED)	EA	1
C-8	2	WVFEZ		LOAD-D-51559	21617	TOP, COVER, CV-3997A/G	EA	1
C-8	3	WVFEZ		LOAD-D-51560	21617	BOTTOM, COVER, CV-3997A/G	EA	1
C-8	4	WVFEZ		SH-D-33907	21617	DOOR, CABINET	EA	1
C-8	5	WVFEZ	6110-00-856-2410	SA-38/G	32757	SWITCH PANEL ASSY	EA	1
C-8	6					FUSE, FLK 15 AMP	EA	2
C-8	7	FAFEZ	5330-00-389-3783	#1202	74545	SWITCH, TORQUE, DPST	EA	1
C-8	8	FAFEZ	5935-00-233-4803	#5042	27199	OUTLET, CONVENIENCE, DUPLEX	EA	1
C-8	9	FAFEZ	5930-00-280-4831	756145	19605	SWITCH, TORQUE, DPST	EA	1
C-8	10					FUSEHOLDER (For 1/4 AMP Glass Fuse)	EA	1
C-8	11	FAFEZ	5930-00-403-8497	FM 03-2A	01949	FUSE, 3A, 1 AMP	EA	1
C-8	12	WVFEZ			90757	LAMP, TROUBLE, W/RECEPTION AND TERMINAL TUBE	EA	1
C-8	13	WVFEZ			27299	RECEPTACLE (For 1/4 AMP Plug Fuse)	EA	2
						GROUP: ON THE DISTRIBUTION PANEL MOUNTING ASSEMBLY, LOAD-DISTRIBUT; 21617		
C-8	14	WVFEZ		LOAD-D-51544	21617	INTERNAL BRACKET	EA	4
C-8	15	WVFEZ		MS-24629	21617	TERMINAL, BLOCK, 10 x 20 PINS	EA	40
C-8	16	WVFEZ		FM-50A		ARMON ANGLE (MATCH CORE TUB)	EA	4
C-8	17	WVFEZ		LOAD-D-51543	21617	TERMINAL, BLOCK MOUNTING BRACKET	EA	8
C-8	18	WVFEZ		LOAD-D-51542	21617	INTERNAL BRACKET	EA	2
C-8	19	FAFEZ	5934-00-487-4305	MS-25337-228	96906	SCREW, 10-32 UNF x 3/8 16	EA	40
C-8	20	FAFEZ	5805-00-277-9757	MS-25336-228	96906	WRT, SELF-LAMINATE 10-32 UNF	EA	40
C-8	21	WVFEZ		LOAD-D-51558	21617	CABINET, SUPPORT CV-3997A/G	EA	4
C-8	22	WVFEZ	5305-00-984-4687	MS-25338-228	96906	SCREW, 8-32 UNF x 3/8 16	EA	4
C-8	23	WVFEZ	5305-00-277-5785	MS-25336-228	96906	WRT, SELF-LAMINATE 8-32 UNF	EA	4
C-8	24	WVFEZ		LOAD-D-51545	21617	CABLE, LAMP	EA	2
C-8	25	WVFEZ		LOAD-D-51546	21617	CABLE, WRT	EA	4
C-8	26	WVFEZ		WRT/75		STANDARD, 3/8 x 1/2 x 1/8, 6-32 UNF (MATERIAL NO. 042000, PA)	EA	4
C-8	27	WVFEZ		WRT/100		GROUP: WRT, 1 x 1/2 x 1/2	EA	2
						GROUP: 16 WRT SUPPORT PANEL MOUNTING ASSEMBLY, LOAD-DISTRIBUT; 21617		
C-8	28	WVFEZ		LOAD-D-51544	21617	INTERNAL BRACKET	EA	4
C-8	29	WVFEZ		MS-24629	21617	TERMINAL, BLOCK 10 x 20 PINS	EA	20
C-8	30	WVFEZ		FM-50A		ARMON ANGLE (MATCH CORE TERMINALS)	EA	4
C-8	31	WVFEZ		LOAD-D-51543	21617	TERMINAL, BLOCK WRT BRACKET	EA	8

SECTION II. REPAIR PARTS LIST (OAKLAND (CONTINUED))

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION	(7) UNIT OF MEAS	(8) QTY INC IN UNIT
(A) FIG NO.	(B) ITEM NO.							
C-10	5	XBZZ		LEAD-C-51542	21617	MOUNTING BRACKET	EA	2
C-10	6	PAZZ	5305-00-989-6265	MS-35207-262	96906	SCREW, 10-32 - UNF x 3/8 LG	EA	V
C-10	7	PAZZ	5310-00-877-5797	MS-21044-J3	96906	NUT, SELF-LOCKING 10-32 WF	EA	V
C-10	8	XBZZ		LEAD-D-51551	21617	CABINET, SUPPORT, CY-3397A/G	EA	V
C-10	9	PAZZ	5305-00-984-6208	MS-34206-261	96906	SCREW, 8-32 UNC x 3/8	EA	V
C-10	10	PAZZ	5310-00-877-5795	MS-21044-J8	96906	NUT, SELF-LOCKING 8-32 UNC	EA	V
C-10	11	XBZZ		LEAD-C-51545	21617	CABLE, LADDER	EA	2
C-10	12	XBZZ		LEAD-D-51546	21617	JUMPER, RING	EA	V
						GROUP: 11 BLACK DISTRIBUTION FRAME MOUNTING ASSY, LEAD-D-51527; 21617		
C-11	1	XBZZ		LEAD-C-51544	21617	MOUNTING BRACKET	EA	4
C-11	2	XBZZ		21C-1CM	81812	TERMINAL BLOCK 10 x 20 PINS (TRIMM CO)	EA	20
C-11	3	XBZZ		PMR-52A		ARMOR, AXLE	EA	4
C-11	4	XBZZ		LEAD-C-51543	21617	TERMINAL BLOCK MFG BRACKET	EA	4
C-11	5	XBZZ		LEAD-C-51542	21617	MOUNTING BRACKET	EA	2
C-11	6	PAZZ	5305-00-898-6265	MS-35207-262	96906	SCREW, 10-32 UNF x 3/8 LG	EA	10
C-11	7	PAZZ	5310-00-877-5797	MS-21044-J3	96906	NUT, SELF-LOCKING, 10-32 WF	EA	40
C-11	8	XBZZ		LEAD-D-51551	21617	CABINET, SUPPORT, CY-3397A/G	EA	V
C-11	9	PAZZ	5305-00-984-6208	MS-34206-261	96906	SCREW 8-32 UNC x 3/8	EA	112
C-11	10	PAZZ	5310-00-877-5795	MS-21044-J8	96906	NUT, SELF-LOCKING 8-32	EA	112
C-11	11	XBZZ		LEAD-C-51545	21617	CABLE, LADDER	EA	2
C-11	12	XBZZ		LEAD-D-51546	21617	JUMPER, RING	EA	4
C-11	13	XBZZ		DR 6176		STANDOFF 3/8 x 1-1/16 LG, 6-32 TID (WILLIAMS CO, ORNDORF, PA)	EA	4
C-11	14	XBZZ		AS78 187	88729	GROUND BUSH 1 x 1/4 x 12	EA	2
						GROUP: 12 BERO MODULE MODEL 311		
C-12	1	PAZZ	5905-00-256-0412	RT95C1821F	81349	RESISTOR, FIXED COMPOSITION, 100 OHM, 5%, 20	EA	2
C-12	2	PAZZ	5905-00-982-0211	RT95C1751F	81349	RESISTOR, FIXED FILM, 4.75K, 1%, 20	EA	4
C-12	3	PAZZ	5905-00-982-0942	RT95C642F	81349	RESISTOR, FIXED FILM, 60.4K, 1%, 20	EA	2
C-12	4	PAZZ	5905-00-586-5082	RT95C1821F	81349	RESISTOR, FIXED FILM, 1.82K, 1%, 20	EA	2
C-12	5	PAZZ	5905-00-928-8161	RT95C8450F	81349	RESISTOR, FIXED FILM, 845 OHM, 1%, 20	EA	2
C-12	6	PAZZ	5905-00-955-0171	RT95C6810F	81349	RESISTOR, FIXED FILM, 681 OHM, 1%, 20	EA	2
C-12	7	PAZZ	5905-00-140-0123	30078-1-102	32997	RESISTOR, VARIABLE WIREWOUND, 1K	EA	2
C-12	8	PAZZ	5908-00-932-2952	RT95C2150F	81349	RESISTOR, FIXED, FILM, 215 OHM, 1%, 20	EA	2
C-12	9	PAZZ	5905-00-461-3127	RT95C3920F	81349	RESISTOR, FIXED, COMPOSITION, 3.9K, 10%, 20	EA	2
C-12	10	PAZZ	5905-00-104-8352	RT95C1530F	81349	RESISTOR, FIXED COMPOSITION, 15K, 10%, 20	EA	2
C-12	11	PAZZ	5905-00-106-1273	RT95C11530F	81349	RESISTOR, FIXED COMPOSITION, 11K, 10%, 20	EA	5
C-12	12	PAZZ	5905-00-192-0626	RT95C1230F	81349	RESISTOR, FIXED COMPOSITION, 12K, 10%, 20	EA	2
C-12	13	PAZZ	5905-00-111-4742	RT95C3910F	81349	RESISTOR, FIXED COMPOSITION, 390 OHM, 10%, 20	EA	2
C-12	14	PAZZ	5905-00-494-8517	RT95C4750F	81349	RESISTOR, FIXED COMPOSITION, 4.7K, 10%, 20	EA	6
C-12	15	PAZZ	5905-00-104-8336	RT95C1040F	81349	RESISTOR, FIXED COMPOSITION, 10K, 10%, 20	EA	4
C-12	16	PAZZ	5905-00-494-7855	RT95C3001F	81349	RESISTOR, FIXED WIREWOUND, 3.0K, 1%, 20	EA	2

SECTION II. REPAIR PARTS LIST (OAKLAND) (CONTINUED)

(1) ILLUSTRATION		(2) SMM CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FCNM	(6) DESCRIPTION	(7) UNIT OF MEAS	(8) QTY INC IN UNIT
(A) FIG NO.	(B) ITEM NO.							
C-12	17	FAHE	5905-00-111-4858	KCPC04718	81349	RESISTOR, FIXED CARBON, 470 OHM, 10%, .5W	EA	2
C-12	18	FAHE	5905-00-104-8347	KCPC01018	81349	RESISTOR, FIXED CARBON, 100 OHM, 10%, .5W	EA	2
C-12	19	FAHE		W44848404	81349	RESISTOR, VARIABLE, 500 OHM, 10%, 2.5W	EA	2
C-12	20	FAHE	5905-00-889-0122	FW-5-200	75042	RESISTOR, FIXED NETWORK, 300 OHM, 10%, .5W	EA	2
C-12	21	FAHE	59085-00-464-4172	KCPC01348	81349	RESISTOR, FIXED CARBON CMP, 330K, 10%, .5W	EA	2
C-12	22	FAHE		KCPC04718	81349	RESISTOR, FIXED CARBON CMP, 470K, 10%, .5W	EA	2
C-12	23	FAHE	5905-00-114-5430	KCPC04338	81349	RESISTOR, FIXED CARBON CMP, 43K, 10%, .5W	EA	6
C-12	24	FAHE	5905-00-104-5796	KCPC01098	81349	RESISTOR, FIXED CARBON CMP, 100K, 10%, .5W	EA	2
C-12	25	FAHE	5905-00-114-5398	KCPC00848	81349	RESISTOR, FIXED CARBON CMP, 200K, 10%, .5W	EA	2
C-12	26	FAHE	5905-00-104-8335	KCPC01348	81349	RESISTOR, FIXED CARBON CMP, 300K, 10%, .5W	EA	2
C-12	27	FAHE	5905-00-141-0996	KCPC04738	81349	RESISTOR, FIXED CARBON CMP, 47K, 10%, .5W	EA	4
C-12	28	FAHE	5905-00-141-116	KCPC05648	81349	RESISTOR, FIXED CARBON CMP, 5.6K, 10%, .5W	EA	2
C-12	29	FAHE		KCPC07508	81349	RESISTOR, FIXED CARBON CMP, 75 OHM, 10%, .5W	EA	4
C-12	30	FAHE	5905-00-935-9398	KCPC00808	81349	RESISTOR, FIXED CARBON CMP, 2.0K, 10%, .5W	EA	2
C-12	31	FAHE	5905-00-279-1935	KCPC07347	81349	RESISTOR, FIXED CARBON CMP, 350 OHM, 10%, .5W	EA	2
C-12	32	FAHE	5905-00-106-9351	KCPC00738	81349	RESISTOR, FIXED CARBON CMP, 87K, 10%, .5W	EA	2
C-12	33	FAHE	5905-00-110-0196	KCPC01098	81349	RESISTOR, FIXED CARBON CMP, 1K, 10%, .5W	EA	2
C-12	34	FAHE	5910-00-938-6745	CHP000008	81349	CONDENSER, FILM CERAMIC, 1000 PF, 10%, 50V	EA	2
C-12	35	FAHE	5310-00-111-4813	CHP000008	81349	CONDENSER, FILM CERAMIC, .01 UF, 10%, 100V	EA	4
C-12	36	FAHE	5910-00-784-7734	CHP000008	81349	CONDENSER, FILM TANT., .33 UF, 10%, 10V	EA	6
C-12	37	FAHE	9340-00-975-9837	W4747	81411	CONDENSER, FILM, NYLON, 2.0 UF, 10%, 50V	EA	2
C-12	38	FAHE	5910-00-179-9834	CHP000008	81349	CONDENSER, FILM TANT., 4.7 UF, 10%, 10V	EA	4
C-12	39	FAHE	5010-00-787-5908	CHP000008	81349	CONDENSER, FILM TANT., 3.3 UF, 10%, 15V	EA	4
C-12	40	FAHE	5905-00-902-9824	CHP000008	81349	CONDENSER, FILM TANT., 1.5 UF, 10%, 20V	EA	4
C-12	41	FAHE	5904-00-935-3424	W4747	81411	CONDENSER, FILM TANT., 2.0 UF, 10%, 10V	EA	4
C-12	42	FAHE	5910-00-189-7285	W4747	81411	CONDENSER, FILM TANT., 2.0 UF, 10%, 10V	EA	2
C-12	43	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	44	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	45	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	46	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	47	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	48	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	49	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	50	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	51	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	52	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	53	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	54	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	55	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2
C-12	56	FAHE	5901-00-495-4545	W4747	81411	CONDENSER, FILM TANT., 0.22 UF, 10%, 50V	EA	2

SECTION R. REPAIR PARTS = @M&MD) (CONTINUED)

(1) ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) PART NUMBER	(5) FSCM	(6) DESCRIPTION	(7) UNIT OF MEAS	(8) QTY INC IN UNIT
(A) FIG NO.	(B) ITEM NO.					USABLE ON CODE		
C-12	57	PAPEZ	5961-00-401-0505	2M4889	80131	TRANSISTOR, SILICON, NPN	EA	2
C-12	58	XBHEZ		MFK3739	80131	TRANSISTOR, SILICON, NPN	EA	2
C-12	59	PAPEZ	5961-00-241-3423	2M2133	80131	TRANSISTOR, SILICON, NPN	EA	8
C-12	60	PAPEZ	5961-00-452-1496	2M4A10	813A9	TRANSISTOR, SILICON, NPN	EA	2
C-12	61	XBHEZ		TAPC-35		TRANSFORMER, PULSE	EA	2
C-12	62	XBHEZ		AG0-100-7001		TRANSFORMER, POWER	EA	1
C-12	63	XBHEZ		CR2-JDCS-5000 H05		RELAY, 2C5K COIL 5P1	EA	2
C-12	64	XBHEZ		CR2-JDCS-5000 H04		RELAY, 2C5K COIL 5P1	EA	1
C-12	65	PACZZ	6240-00-941-2204	4888B	5889A	LAMP, 48V, 40MA, T ² SLIDE	EA	3
C-12	66	XBHEZ				LAMPHOLDER, T ² SLIDE	EA	3
C-12	67	PAPEZ	5935-00-934-2758	1A8	80389	JACK, 3 CONDUCTOR	EA	2
C-12	68	PACZZ	3455-00-266-9448	GME	5A231	FUSE, 180MA	EA	4
C-12	69	PAPEZ	5920-00-968-3238	HET	71A00	FUSEHOLDER	EA	4
						GROUP: 13 ALARM ASSY, MAJOR LEAD-D-33162		
C-13	1	PAPEZ	5305-00-889-3000	MS-35206-230	96906	SCREW, PAN HD. 6-32 x 1/2 LG	EA	31
C-13	2	PAPEZ	5935-00-948-9096	513927	44038	CONNECTOR SERIES MPC TYPE D	EA	1
C-13	3	PAPEZ	5935-00-948-9095	513925	44038	CONNECTOR	EA	1
C-13	4	PAPEZ	5310-00-934-9747	MS-35649-262	96906	NUT, FLAIN, HEX, CAD. PLTD. 6-32	EA	15
C-13	5	PAPEZ	5310-00-045-4007	MS-35338-241	96906	WASHER, LOCK #6	EA	15
C-13	6	XBHEZ		LEAD-D-33175-4P-2	21617	CIRCUIT BOARD ASSY (-60VDC)	EA	3
C-13	7	XBHEZ		LEAD-D-33174	21617	PCB, MAJOR	EA	3
C-13	8	PAPEZ	5961-00-068-4708	5A4	81A83	DIODE	EA	135
C-13	9	PAPEZ	5905-00-758-4724	4A10	44655	RESISTOR, CARBON COMP, 470 OHMS, 2W, 5%	EA	90
C-13	10	XBHEZ		LEAD-G-12684	21617	BRACKET, CIRCUIT BOARD	EA	6
C-13	11	PAPEZ	5305-00-059-4553	MS-35190-238	96906	SCREW PH 6-32 x 1/2 LG	EA	12
C-13	12	XBHEZ		138127R	96182	SWITCH, PUSH BUTTON, UCINETE CO, NEWTONVILLE, MASS	EA	1
C-13	13	XBHEZ		908 AQCR-J371 (R) 14-21	96182	SWITCH, THERMIST, UCINETE	EA	45
C-13	14	XBHEZ		117-210-101	79405	CIRCUIT BREAKER	EA	1
C-13	15	XBHEZ		LEAD-D-33167	21617	ALARM COVER PANEL	EA	1

SECTION IV. NATIONAL STOCK NUMBER INDEX (OAKLAND)

STOCK NUMBER	FIG. NO.	ITEM NO.	STOCK NUMBER	FIG. NO.	ITEM NO.
2530-00-950-2065	C-3	13	5310-00-934-9747	C-13	4
2455-00-266-9448	C-12	68	5310-00-934-9751	C-3	24
5305-00-054-5657	C-6	11	5310-00-934-9757	C-3	4
5305-00-054-6654	C-1	8	5310-00-983-8483	C-2	12
5305-00-059-4553	C-13	11	5310-00-983-8483	C-3	15
5305-00-177-5545	C-1	14	5340-00-879-4473	C-1	1
5305-00-784-6208	C-9	9	5805-00-877-2965	C-6	12
5305-00-828-9821	C-7	10	5815-00-863-5876	C-12	56
5305-00-833-8862	C-5	10	5835-00-921-1650	C-12	55
5305-00-889-2999	C-3	6	5903-00-984-4988	C-6	8
5305-00-889-3000	C-2	2	5905-00-071-1629	C-3	26
5305-00-889-3000	C-6	3	5905-00-104-5756	C-12	29
5305-00-889-3000	C-7	5	5905-00-104-8335	C-12	26
5305-00-559-3000	C-13	1	5905-00-104-8336	C-12	15
5305-00-984-4983	C-1	6	5905-00-104-9347	C-12	18
5305-00-984-4988	C-5	3	5905-00-104-8352	C-12	10
5305-00-984-4988	C-6	8	5905-00-106-1273	C-5	15
5305-00-984-4988	C-7	13	5905-00-106-1273	C-12	11
5305-00-984-4992	C-3	9	5905-00-106-9351	C-12	32
5305-00-984-6208	C-10	9	5905-00-110-0196	C-12	39
5305-00-984-6208	C-11	9	5905-00-111-4742	C-12	13
5305-00-984-7199	C-3	2	5905-00-111-4858	C-12	17
5305-0-984-7361	C-6	7	5905-00-114-5393	C-12	25
5305-00-984-7361	C-7	7	5905-00-114-5430	C-12	23
5305-00-989-6865	C-9	5	5905-00-116-8567	C-12	29
5305-00-989-6265	C-10	5	5905-00-140-6132	C-12	7
5305-00-989-6265	C-11	6	5905-00-141-0596	C-12	27
5305-00-995-6653	C-6	6	5905-00-141-1116	C-12	28
5305-00-995-6653	C-7	7	5905-00-171-1999	C-4	5
5310-00-045-4007	C-2	13	5905-00-190-8887	C-4	7
5310-00-045-4007	C-13	5	5905-00-192-0626	C-12	12
5310-00-081-8087	C-5	4	5905-00-195-6453	C-5	7
5310-00-081-8087	C-6	4	5905-00-256-0412	C-12	1
5310-00-081-8087	C-7	4	5905-00-279-1915	C-12	31
5310-00-088-0553	C-2	14	5905-00-279-1922	C-2	9
5310-00-209-1366	C-7	14	5905-00-279-5656	C-2	8
5310-00-209-1366	C-6	9	5905-00-461-3127	C-12	9
5310-00-595-6211	C-5	13	5905-00-464-4172	C-12	21
5310-00-595-7203	C-1	12	5905-00-494-5517	C-12	14
5310-00-722-5998	C-5	9	5905-00-494-7855	C-12	16
5310-00-725-4719	C-1	7	5905-0-518-7504	C-3	28
5310-00-725-4719	C-1	15	5905-00-585-5082	C-12	4
5310-00-809-8544	C-3	3	5905-00-758-4724	C-2	9
5310-00-809-8946	C-3	25	5905-00-758-4724	C-13	9
5310-00-877-5795	C-9	10	5905-00-889-8122	C-12	20
5310-00-877-5795	C-10	10	5905-00-920-8151	C-12	5
5310-00-877-5795	C-11	10	5905-00-932-2952	C-12	8
5310-00-877-5797	C-9	7	5905-00-935-8539	C-12	30
5310-00-877-5797	C-10	7	5905-00-953-9132	C-2	8
5310-00-877-5797	C-11	7	5905-955-9171	C-12	6
5310-0-829-6375	C-1	10	5905-00-932-9217	C-12	2
5310-00-939-6710	C-1	12	5905-00-932-3942	C-12	3
5310-00-934-5739	C-3	7	5910-00-111-1811	C-12	15
5310-00-934-5747	C-3	16	5910-00-179-5824	C-12	18

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SECTION III. NATIONAL STOCK NUMBER AND PART NUMBER (OAKLAND) (CONTINUED)

STOCK NUMBER	FIG. NO.	ITEM NO.	STOCK NUMBER	FE. NO.	ITEM NO.
5910-00-451-7286	C-12	42	5961-00-892-3544	C-12	45
5910-00-777-6928	C-12	39	5961-00-914-6005	C-12	43
5910-00-784-7714	C-12	36	5961-00-921-3781	C-12	44
5910-00-893-6745	C-12	34	5961-0-938-1135	C-12	46
5910-00-902-3662	C-12	40	5961-00-995-2310	C-12	48
5910-00-925-3817	C-12	37	6110-00-856-2410	C-8	5
5910-00-995-1662	C-12	41	6210-00-235-2064	C-3	11
5920-00-023-2926	C-3	20	6240-00-081-6321	C-3	12
5920-00-081-5958	C-3	18	6240-00-155-7836	C-2	18
5920-00-403-4897	C-8	11	6240-00-941-2204	C-12	65
5920-00-857-8416	C-3	17			
5920-00-901-9936	C-3	19			
5920-00-968-3238	C-3	14			
5920-00-968-3238	C-12	69			
5930-0-194-1548	C-2	16			
5930-00-268-0309	C-2	15			
5930-00-501-4859	C-8	9			
5930-00-989-6788	C-8	7			
5935-00-085-4730	C-6	1			
5935-00-085-4730	C-7	1			
5935-00-192-4805	C-7	11			
5935-00-192-4825	C-3	22			
5935-00-194-3079	C-5	14			
5935-00-246-6421	C-7	2			
5935-00-283-4003	C-8	8			
5935-00-578-2647	C-3	21			
5935-00-578-2647	C-7	12			
5935-00-578-2701	C-5	13			
5935-00-799-2442	C-2	4			
5935-00-799-2442	C-5	2			
5935-00-841-6421	C-6	2			
5935-00-847-7840	C-2	3			
5935-00-847-7840	C-5	1			
5935-00-866-5894	C-4	3			
5935-00-934-2758	C-12	67			
5935-00-948-9095	C-13	3			
5935-00-948-9096	C-13	2			
5940-00-643-5717	C-3	5			
5945-00-013-6953	C-4	4			
5945-00-494-8898	C-4	9			
5945-00-732-5763	C-4	8			
5945-00-988-0851	C-4	6			
5961-00-068-4708	C-2	7			
5961-00-068-4708	C-13	8			
5961-00-076-1403	C-12	49			
5961-00-116-8950	C-12	53			
5961-00-241-3423	C-12	59			
5961-00-269-2242	C-12	52			
5961-00-401-0505	C-12	57			
5961-00-452-1496	C-12	60			
5961-00-458-9516	C-12	54			
5961-00-719-4355	C-12	47			
5961-00-840-4826	C-12	51			

SECTION IV. NATIONAL STOCK NUMBER AND PART NUMBER INDEX (OAKLAND) (CONTINUED)

PART NUMBER	FSCM	FIG. NO.	ITEM NO.	PART NUMBER	FSCM	FIG. NO.	ITEM NO.
ASTM-B187	88724	C-9	14	LBAD-D-29024	21617	C-8	8
ASTM-B187	88724	C-11	14	LBAD-D-33167	21617	C-8	1
A90-100-7001		C-12	62	LBAD-D-33167	21617	C-13	15
SK05BX103K	81349	C-12	35	LBAD-D-33171	21617	C-8	6
CIS-632-2	46384	C-1	7	LRAD-D-33172-GP2	21617	C-8	5
CIS-632-2	46384	C-1	15	LRAD-D-33174	21617	C-13	7
CR2-DDCS-5000-ROL		C-12	64	LRAD-D-33175-GP2	21617	C-13	6
CR2-DDCS-200-ROS		C-12	63	LRAD-D-51540	21617	C-8	3
CS13BC336K	81349	C-12	36	LRAD-D-51546	21617	C-8	1
CS13BC475K	80131	C-12	38	LBAD-D-51546	21617	C-10	12
CS13BD335K	81349	C-12	39	LBAD-D-51546	21617	C-11	13
CS13BE155K	81349	C-12	40	LBAD-D-51551	21617	C-8	8
DR-6176		C-9	13	LBAD-D51551	21617	C-10	7
DR-6176		C-11	13	LRAD-D-51551	21617	C-11	8
FM-03-1A	81349	C-8	11	LRAD-D-51556	21617	C-8	1
GMT	54751	C-12	68	MTE-3739	80131	C-12	58
GMT-180	71400	C-3	20	MS-15795-803	96906	C-1	13
GMT-1	71400	C-3	19	MS-15795-805	96906	C-1	9
GMT-1-1-3	71400	C-3	17	MS18211-190	96906	C-5	10
GMT-3	71400	C-3	18	MS-18211-841	96906	C-5	11
GOB-1104	24324	C-3	10	MS-21044-M3	96906	C-9	7
GBD22W0-406D	81312	C-1	3	MS-21044-N3	96906	C-10	7
GLT	71400	C-3	14	.S-21044-N3	96906	C-11	7
MLT	71400	C-12	69	MS-21044-N3	96906	C-9	10
IB4001	94990	C-12	44	MS21044-MS	96906	C-10	10
IM4004	94990	C-12	43	MS-21044-N3	96906	C-8	14
IB4148	11295	C-12	46	MS-21046-NO6	96906	C-5	4
IB4748	04723	C-12	49	MS-21046-NO6	96906	C-5	4
IB7584	81349	C-12	48	MS-21046-NO6	96906	C-7	4
IB7534	01297	C-12	47	MS-27183-5	96906	C-8	25
IB755A	81349	C-12	45	MS-27183-5	96906	C-7	10
LEAD-C-12684	21617	C-8	10	MS-27183-5	96906	C-8	12
LEAD-C-12684	21617	C-13	10	MS-27183-5	96906	C-8	15
LEAD-C-28992	21617	C-5	5	MS-27183-7	96906	C-3	5
LEAD-C-28998	21617	C-1	4	MS-34206-261	96906	C-9	9
LEAD-C-29005	21617	C-3	30	MS-34206-261	96906	C-10	6
LEAD-C-29007	21617	C-1	3	MS-34206-261	96906	C-11	9
LEAD-C-29049	21617	C-8	2	MS-35190-232	96906	C-8	7
LEAD-C-81539	21617	C-9	5	MS-35190-232	96906	C-7	7
LEAD-C-51942	21617	C-10	5	MS-35190-238	96906	C-13	11
LEAD-C-51964	21617	C-11	5	MS-35192-270	96906	C-7	7
LEAD-C-51947	21617	C-9	4	MS-35192-270	96906	C-7	8
LEAD-C-51943	21617	C-10	4	MS-35206-217	96906	C-3	6
LEAD-C-53949	21617	C-11	4	MS-35206-216	73734	C-1	6
LEAD-C-61943	21617	C-9	3	MS-35206-216	96906	C-8	3
LEAD-C-51944	21617	C-10	3	MS-35206-216	96906	C-8	8
LEAD-C-51944	21617	C-11	3	MS-35206-216	96906	C-7	11
LEAD-C-51944	21617	C-9	11	MS-35206-230	96906	C-8	9
LEAD-C-51945	21617	C-10	11	MS-35206-230	96906	C-8	3
LEAD-C-51945	21617	C-11	11	MS-35206-230	96906	C-7	5
LEAD-C-52445	21617	C-5	9	MS-35206-230	96906	C-13	1
LEAD-C-54454	21617	C-5	9	MS-35206-232	96906	C-8	9
LEAD-C-54954	21617	C-7	6	MS-35206-251	96906	C-8	7
LEAD-C-54967	21617	C-7	9	MS-35207-262	96906	C-8	6
LEAD-C-58593	21617	C-8	10	MS-35207-262	96906	C-10	6
LEAD-C-58953-3	21617	C-7	3	MS-35207-262	96906	C-11	6
LEAD-C-58932	21617	C-5	6	MS-35237-27	96906	C-8	11
LEAD-C-98933	21617	C-8	5	MS-35237-27	96906	C-8	9
LEAD-C-89464	21617	C-8	5				

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SECTION IV NATIONAL STOCK NUMBER AND PART NUMBER (OAKLAND) (CONTINUED)

PART NUMBER	FSCM	FIG. NO.	ITEM NO.	PART NUMBER	FSCM	FIG. NO.	ITEM NO.
MS-35335-58	96906	C-7	14	TAPC-35		C-12	61
MS-35388-117	96906	C-5	12	TF-255-2C (115VAC)	02288	C-4	9
MS-35338-135	96906	C-1	12	T154-2C (6VDC)	02288	C-4	4
MS-35338-136	96906	C-1	10	T154 (48VDC)	02288	C-4	6
MS-35338-41	96906	C-2	13	T154 (115VDC)	02288	C-4	8
MS-35649-242	96906	C-3	7	X663F	84411	C-12	37
MS-35649-262	96906	C-3	16	117-210-101	79405	C-13	14
MS-35649-26	96906	C-13	4	1202	74545	C-8	7
MS-35649-282	96906	C-3	4	125220	73734	C-4	2
MS-35650-302	96906	C-3	24	138127E	96182	C-13	12
MS-51957-120	96906	C-1	14	138177E	96182	C-12	15
MS-51957-17	96906	C-6	11	138187G	96182	C-12	16
MS-51957-30	96906	C-1	8	14B	82389	C-12	67
M1C17090G	80131	C-12	50	2N3439	02735	C-12	53
NDW	14655	C-12	41	2N4123	80131	C-12	51
PMA-52A		C-9	3	2N4125	80131	C-12	52
PMA-52A		C-10	3	2N4410	81349	C-12	60
PMA-52A		C-11	3	2N4889	80131	C-12	57
PW-5-200	75042	C-12	20	2N5133	80131	C-12	59
RCR20G102KS	81349	C-12	33	2N5416	80131	C-12	54
RCR20G104RS	81349	C-12	15	2SDVV-15U	32171	C-3	23
RCR20G105KS	81349	C-12	24	238A	64950	C-6	12
RCR20G124KS	81349	C-12	26	238A	64959	C-3	22
RCR20G153JS	81349	C-5	15	239A		C-5	14
RCR20G153JS	81349	C-12	11	240A	64959	C-5	13
RCR20G202JS	81349	C-12	30	241C	64959	C-3	21
RCR20G224KS	81349	C-12	25	241C	64959	C-7	12
RCR20G273KS	81349	C-12	32	280C	64959	C-7	11
RCR20G334KM	81349	C-12	21	300555	02288	C-4	3
RCR20G391KS	81349	C-12	13	2007P-1-102	32997	C-12	7
RCR20G392KS	81349	C-12	9	4063	27193	C-8	13
RCR20G433JS	81349	C-12	23	421C-10W	81812	C-3	22
RCR20G471KS	81349	C-12	17	421C-10W	81812	C-10	22
RCR20G472KM	81349	C-12	14	421C-10W	81812	C-11	22
RCR20G473KS	81349	C-12	27	4410	44655	C-12	9
RCR20G474KS	81349	C-12	22	4410	44655	C-12	9
RCR20G562KS	81349	C-12	28	4421	44655	C-13	9
RCR20G750JS	81349	C-12	29	48ESB	58854	C-12	8
RCR32G101JS	81349	C-12	18	5A4	81483	C-12	65
RCR32G153KS	81349	C-12	10	5A4	81483	C-13	7
RC20GF202J	81349	C-4	7	512240(Frame)	44038	C-13	8
RC20GF562J	44655	C-5	7	512240(Frame)	44038	C-6	11
RC20GF821J	81349	C-4	5	512240(Cable)	44038	C-7	11
RC42GF123K	81349	C-12	12	512240(Cable)	44038	C-6	12
RC42GF181J	81349	C-12	1	512241	44038	C-7	12
RC42GF361J	81349	C-12	31	513925	44038	C-7	13
RN55C1821F	81349	C-12	4	513927	44038	C-13	13
RN55C2150F	81349	C-12	8	513936	44038	C-12	4
RN55C4751F	81349	C-12	2	513936	44038	C-5	22
RN55C6042F	81349	C-12	3	513938	44038	C-12	14
RN55C6810F	81349	C-12	3	513938	44038	C-5	14
RN55C8450F	81349	C-12	3	5242	27193	C-8	8
RN70A1333F	81349	C-12	3	60PSB	08180	C-3	12
RS-2	91637	C-3	28	7-170	71785	C-3	3
RV4NAYSA501A	81349	C-12	19	7C023324X0500D	56289	C-3	12
RW79U3001F	81349	C-12	16	7561K5	19605	C-3	12
SA-238/G	32757	C-8	5	80409000-000	96238	C-3	12
SD-42-B5	46384	C-8	1	8101059-01-102	72619	C-3	11
SM-D-433907	21617	C-8	1	863	83330	C-3	27
SST4-40SMPAT	70318	C-1	11	9-85-11	75382	C-3	1
				90409000-000	96238	C-12	13
				90E-42C2-F3F1(R)L1-R1	96182	C-13	13
				90E-A2C2-F3J4(R)L4R4	96182	C-12	17
				9433	96182	C-3	29
				95-3171	73734	C-3	13
					72619	C-3	13

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APPENDIX D
OPERATOR'S MAINTENANCE AND PARTS
FOR
THE DIGITAL LINE INTERFACE UNIT (DLIU)
APPLIED ELECTRONIC /W-G<, IN
MODEL DLI

Section I. INTRODUCTION

D1-1. Scope

This appendix describes the installation, operation, functioning of equipment, maintenance, and alignment for the DLIU. It also includes a complete listing of electrical parts for parts-ordering purposes.

D1-2. Purpose and Use

The DLIU is a rack-mounted, plug-in assembly containing two units (A and B), each of which provides the following:

- a. Interface (level conversion and dc isolation) between input-to-output combinations of high level neutral, high level polar, and low level polar data signals.
- b. Built-in loop battery fusing.
- c. Automatic adjustable loop current regulation (high level only).
- d. No transition/open-loop detection and alarm.

D1-3. Description

a. *Physical.* The DLIU contains two independent interface units (marked A and B) on one plug-in assembly. The module is designed for mounting in a universal shelf, requiring 5¼ inches of vertical rack space in a standard 19-inch relay rack or cabinet. Up to six DLIU's can be housed in one shelf. The DLIU has all its active elements mounted on a printed-circuit board that slides into guides and connects to a receptacle at the rear of the universal shelf. All input-output connections, alarm closure connections and loop and power voltages for the DLIU are brought to the DLIU through the rear connector. The front panel of the DLIU mounts an output loop MONITOR jack, an open line/no transition alarm (OL/NT ALARM) indicator light, and an output loop CURRENT ADJUST control for each of the units. In addition, a single blown FUSE ALARM lamp provides a

monitor to indicate failure of any one of the units fuses.

b. *Electrical.* The DLIU provides two channels of interface between high level and low level equipment. Inputs and outputs are dc isolated from each other, from ground, and from the ac power source. The following combinations of input and output line level are provided by means of a strapping option:

- (1) High level neutral signal input to low level output
 - (2) High level polar signal input to high level neutral or polar output
 - (3) Low level neutral signal input to high level neutral or polar output
 - (4) Low level polar signal input to low level polar output
- The DLIU interfaces with either synchronous or start-stop data at speeds up to 2400 bauds. Automatic adjustable loop current regulation for high level output lines is provided as well as no transition/open-loop detection and alarm, loop battery anti-arc power fusing, output loop monitor jack, and self-contained power supplies for internal operation.

D1-4. Specifications

a. *Input Characteristics*

- (1) *High level*
 - (a) Impedance: 100 ohms to 100 ohms; reactance essentially inductive
 - (b) Keyover point: 13 ma \pm 7 ma (20 ma neutral signal) 30 ma \pm 7 ma (60 ma neutral signal) 0 ma \pm 7 ma (0 ma)
 - (c) Input current: maximum
 - (d) Maximum positive voltage between signal and ground: 150 vdc
 - (e) Maximum negative voltage between signal and ground: -150 vdc
- (2) *Low level*
 - (a) Impedance: 100 ohms to 100 ohms; reactance essentially inductive
 - (b) Keyover point: 13 ma \pm 7 ma (20 ma neutral signal) 30 ma \pm 7 ma (60 ma neutral signal) 0 ma \pm 7 ma (0 ma)
 - (c) Input current: maximum
 - (d) Maximum positive voltage between signal and ground: 150 vdc
 - (e) Maximum negative voltage between signal and ground: -150 vdc

capacitance less than 2500 picofarad

(b) Keyover point: 0 ± amperes.

(c) Keying sense: Mark with excess of 00001 ampere producing between line and signal ground: sp not in excess of 0.0001 ampere pr' voltage.

b. Output Characteristics.

(1) High level.

(a) Impedance (not including network) less than 50 ohms at curk 150 ma. Reactance essentially (modulation rates.

(b) Contact voltage rat between either mark and tongu tongue. Maximum reference, signal volts.

Cc) Space leakage less microamperes at 260 volts.

(d) Waveshaping PPJ[1 option): **Series-connected 200 ohm 1** wirewound resistor plus a 1 volt capacitor between line side and output common lead.

(e) current regular b 1 operating range: 15 ma to 65 mb: percent of operating current fql resistance of 0 to 1500 (neutral ohms (polar).

(2) low level

(a) Impedance less than current between 100 **microampere reactance** essentially 0 ohm for rates.

(b) Maintenance **short circuit** output terminals 100 ma

(c) Waveshaping networks (strap se&~ table): Series resistors **and shunt capacitors** providing risetimes and falltimes of 5 to 7 percent of the duration of unit intervals for 50, 75, and 150 bauds. Terminals provided and values listed in manual for components required for 42, 45.5, 300, 600, 1200, and 2400 bauds.

c. Input/Output Characteristics.

(1) Side stable: Unit remains in the last signaled **contact position.**

(2) **Modulation rate: Up to 2400 bauds.**

(3) **Distortion: Less than 1 percent** distortion of all types switched bias, bias end. cyclic and fortuitous at all rates up to 2400 bauds.

d. Alarm Section (Strappable Options).

(1) Open loop-alarm light (front panel) and ground contact (to rear connector) for continuous **arming condition** on output line in excess of 1.0 second.

(2) **No-transition-alarm light** (front panel) and **ground contact** (rear connector) for continuous ***FE** conditions on output line in excess of 1.0

e. Monitoring and Fusing.

(1) **Monitor jacks for output loops** (front panel mounted). **Series connected in high level output mode, bridging output on low level mode (1K ohm resistors in series with each lead).**

(2) **Fusing (indicating type fuses)** for all loop power supply inputs and internal supply input. **Ground contact output to rear for alarm condition.**

f. Temperature Conditions.

(1) **Operating: 0° C to 75° C.**

(2) **Nonoperating: -55° C to 125° C.**

g. Ac Power Supply Requirements. 120 vac ±10 percent, 47-63 Hz, single phase, ¼ watt (approx).

Section 2. INSTALLATION AND OPERATION

D2-1. Unpacking

No special instructions are required. Inspect the DLIU carefully for damage upon removal. The equipment shipped for installation. The strap given in paragraph 2-2 must be for equipment can be installed and be

D2-2. Strapping Options

The DLIU must be checked for prior to installation. Determine input/output requirements for installation must be made by personnel. Strapping is accomplished with soft drawn solder tinned copper

Interconnect appropriate terminals on the printed circuit board and on the MONITOR jacks. Use insulating sleeving when connecting nonadjacent terminals. Selection of the required strapping arrangement is made as indicated by table D-1. The terminals associated with Unit A are sequentially numbered from 1 to 43. The remaining terminals associated with Unit B are numbered from 101 to 143. The numbers of the terminals can be located on the printed circuit board as shown in figure D-2. All numbers, except 35, are located on the board; 35, 36, 135 and 136 are located on the back of the front panel

Table D-1 Required Strapping Arrangement

Function	Operation	Unit A Strapping	Unit B Strapping
Input	High Level Polar	1-2, 3-5	101-102, 103-105
	High Level Neutral	1-2, 3-6	101-102, 103-106
	Low Level	3-4	103-104
Signal Sense Input to Output	Normal	7-8, 9-10	107-106, 109-110
	Reverse	7-10, 8-9	107-110, 108-109
Output	High Level Polar: Without Rheostat and Waveshaper	13-13, 15-15, 21-25, 26-34, 35-36, 38-39	13-114, 115-116, 121-125, 126-134, 135-136, 138-139
	High Level Polar: with Rheostat without Waveshaper	13-14, 15-16, 21-34, 35-36, 38-39	13-114, 115-116, 121-134, 135-136, 138-139
	High Level Neutral: with Rheostat and Waveshaper	11-12, 12-14, 21-25, 26-34, 35-36, 38-39	11-112, 112-114, 121-125, 126-134, 135-136, 138-139
	High Level Neutral: with Rheostat, without Waveshaper	11-12, 12-14, 21-34, 35-36, 38-39	11-112, 112-114, 121-134, 135-136, 138-139
	Low Level: 50 baud	13-14, 15-16, 17-20, 27-33, 38-39, 32-37, 27-28	13-114, 115-116, 117-120, 127-133, 133-139, 132-137, 127-128
	Low Level: 75 baud	13-14, 15-16, 17-20, 27-33, 38-39, 32-37, 27-29	13-114, 115-116, 117-120, 127-133, 133-139, 132-137, 127-129
	Low Level: 150 baud	13-14, 15-16, 17-20, 27-33, 38-39, 32-37, 27-30	13-114, 115-116, 117-120, 127-133, 133-139, 132-137, 127-130
	Low Level: 42, 45.5, 300, 600, 1200 or 2400 baud	13-14, 15-16, 17-20, 27-33, 38-39, 32-37, 27-31 and add two capacitors, values listed in table II, one between terminals 32 and 24 (plus to 32) and the second between terminals 24 and 37 (plus to 37)	13-114, 115-116, 117-120, 127-133, 133-139, 132-137, 127-131 and add two capacitor values listed in table II one between terminals 112 and 124 (plus to 122) and the second between terminals 114 and 137 (plus to 117)
Alarm	Steady Mark	42-43	142-143
	Steady Space	41-42	141-142
	Steady Mark or Steady Space	42-43, 41-42	142-143, 141-142

Table D-2 Baud Rates and Capacitor Values

Baud Rate	Capacitor Value	Manufacturer
42 Baud	100 pF	100 pF 10%
45.5	47	100 pF 10%
300	40	100 pF 10%
600	33	100 pF 10%
1200	22	100 pF 10%
2400	10	100 pF 10%

D2-3. Operation

Q. After appropriate strapping as described in paragraph D2-2, the equipment can be plugged into a prepared shelf position. Operation of the equipment starts automatically. Where high level output lines are being keyed, the CURRENT ADJUST control must be set to the desired loop current. This is done for neutral output signals by setting the input to a mark condition and monitoring the loop current by means of the unit's MONITOR jack. Set the loop current by adjusting the CURRENT ADJUST control to the desired mark current (normally 60 ma). Once set, the mark current will be regulated to within *S percent of its set value few external loop resistance from 0 to 1500 ohms.

b. For polar output signals, set the input to either a steady mark or steady space condition. Monitor the loop and set the CURRENT ADJUST control to the desired current (normally 20 ma). Once set, the mark and space current will be regulated to within ±5 percent of its set value for external loop resistances of 0 to 2500 ohms.

connector pin	External circuit
A	input Unit A--Hi& hiplo
B	Input Unit A-Low (ring ----- F - - m A -
C	Output Unit A-H,& (tip)
&	output Unit A-Low (ring)

Connector pin	External circuit
E	Input unit B-High (tip)
F	Input Unit B--Low (ring)
H	Output Unit B-Hi& (tip)
J	Output Unit B-Low (ring)
K	NT/OL Alarm Closure (b ground) Unit A&B
L	Fuse Alarm Closure (to ground)
M	Not used
N	Not used
P	Not used
R	Not used
S	+60 volts dc in
T	-60 volts dc in
U	Not used
V	Not used
W	Dc ground
X	-130 volts dc in
Y	120 volts ac input
Z	120 volts ac input

Section III. FUNCTIONING OF EQUIPMENT

D3-1. General
(fig D-2)

The main sections of the DLIU are the power supply and two identical circuits with their associated NT/OL alarm and a fuse alarm. Each of the two identical circuits (unit A and unit B) contains an input amplifier, an output keying section, a current-regulating device and various components for low level limiting and high and low level waveshaping. A MONITOR jack is also included to monitor a current waveform in the high level mode and a voltage waveform in the low level mode.

D3-2. Circuit Analysis

The following description covers unit A circuit. Operation of unit B circuit is identical in all respects. Numbering of unit B components follow the same order as in unit A, beginning with 101

a. **Input Section.** The input section functions so as to switch at the appropriate level of the input

waveform and conditions the signal for application to the output section. The input amplifier consists of operational amplifier U-1 and a complimentary emitter follower stage Q1 and Q2, with appropriate resistors and capacitors for each operating mode. The input signal develops a voltage across R2 and R3 (or R1 in the high level mode). This voltage is applied to one input of U-1. A comparison voltage established by the particular strapping option (WT5, WT6, or WT7) is applied to the second input of U-1. When the input voltage reaches the level of the comparison voltage, the amplifier rapidly changes state and remains in this state until the opposite threshold voltage is attained by the input. Resistor R5 is for low level, R6 for high level polar, and R7, R8 and R9 for high level neutral. Resistor R8 is factory-adjusted to provide for keyover with an input of 30 ma (the half-current point on a 60 ma. neutral input signal). Transistors Q1 and Q2 drive isolation transformer

T-1, which couples the transistor signal to the output section.

b. Output Section. The output section operates in a bistable manner. Transistors Q3 and Q5 operate in the positive region and Q4 and Q6 in the negative region. Feedback is from Q5 and Q6 collectors to Q3 and Q5 bases through R17. The operating voltage is selected by strapping (+130 vdc for neutral and ± 60 vdc for polar and low level).

c. Current Regulator. The current regulator has a range of approximately 15 to 65 ma, adjusted by R21, a front panel mounted potentiometer. The current regulator consists of a regulator section (CR6 and CR7, Q8, R20 and R21), a reference current regulation section (CR4 and CR5, Q7 and R19), and a diode bridge (CR2, CR3, CR8 and CR9). The reference current regulator maintains a constant current through CR6 and CR7 to establish a constant reference voltage for Q8. The diode bridge depolarizes the circuit for polar operation. Diode CR29 protects Q7 from high-voltage spikes developed when switching inductive loads.

d. Low Level Limiting and Wave-shaping. Resistor R18 and diodes CR22 and CR23 provide low level limiting and short circuit protection. Short circuit current is 20 ma maximum in the low level mode. Resistor R18 also serves as the charging resistor for low level shaping capacitors C8 through C11 inclusive. A linear ramp is generated because of the high value of R18, yet a low output impedance is maintained because of the low impedance of CR22 and CR23. The high level waveshaping components are R22, a 200-ohm wirewound resistor, and C5, a 1μ capacitor.

e. MONITOR Jack. The MONITOR jack is strapped in series with the output loop to provide current monitoring in the high level mode. In the low level mode, the monitor jack are bridged across the output pair with a 15K resistor placed in series with each output lead.

f. Signal Alarm. The signal alarm consists of two differential amplifiers and two output transistors. The circuit can be strapped to alarm on constant mark, constant space, or both (no transition). The input differential amplifier controls the charge on timing capacitors C12 and C13 which are strapped to the output differential amplifier through diodes CR11 and CR12. The output amplifier, Q11 and Q12, has a reference voltage established at the base of Q14 and R36 and R37. When the input voltage exceeds this level, Q11 turns on, thereby signaling an alarm. In the constant mark mode, C12 is allowed to charge, and in the constant space mode, C12 charges, to provide an input voltage to Q11. In the no-transition mode both capacitor voltages are summed, thereby giving an alarm condition no matter what state the unit stopped signaling. Transistor Q14 and Lamp DS201 (unit A) and Q114 and DS202 (unit A) and Q114 and DS202 (unit B) form the output for the front panel lamps. Transistors Q14 and Q114 pull in relay K201 to provide a contact closure output to the connector. The signal alarm will reset upon resumption of normal signaling.

g. Fuse Alarm.

(1) The fuse alarm circuit provides a visual indication (front panel lamp DS203) and an electrical output (contact closure to connector) if any fuse blows or ac power is lost.

(2) The ac failure signal is derived by relay K202 across the channel B power supply. The dc fuse alarms are actuated by fuses F1, F2, and F3. If a failure occurs, a voltage will be applied to K203, causing it to activate, which in turn lights front panel lamp DS203 and produces a contact closure on the connector.

h. Power Supply (Internal). The power supply consists of transformer T201 with dual center-tapped secondaries. The secondary voltage is bridge-rectified, filtered and regulated to provide the necessary operating voltages for the input amplifiers.

SECTION IV. PARTS LIST

Refertam Designation
 R1, R101
 R2- R3, R102, R103
 R4, R104
 R5, R105
 R6, R106
 R7, R107
 R8, R106
 R9, R109
 R12, R112
 R13, R113
 R15, R115
 R16, R116

 R17, R117
 R18, R118
 R19, R119
 R20, R120
 R21, R121
 R22, R122
 R23, R123
 R24, R124
 R25, R125
 R26, R126
 R27, R127
 R28, R128
 R12, R121, R142
 R203
 R207
 R204
 R10, R110
 C1, C101
 C2, C3, C102, C103
 C4, C12, C104, C112
 C113
 C5, C105
 C6, C7, C106, C107
 C8, C9, C108, C109
 C10, C11, C110, C111
 C14, C15, C114, C115

Description					Military of MF's Part No	Mfr or Source
Res. Fxd. Comp	180	5%	2W	RC42GF181J	AB	
Res. Fxd. Film	4.75K	1%	.1W	RN55C4751F	MEPCO	
Res. Fxd. Film	60.4K	1%	.1W	RN55C6042F	MEPCO	
Res. Fxd. Film	1.82K	1%	.1W	RN55C1821F	MEPCO	
Res. Fxd. Film	845	1%	.1W	RN55C8450F	MEPCO	
Res. Fxd. Film	681	1%	.1W	RN55C6810F	MEPCO	
Res. Var. W.W.	1K			3007P-1-102	BOURNS	
Res. Fxd. Film	215	1%	.1W	RN55C2150F	MEPCO	
Res. Fxd. Comp	3.9K	10%	.5W	RCR20C3900F	AB	
Res. Fxd. Comp	2.2K	10%	.5W	RCR20C2200F	AB	
Res. Fxd. Comp	1.5K	10%	.5W	RCR20C1500F	AB	
Res. Fxd. Comp	1.0K	10%	.5W	RCR20C1000F	AB	
Res. Fxd. Carbon Comp	1000pf	10%	200V	CK05BX102N	VIT	
Cap. Fxd. Ceramic	.01uf	10%	100v	CK05BX100K	VIT	
Cap. Fxd. Tant	33uf	10%	10V	CS12BC33K	SPR	
Cap. Fxd. Mylar	1.0uf	10%	200V	X600P	TRW	
Cap. Fxd. Tant.	4.7uf	10%	10V	CS13BC47K	SPR	
Cap. Fxd. Tant.	3.3uf	10%	15V	CS13BD33K	SPR	
Cap. Fxd. Tant.	1.5uf	10%	20V	CS13BE15K	SPR	
Cap. Fxd. Elect.	250mf	-10%	16V	NLW	CD	

M 11-5895-862-14&P

Reference Designation	Description			Military of Mfrs Part No.	Mfr or Source	
C16, C116 CR& 2, 8, 9, 13, 102, 103, 108, lo@, 113, 204, aa, 29. la@ cm. 5, e, II, 15, Is, 17, 104. la, 106, 114, 115, 116, 117 cm. CR107 CR10, 11, 12, 110, 111, 112 CR18, 19, so, 21, 118, 119. 120, 121, aa, 203 CR22, 23, 122, 123 CR201 Al. A10 Q1, Q101 Q13, Q113, Q2, Q102 Q3, A103 Q4, Q104 Q5, Q105 Q6, Q106 Q7, Q107 Q8, Q108 Q9, 10, 11, 12, 109, 110, 111 112 Q14, Q114 T1, T101 T201 K201, K203 K202 DS201, 202, 203 XS201, 202, 203 J1 J2 F1, 2, 3, 4, XF1, 2, 3, 4	Cap. Fxd, Ceramic Diode, Silicon	0.22MF 	20% 	50V 	7C023224X0400D IN4004	SPR FAIR
	Diode, Silicon				IN4001	FAIR
	Diode, Silicon				IN755A	MOT
	Diode, Silicon				IN4148	TI
	Diode, Silicon				IN753A	MOT
	Diode, Silicon				IN752A	MOT
	Diode, Silicon				IN4742	MOT
	Op. Amp, Silicon				MIC1708CG	MOT
	Transistor, Silicon, Npn				2N4123	MOT
	Transistor, Silicon Pnp				2N4125	MOT
	Transistor, Silicon Npn				2N3439	RCA
	Transistor, Silicon Pnp				2N5416	RCA
	Transistor, Silicon Npn				62501	AEM
	Transistor, Silicon Pnp				62590	AEM
	Transistor, Silicon Pnp				2N4239	FAIR
	Transistor, Silicon Npn				MJE3739	MOT
	Transistor, Silicon Npn				2N5133	FAIR
	Transistor, Silicon Npn				2N4410	MOT
	Transformer, Pulse				TAPC-35	AEM
	Transformer, Pwr				A9C-100-7001	AEM
Relay 2C, 15K Coil, Special				CR2-DDCS-1500RDS	AEM	
Relay, 2C 5K Coil, Special				CR2-DDCS-5000RDS	AEM	
Lamp, 48V, 40MA, T2 Slide				48ESB	AEM	
Lampholder, T2 Slide					SYL	
Jack, 3 Conductor				14B	SC	
Fuse, 180MA				GMT	BUSS	
Fuse Holder				00 T	BUSS	

Section V. MANUFACTURER OR SOURCE LIST

Abbreviation	Manufacturer or Source	
AEM	Applied Electronics Mfg , Inc	Stamford, CT
AB	Allen Bradley Company	Milwaukee, WI
BOURNS	Bourns Inc	Riverside, CA
BUS	Bussman Mfg	St Louis, MO
CD	Cornell Dubilier	Newark, NJ
DALE	Dale Electronics Inc	Columbia, NE
FIAR	Fairchild Semiconductor	San Rafael, CA
MEPCO	Mepco Inc	Morristown, NJ
MOT	Motorola, Inc	Franklin Park, IL
RCA	RCA Corp	New York, NY
SPR	Sprague Electric Co	North Adams, MA
SC	Switchcraft Inc	Chicago, IL
SYL	Sylvania Elec Products	New York, NY
TI	TI Supply Co	Dallas, TX
TRW	TRW Inc	Cleveland, OH
VIT	Vitramon Inc	Bridgeport, CT



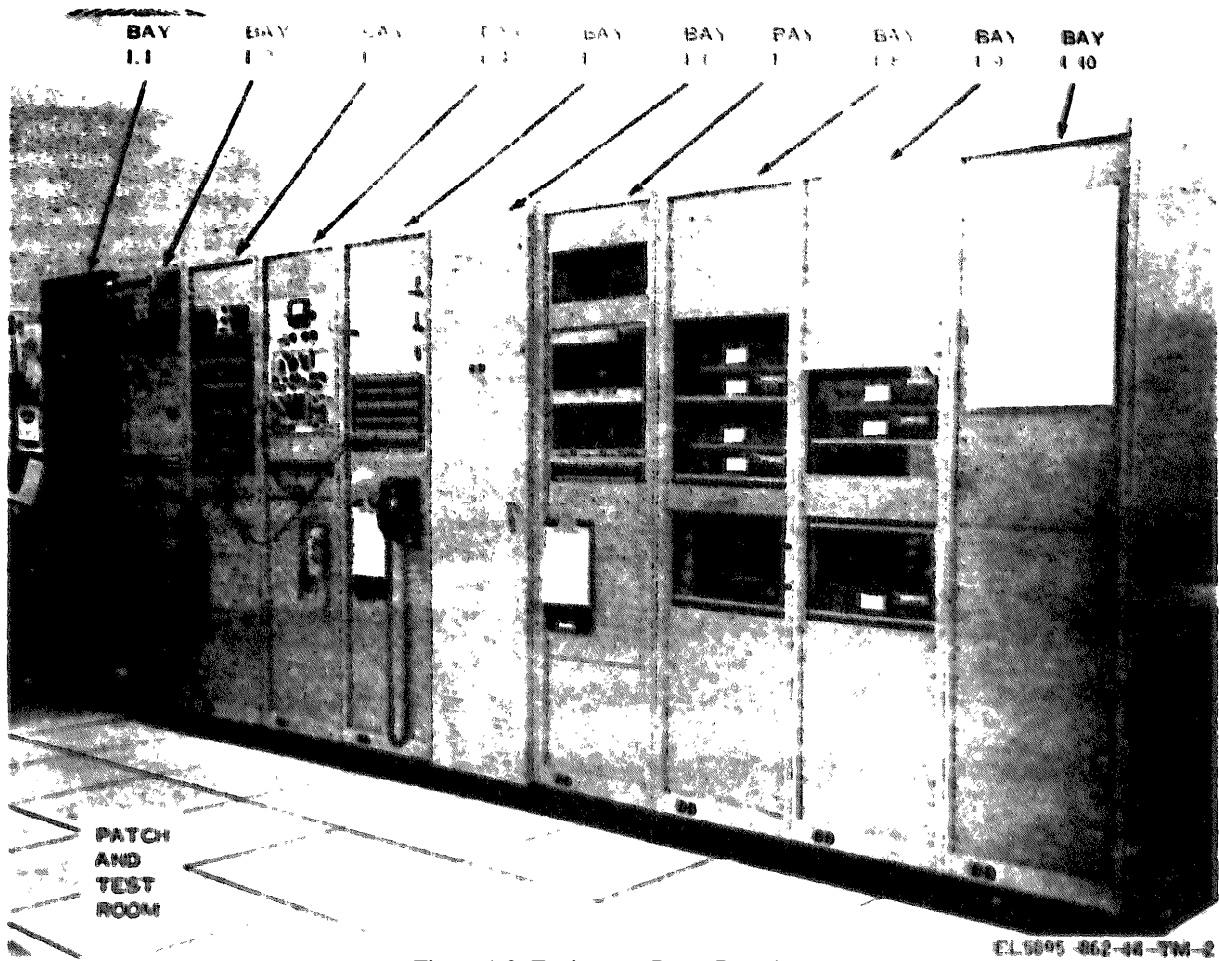
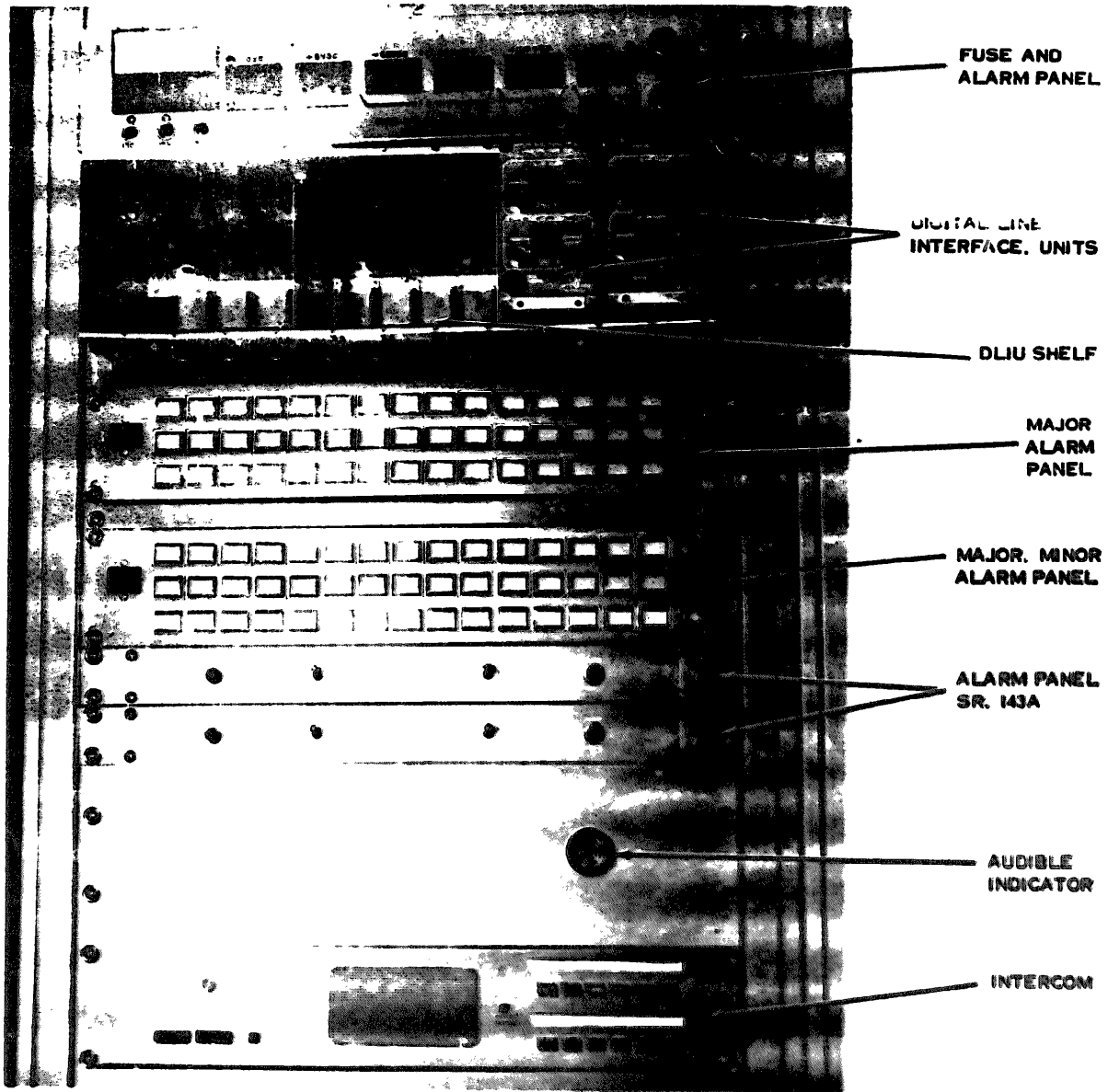
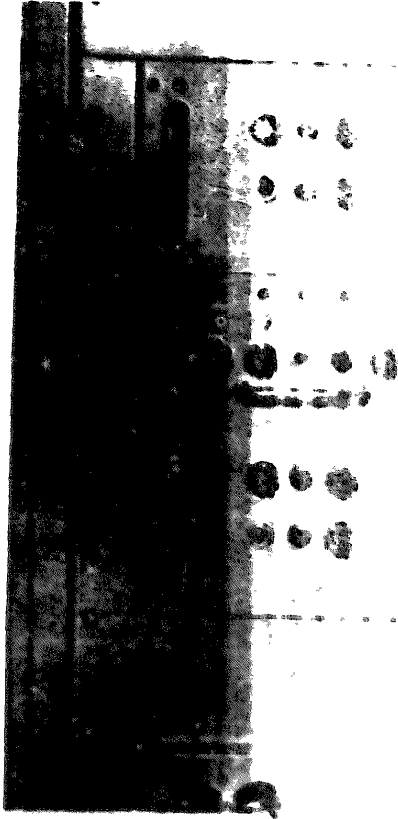


Figure 1-2. Equipment, Rave, Row 1



EL5895 862 14 TM 8

Figure 1-3. Equipment 12. Front Upper View.

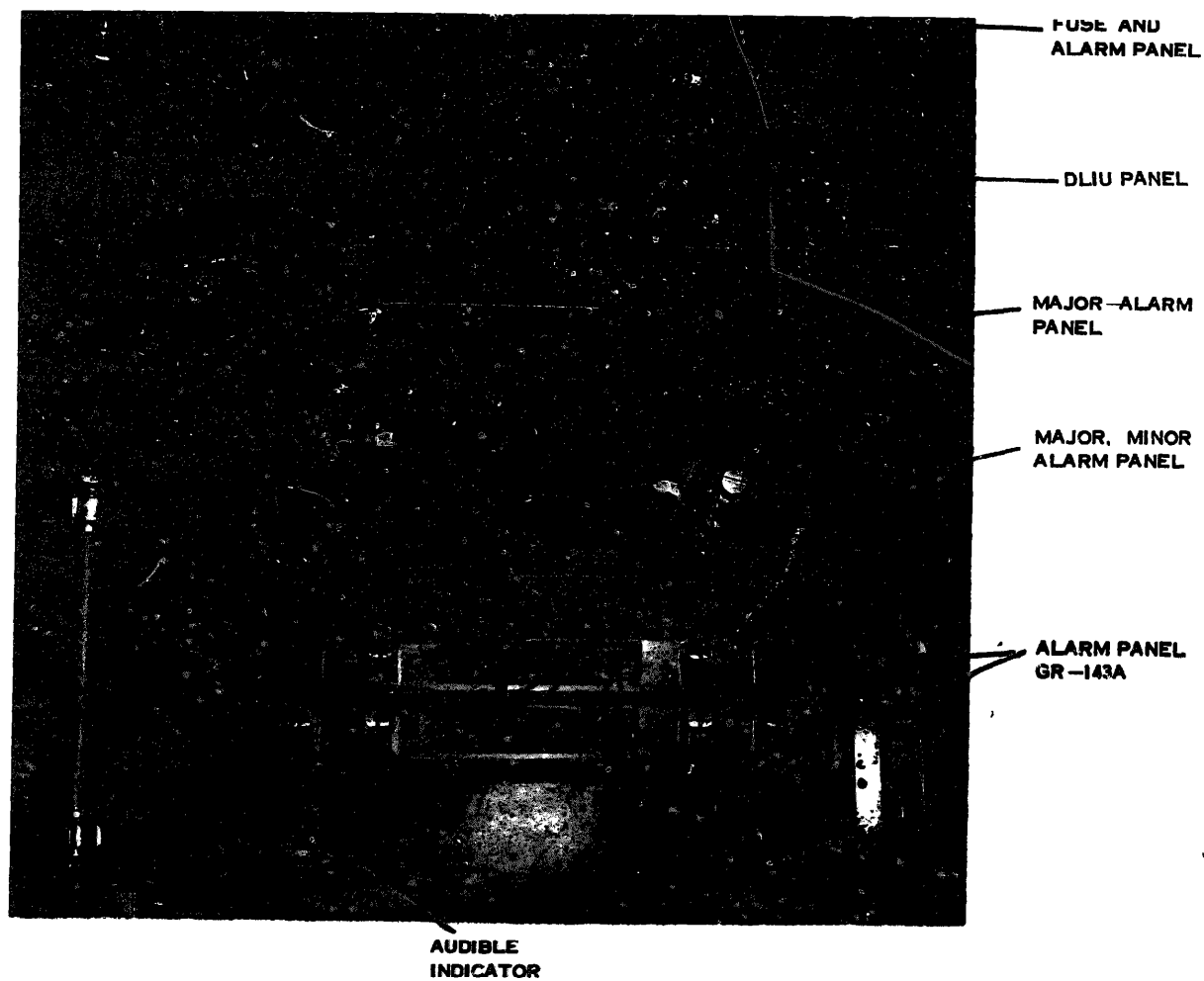


POWER SUPPLY, 643C
60 VDC

POWER SUPPLY, 676D
60 VDC

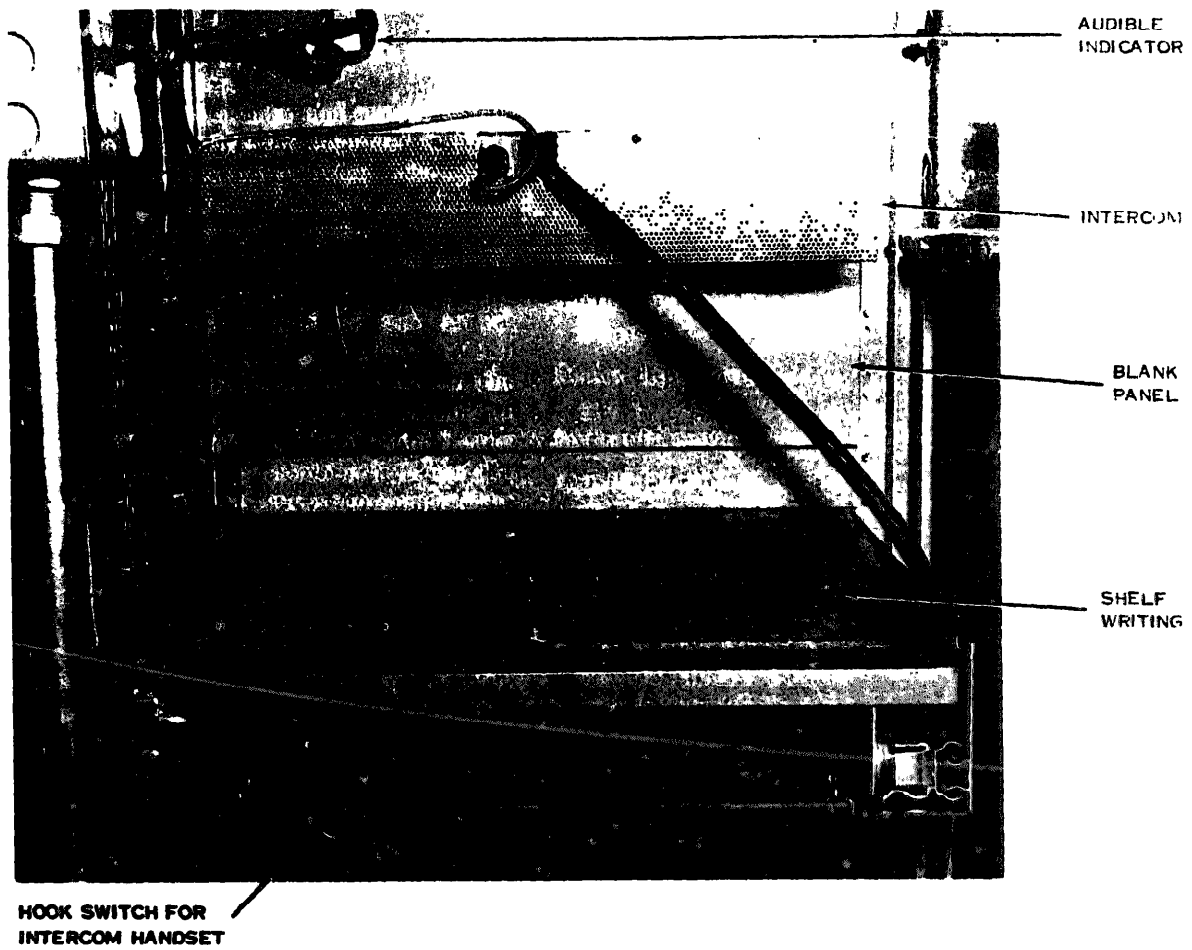
POWER SUPPLY, 643C
60 VDC

11-5895-862-14 TM 4



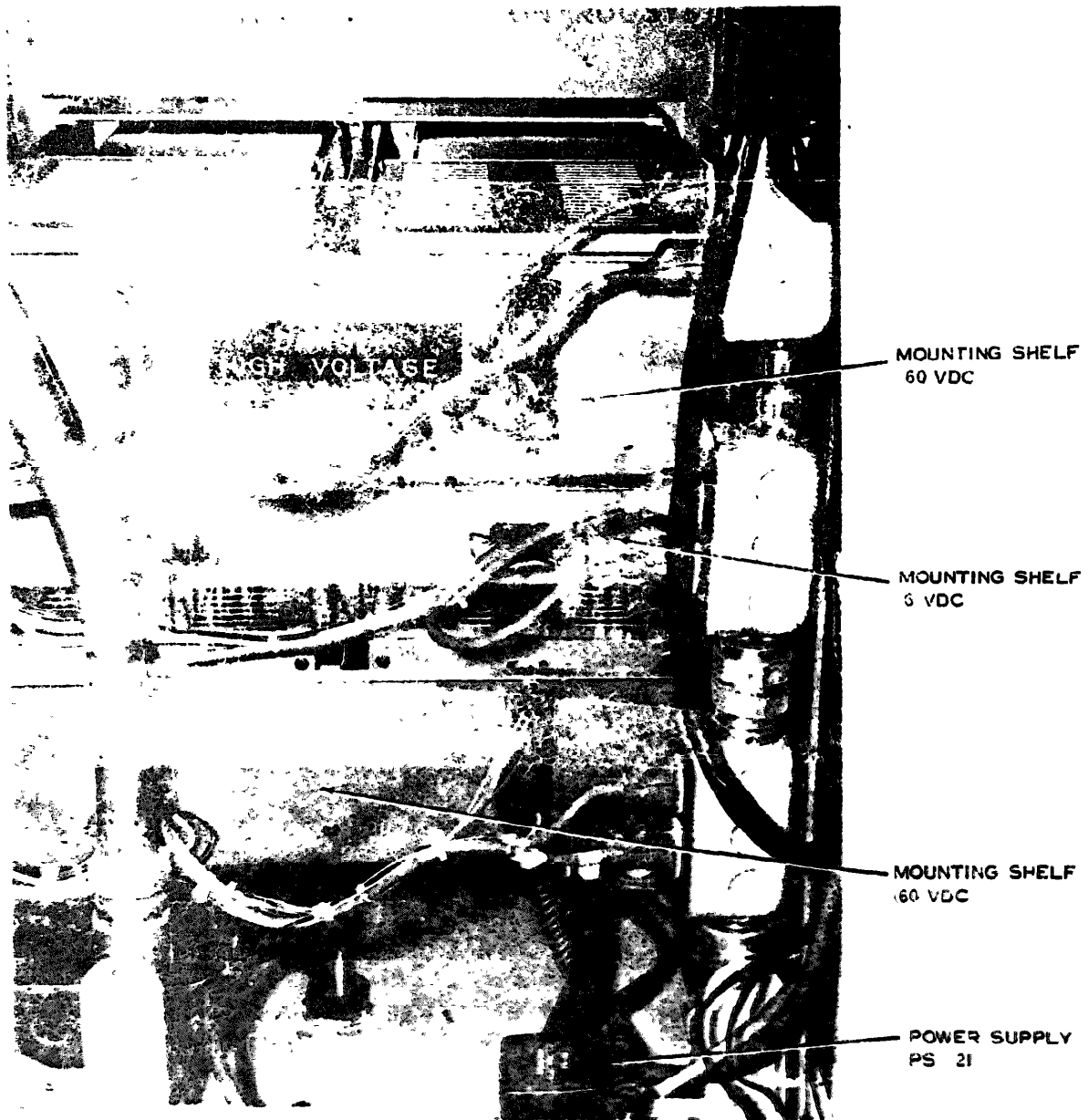
EL5895-862-14-TM-5

Figure 1-5. Equipment Bay 1-2. Rear Upper View



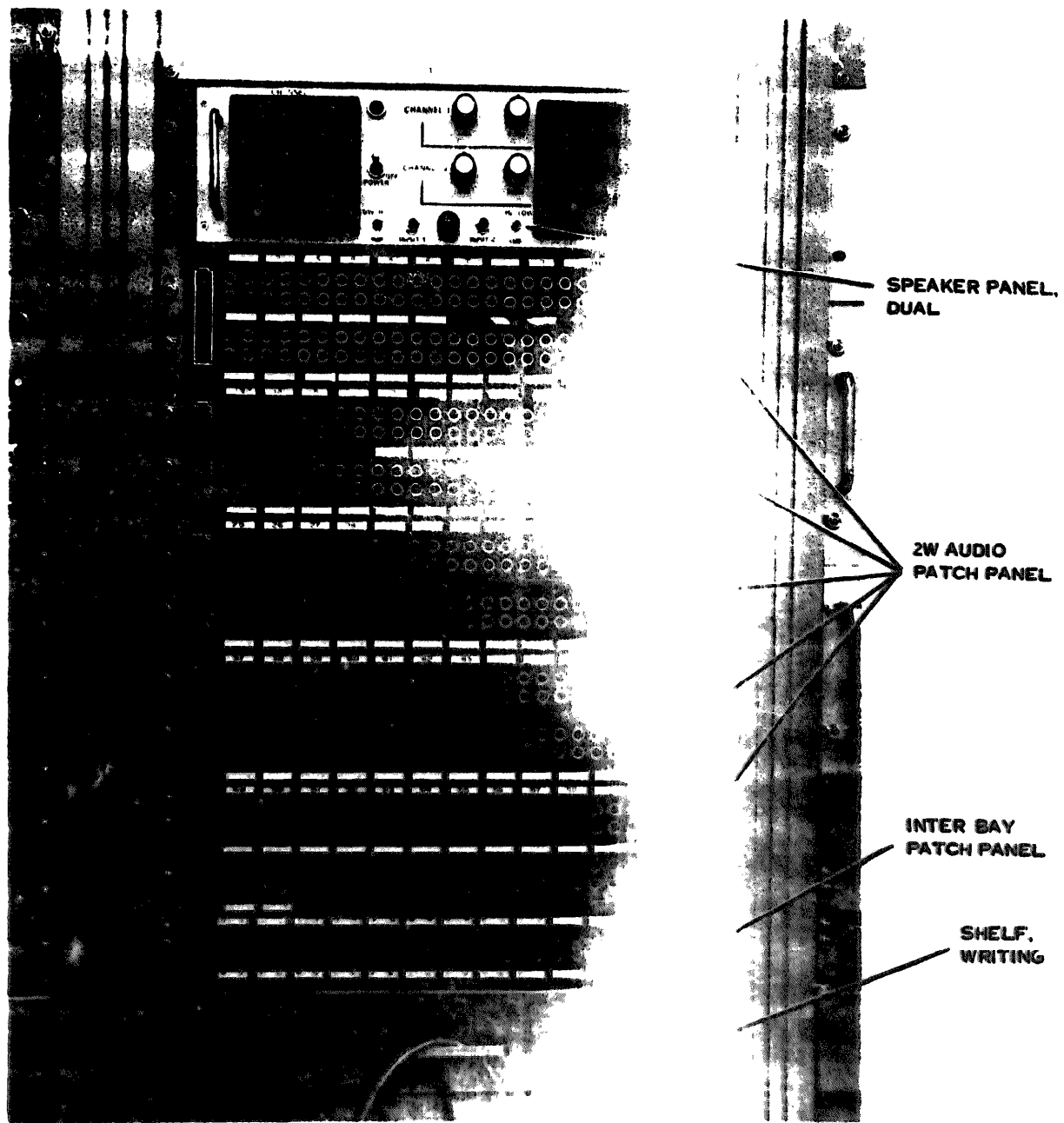
EL-895 862 14 TM 6

Figure 1-6. Misc. Equipment Bay 1-2. Rear Center View



EL3895 862 14 TM 7

Figure 1-7. Misc. Equipment Bay 1-2. Rear Lower View.



EL5895-862-14-TM-8

Figure 1-11

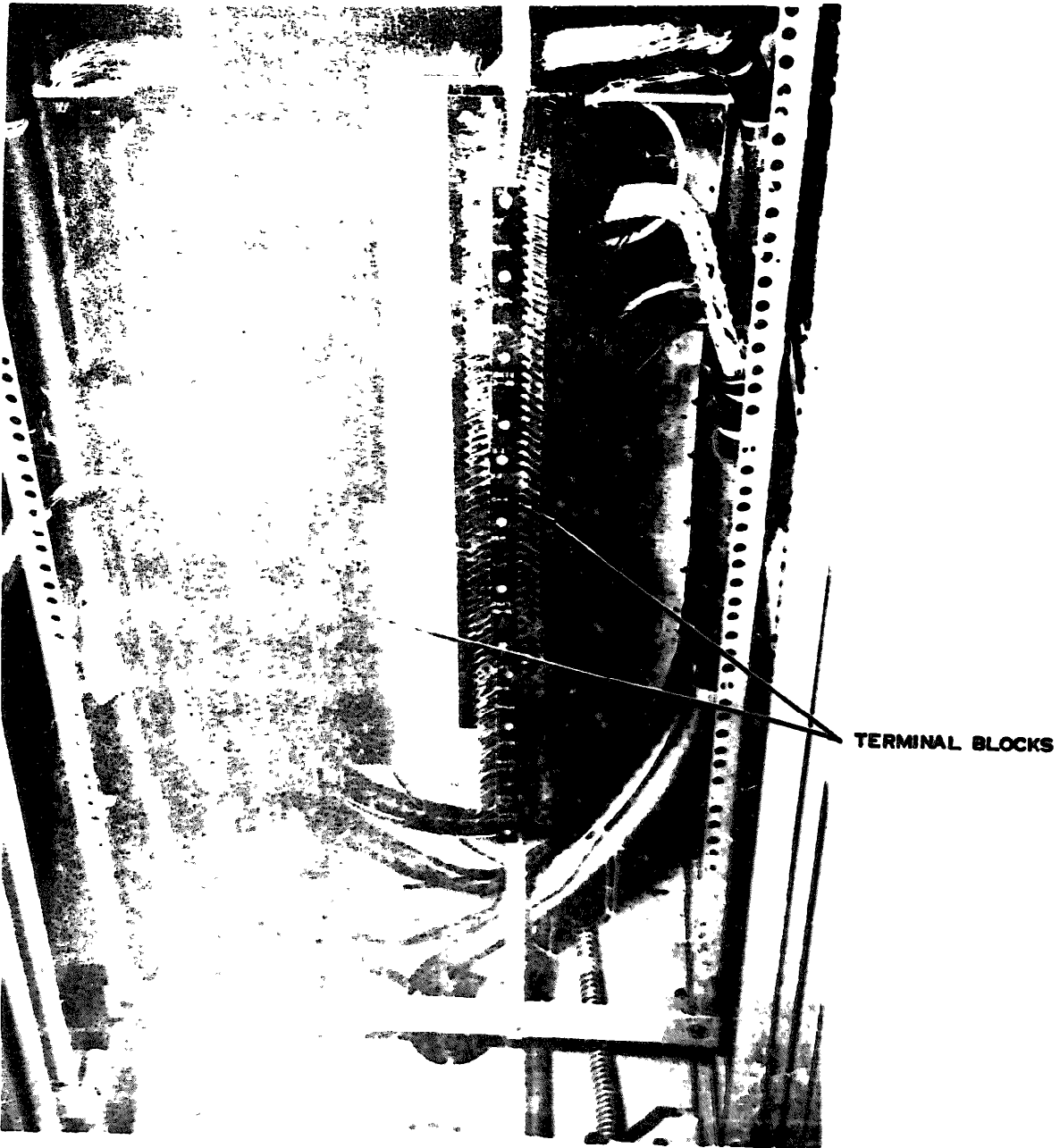
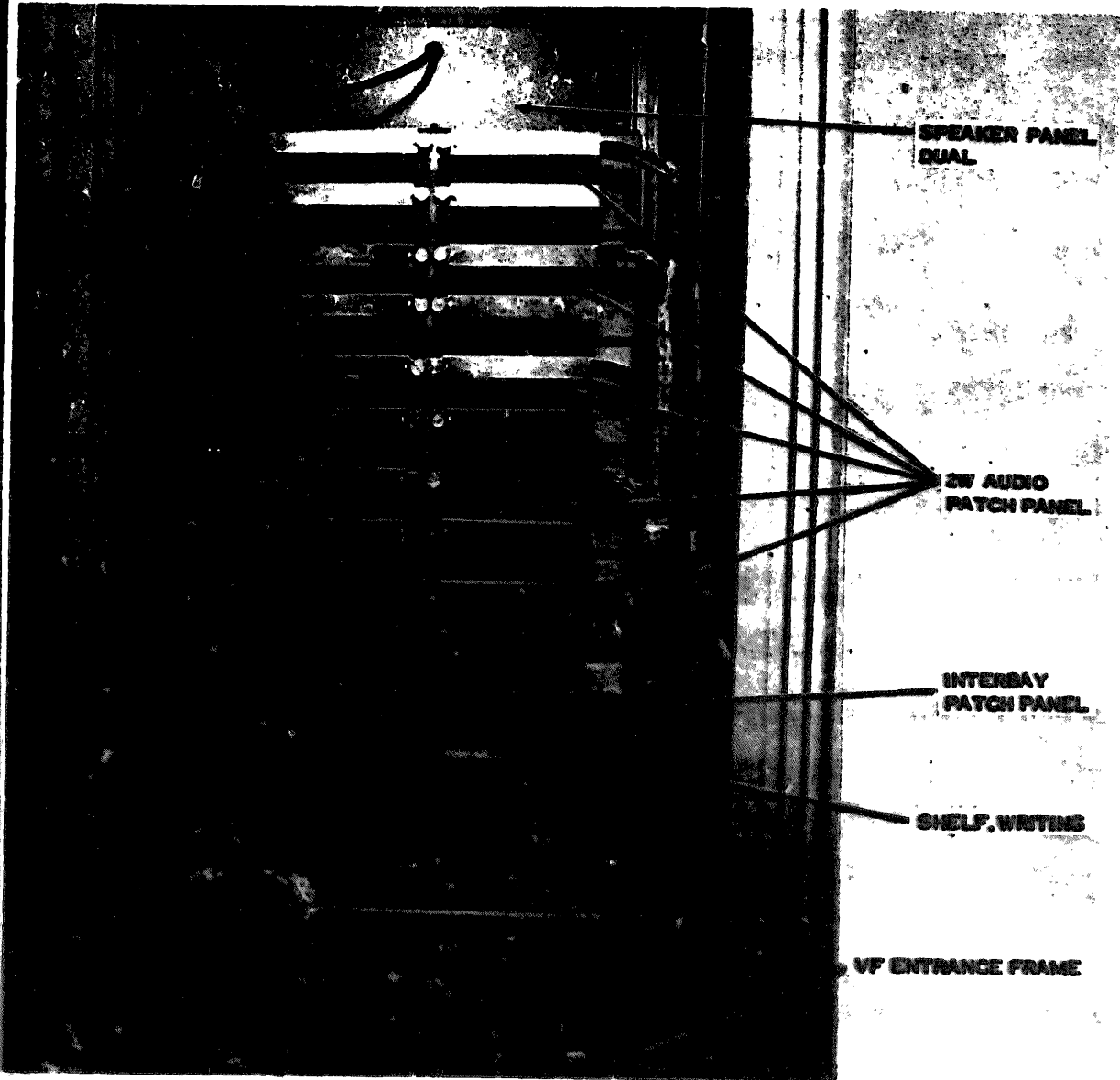
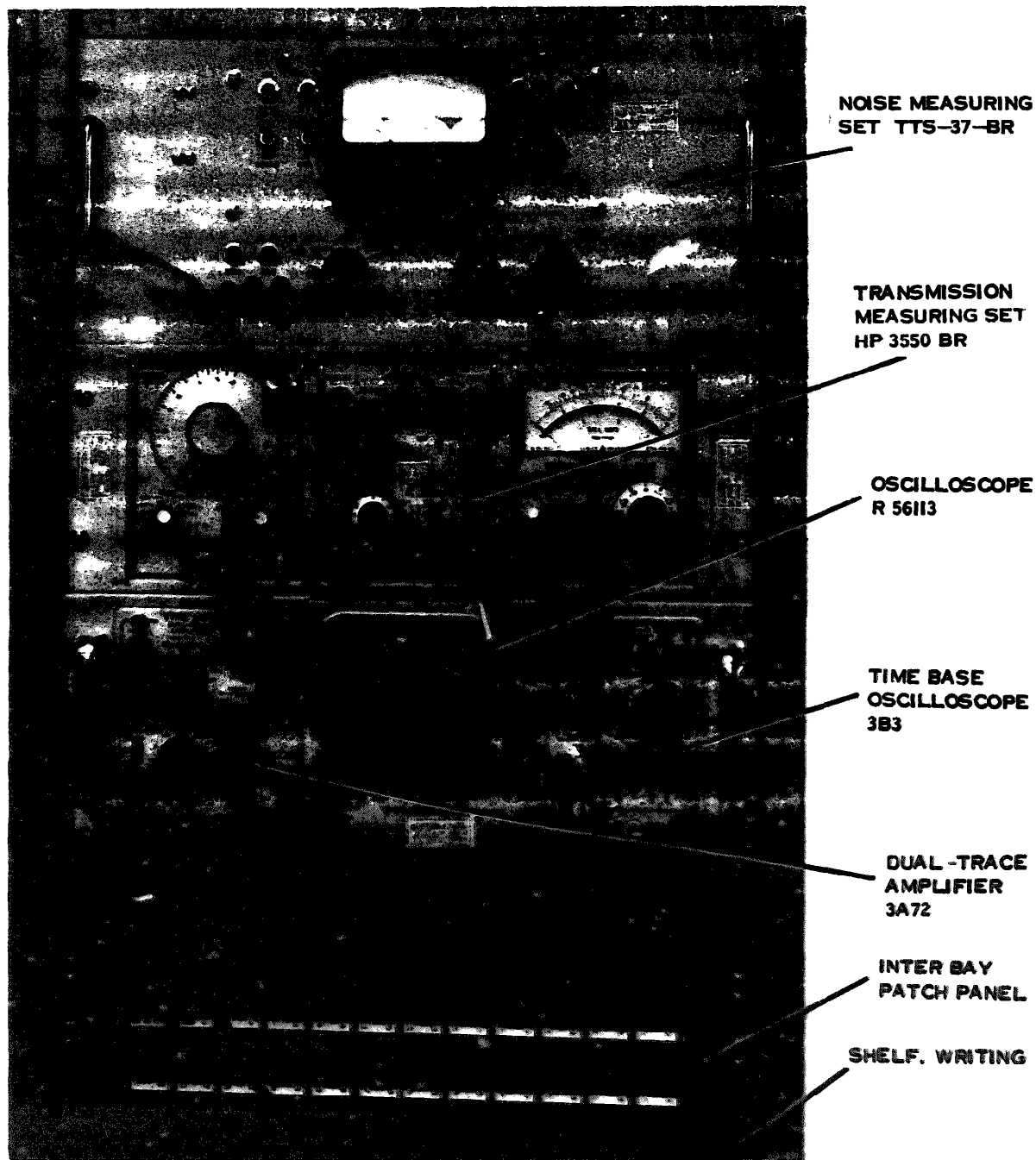


Figure 1-9. Equipment Patch Bay 1-3. Rear Lower View. **EL5895-862-14-TM-9**



EL5895-862-14-TM-10

Figure 1-10. VP Entrance Frame and Patch Bay 1-3, Rear Upper View,



EL5895-862-14-TM-11

Figure 1-11. Test Bay 1-4, Front View

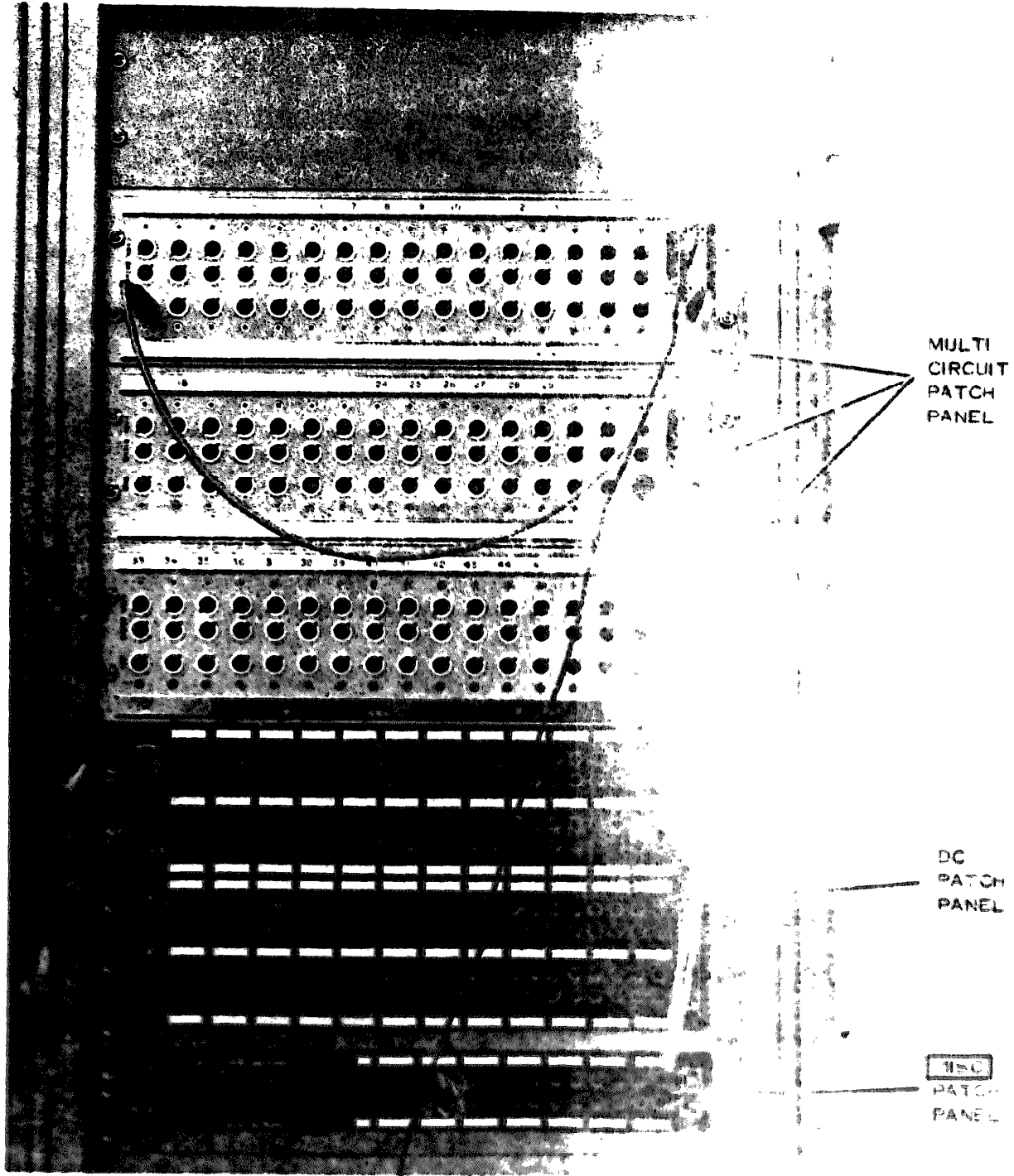


Figure 1-12. Black and Red Patch Bays 1-1 2-1

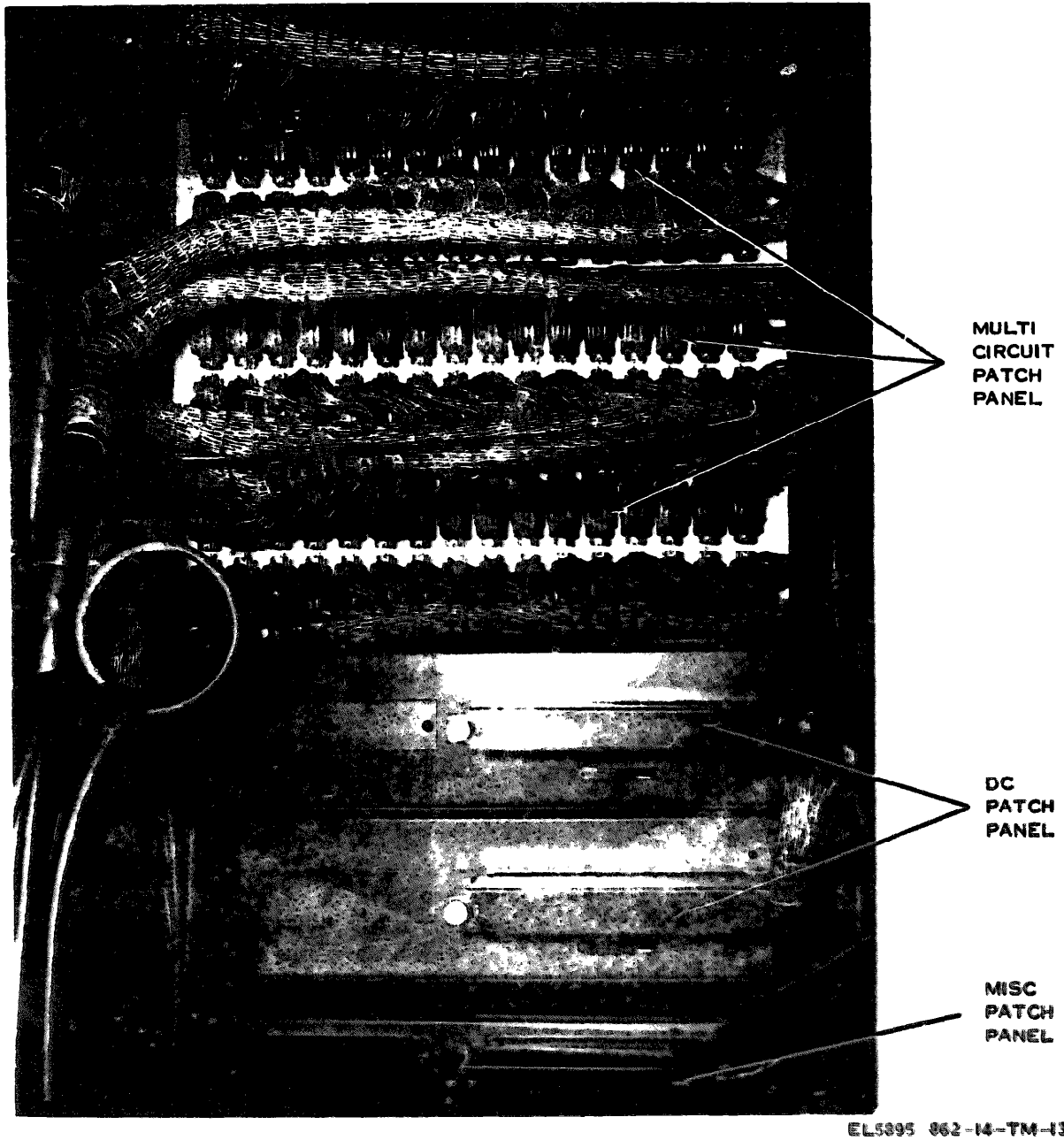


Figure 1-13. Black and Red Patch Bays, 15, 2, 1 3,1 and 4 2 Rear Upper View

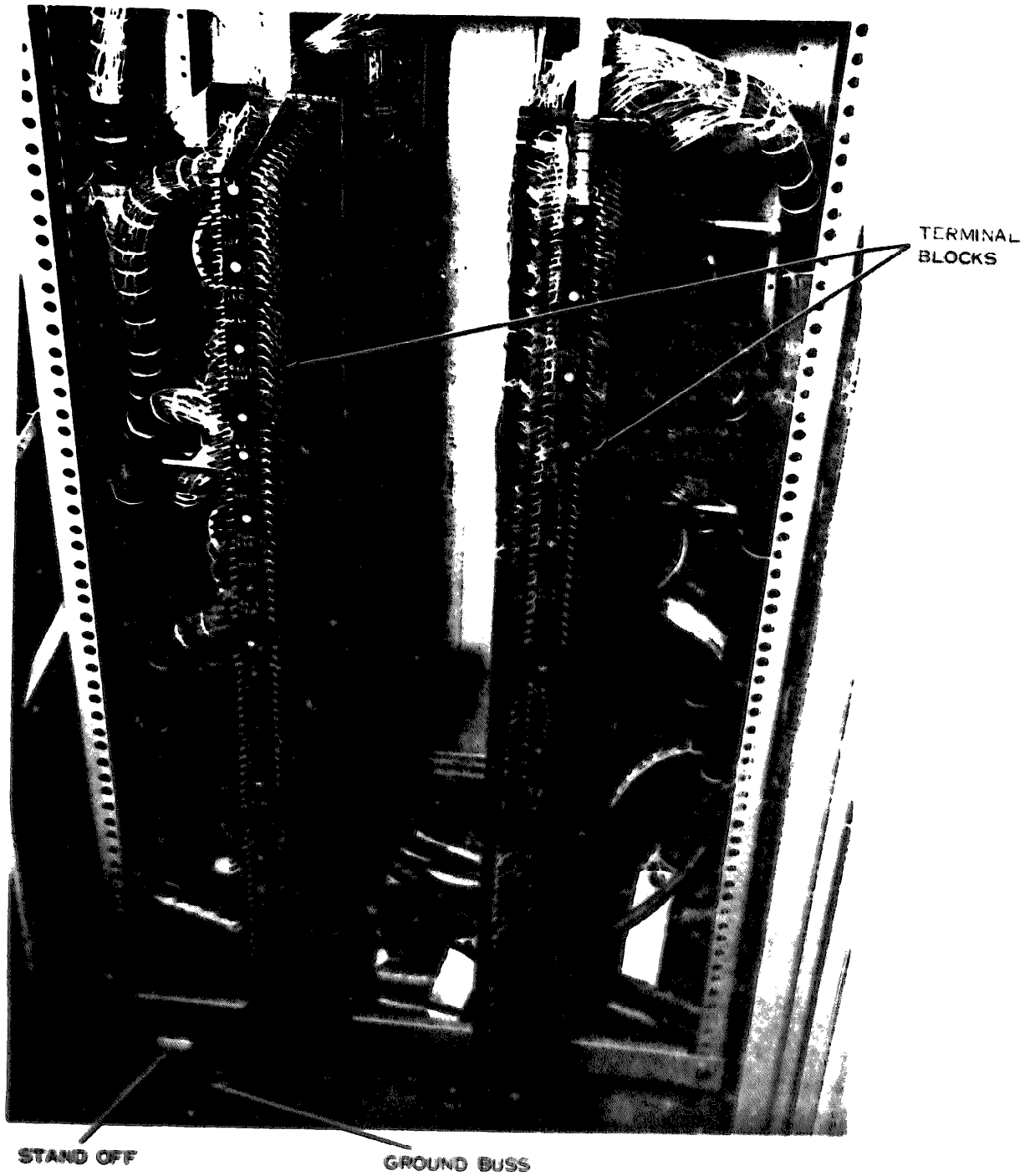
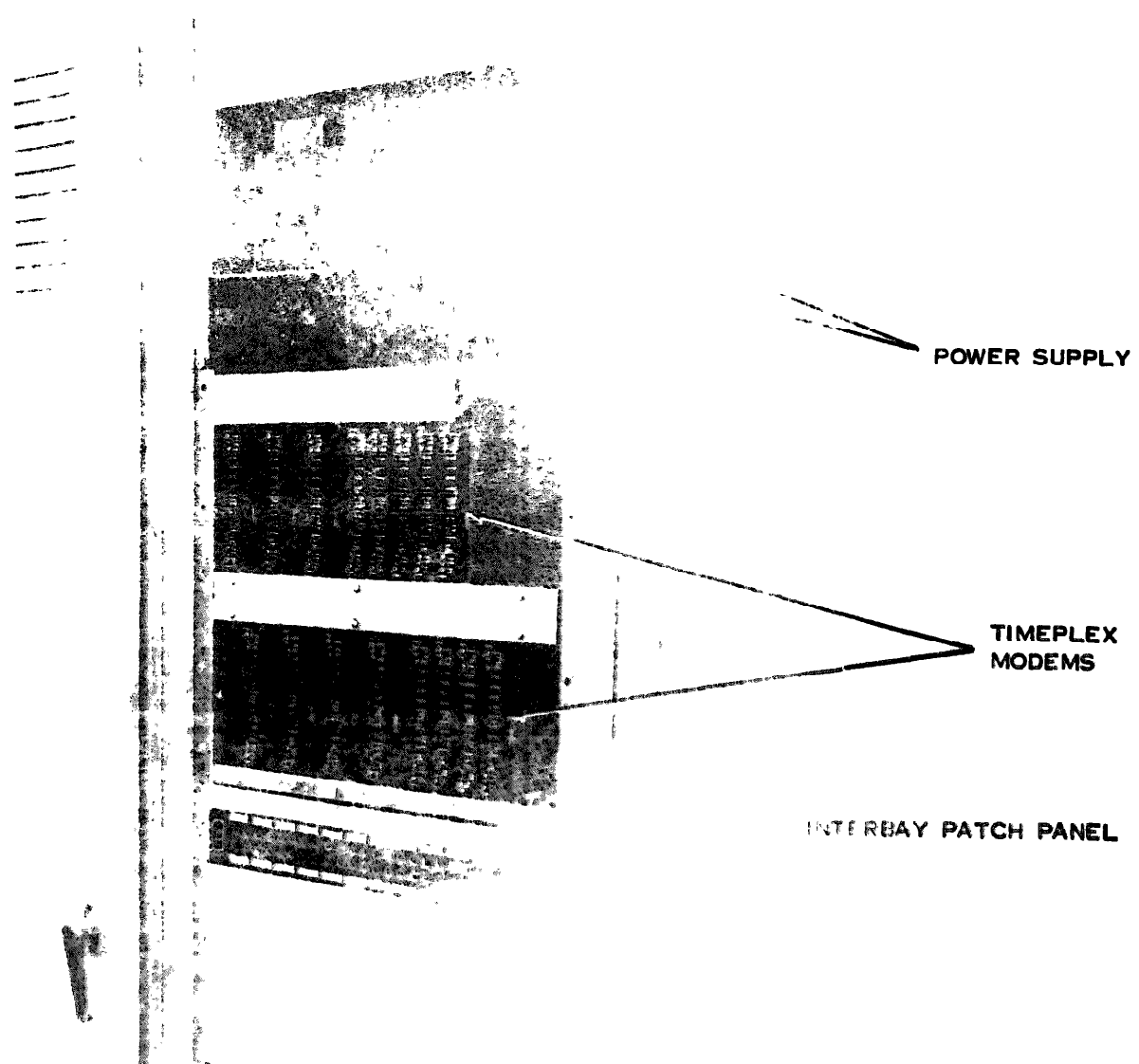
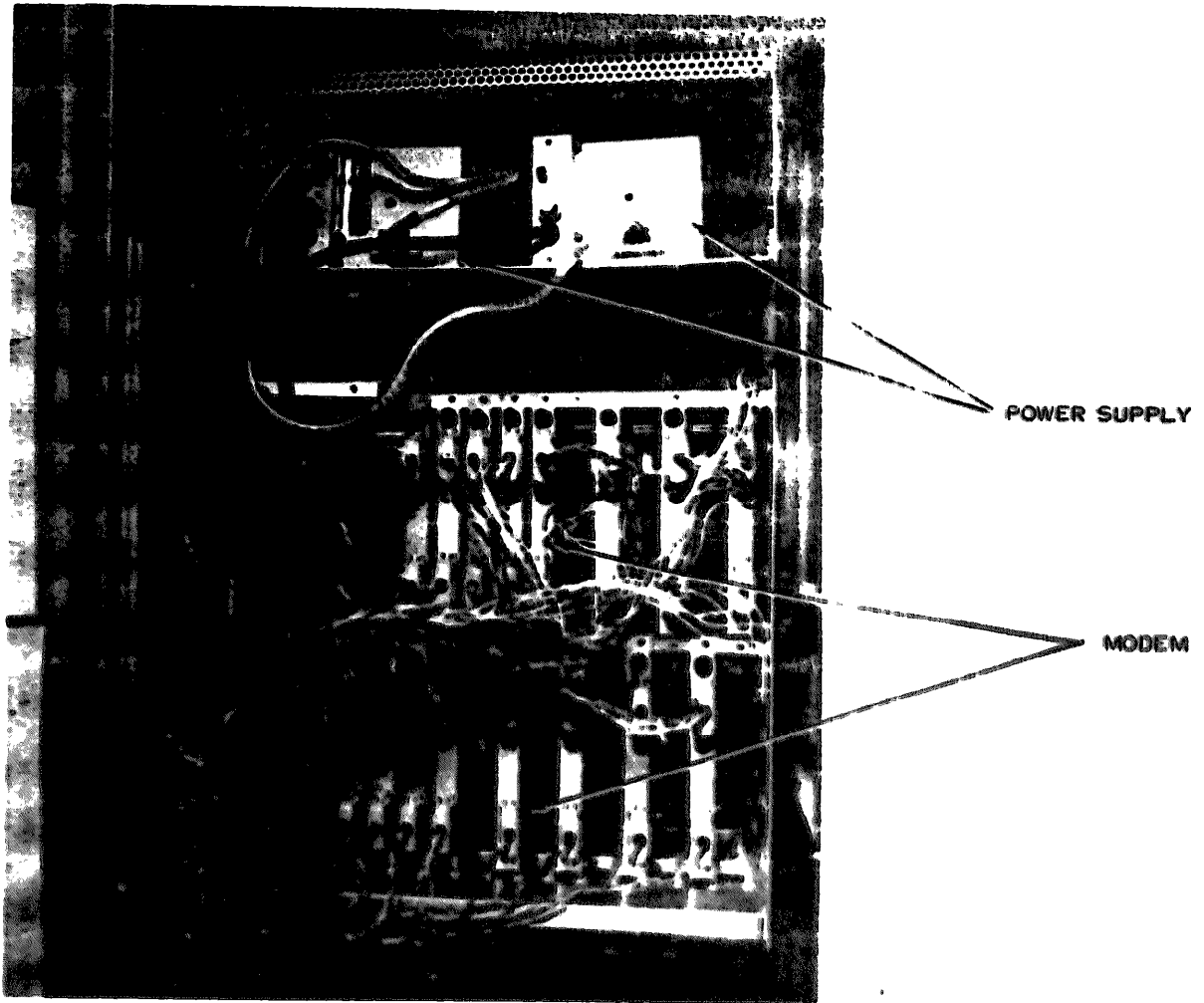


Figure 1-14. Black distribution Frame, Bays 1 6 and 2 2



EL5895 862 14 TM-15



11-5895-862-14 TM 46

Figure 1-10 Modem Installation

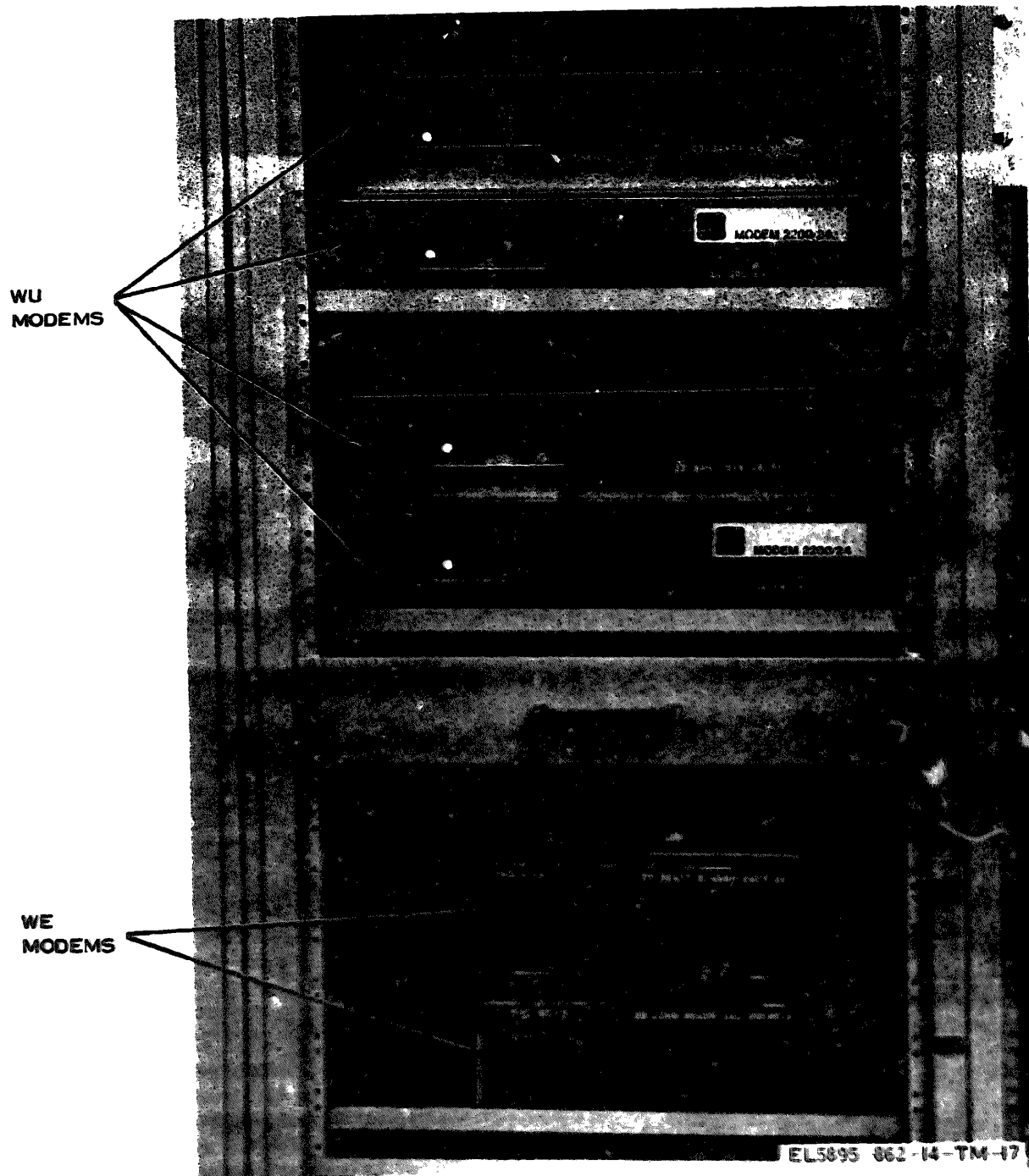
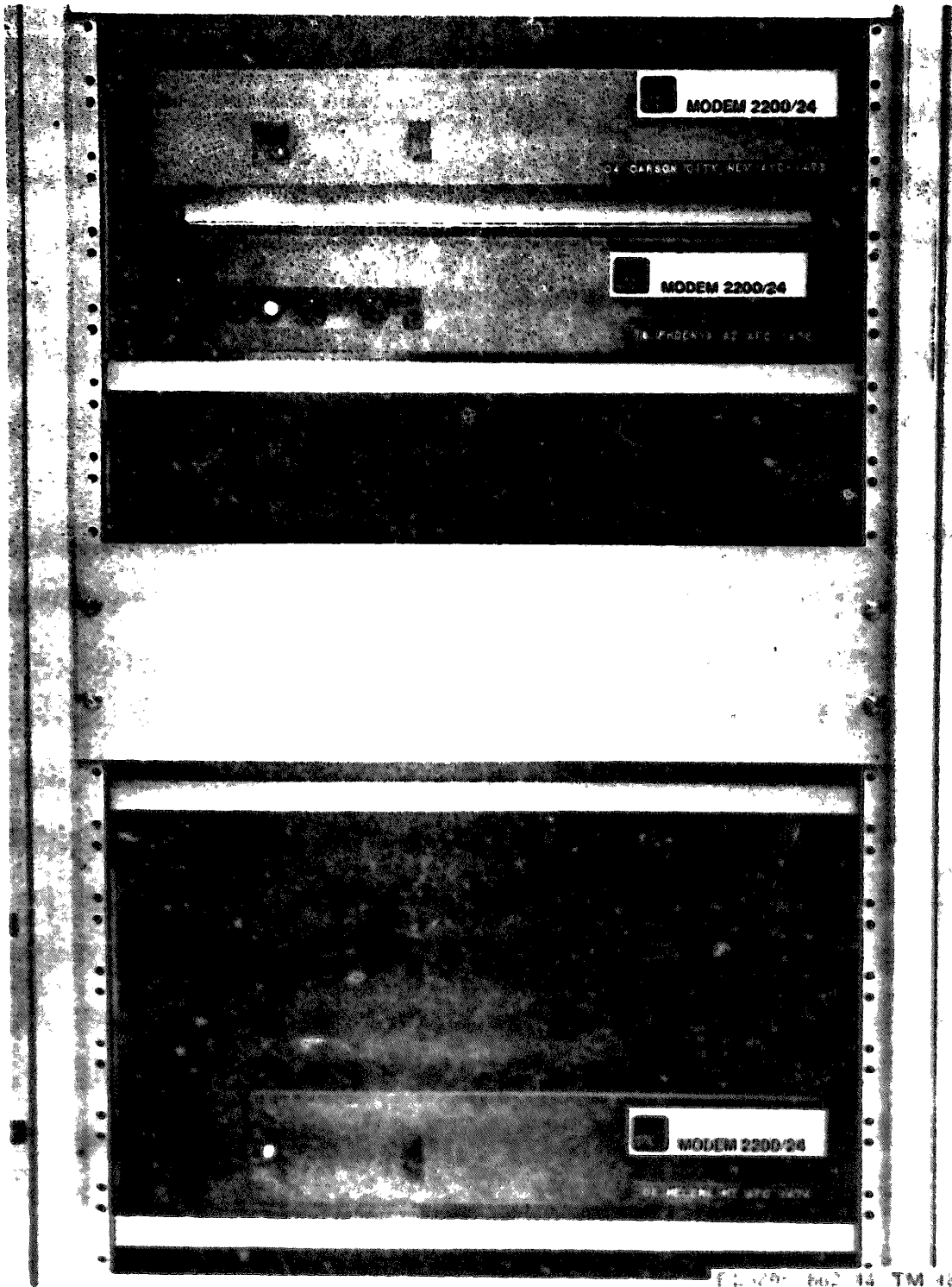


Figure 1-17. Modem Bay 1-3



ELECTRONIC EQUIPMENT RACK

Figure 1. Modem Rack 1.0

BAY 2.3 COMSEC
AUTODIN CKT NO. 2

BAY 2.5
SPACE RESERVED
FOR FUTURE USE

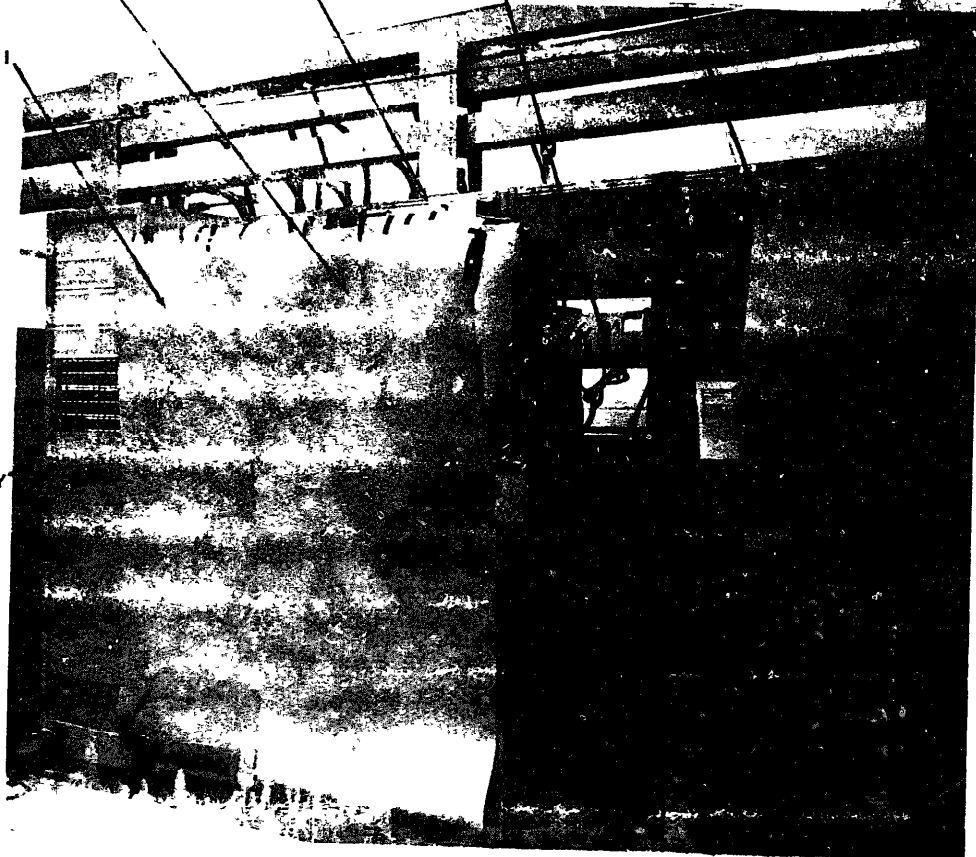
BAY 2.4
SPACE RESERVED
FOR FUTURE USE

BAY 2.6
SPACE RESERVED
FOR FUTURE USE

BAY 2.7
NBST
RACK

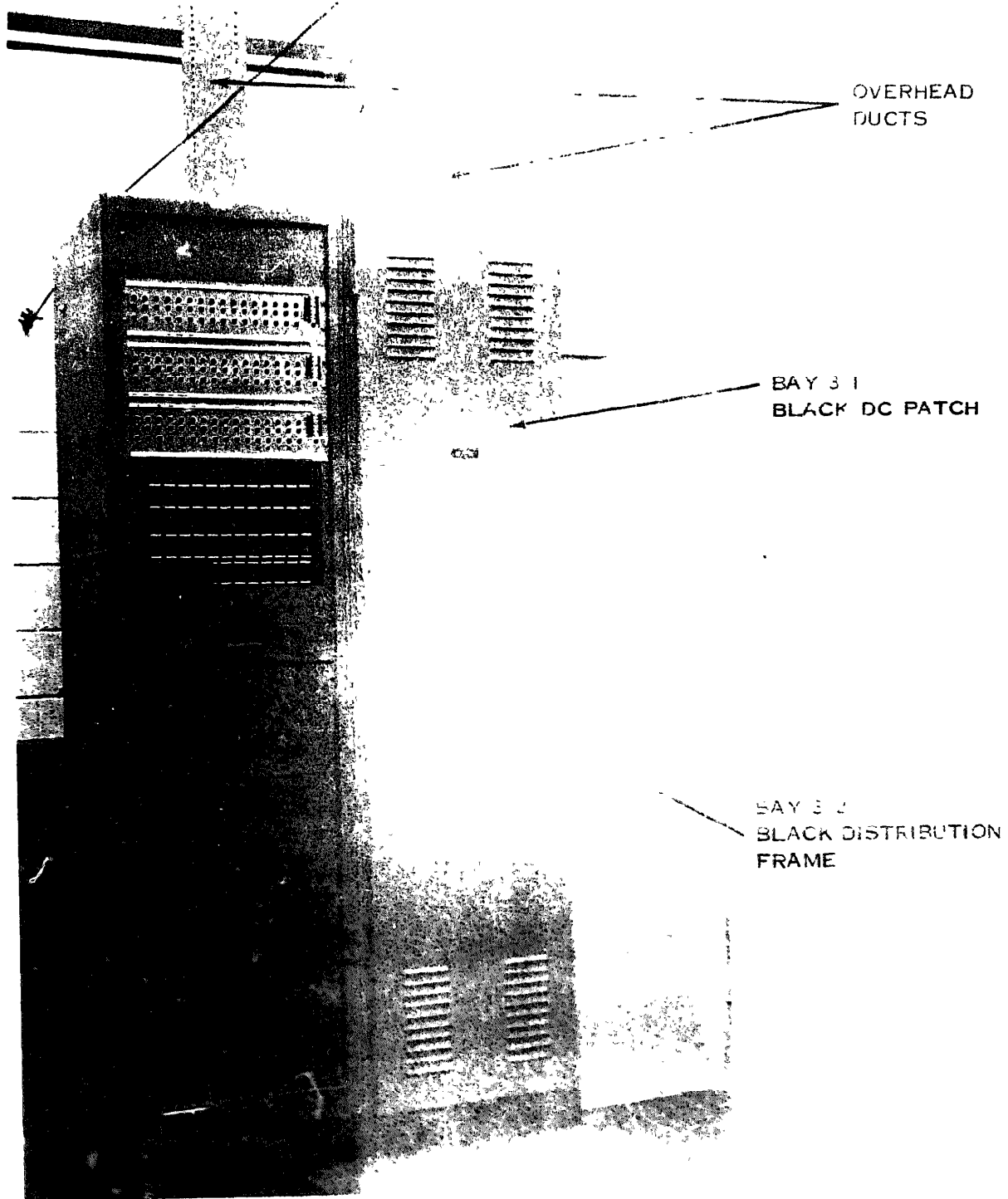
BAY 2.2
AUTODIN CKT NO. 1

BAY 2.1
RED DC PATCH BAY

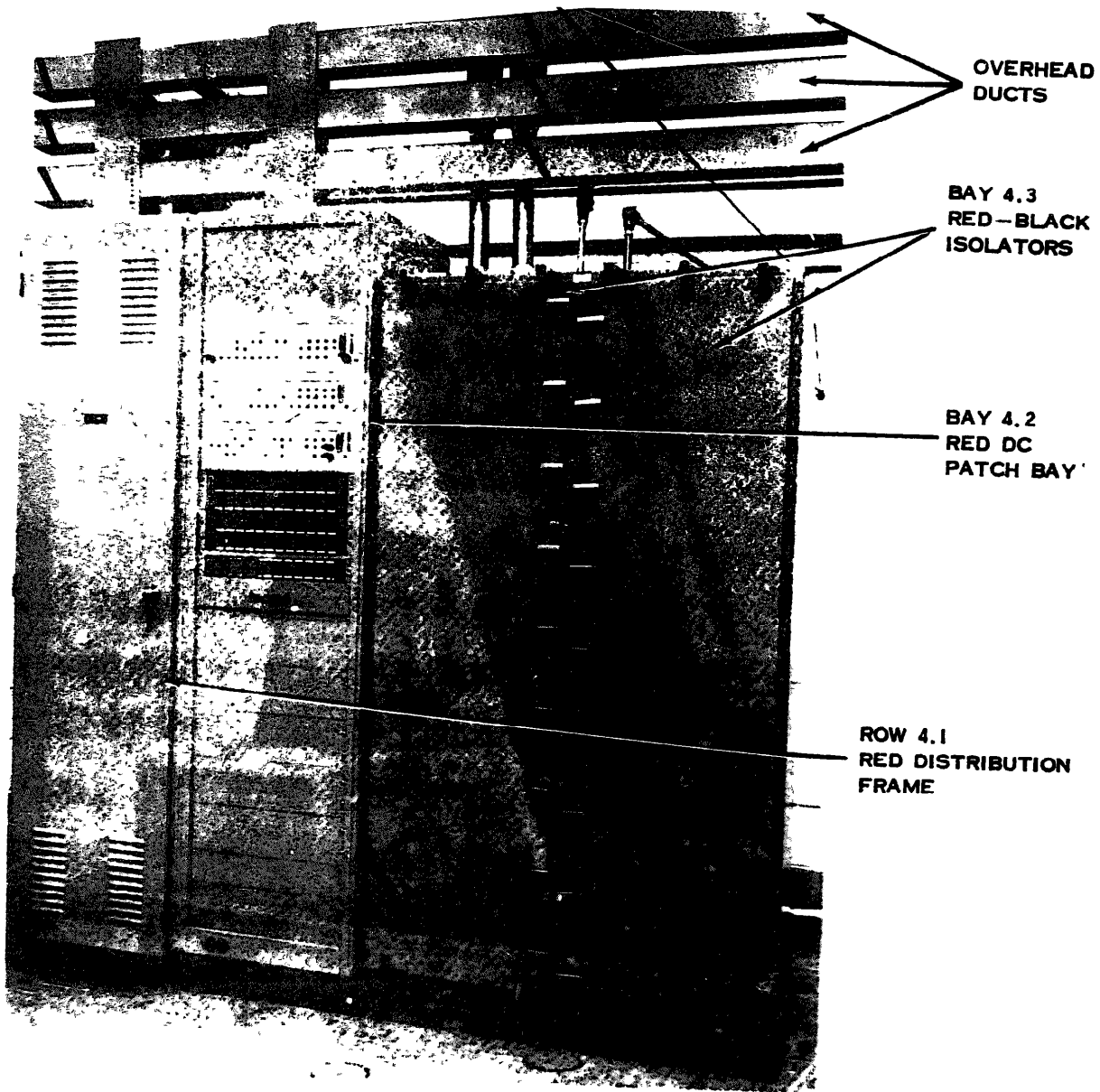


EL5895-862-14-TM-10

Equipment Bays, Row 2



11 TM 20



EL5895-862-14-TM-2I

Figure 1-21. Equipment Bays, Row 4

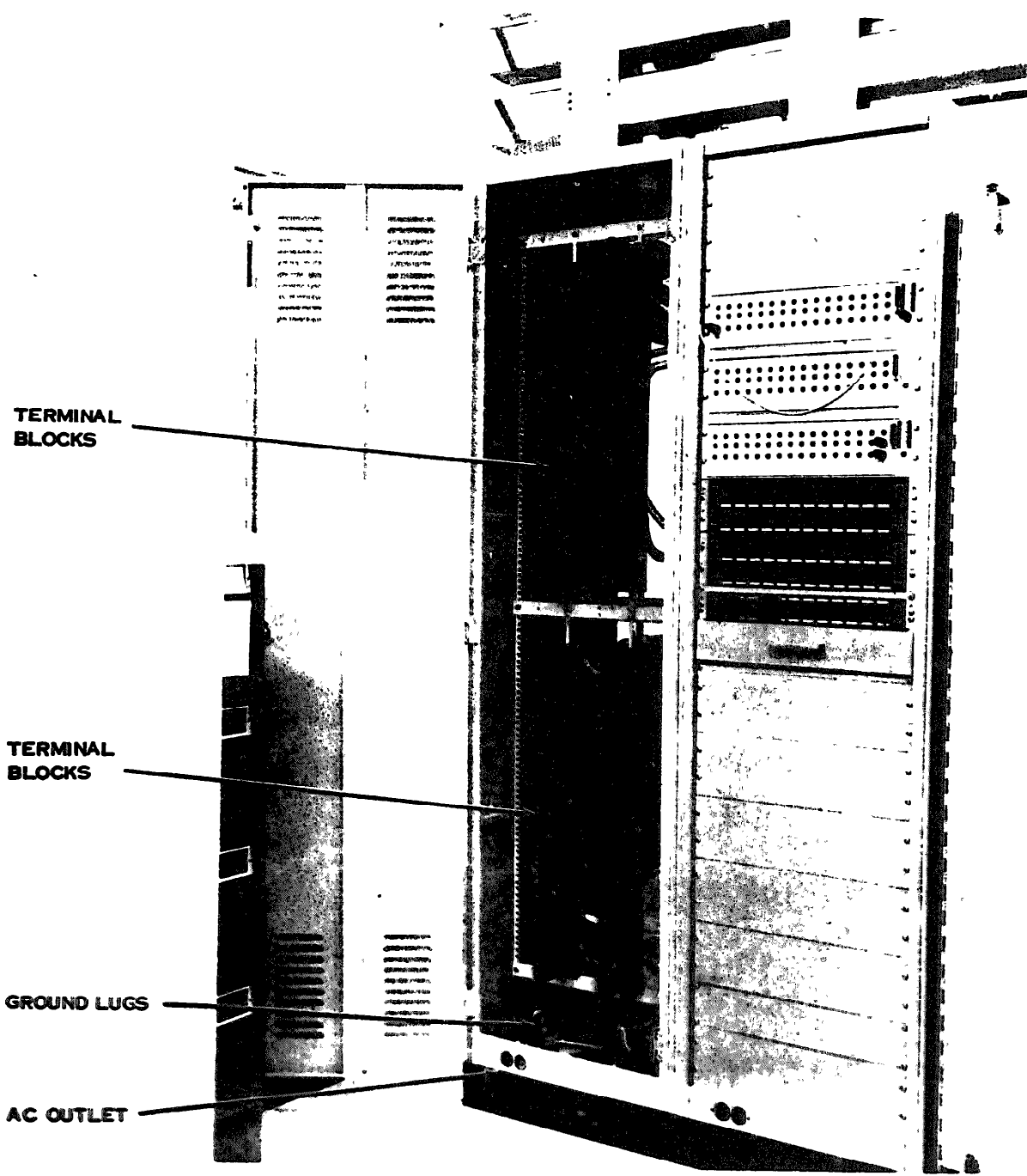
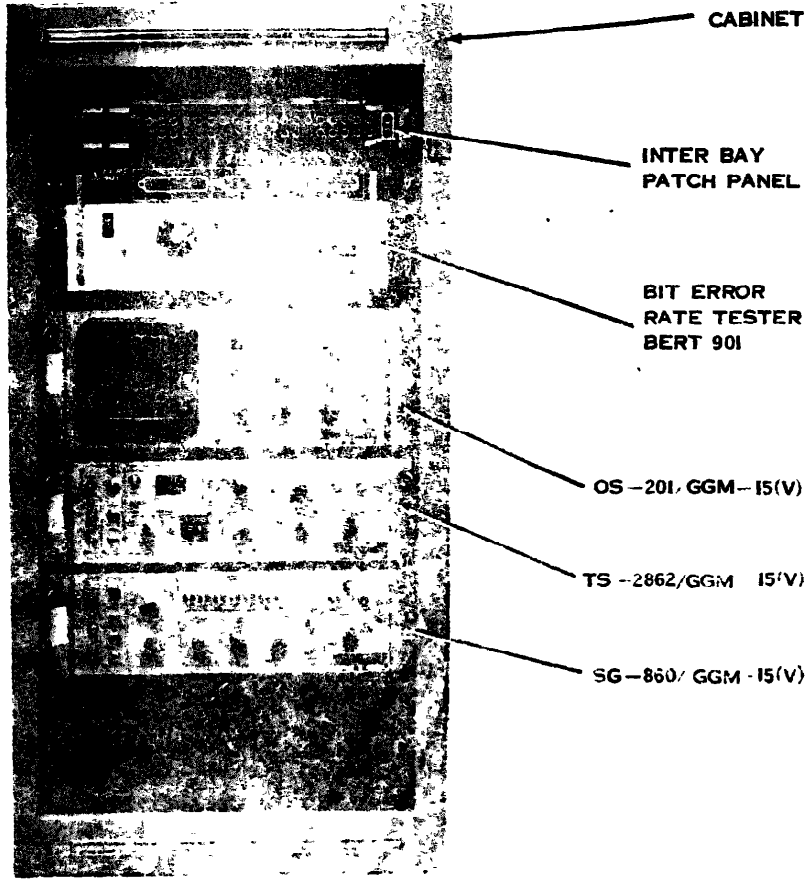


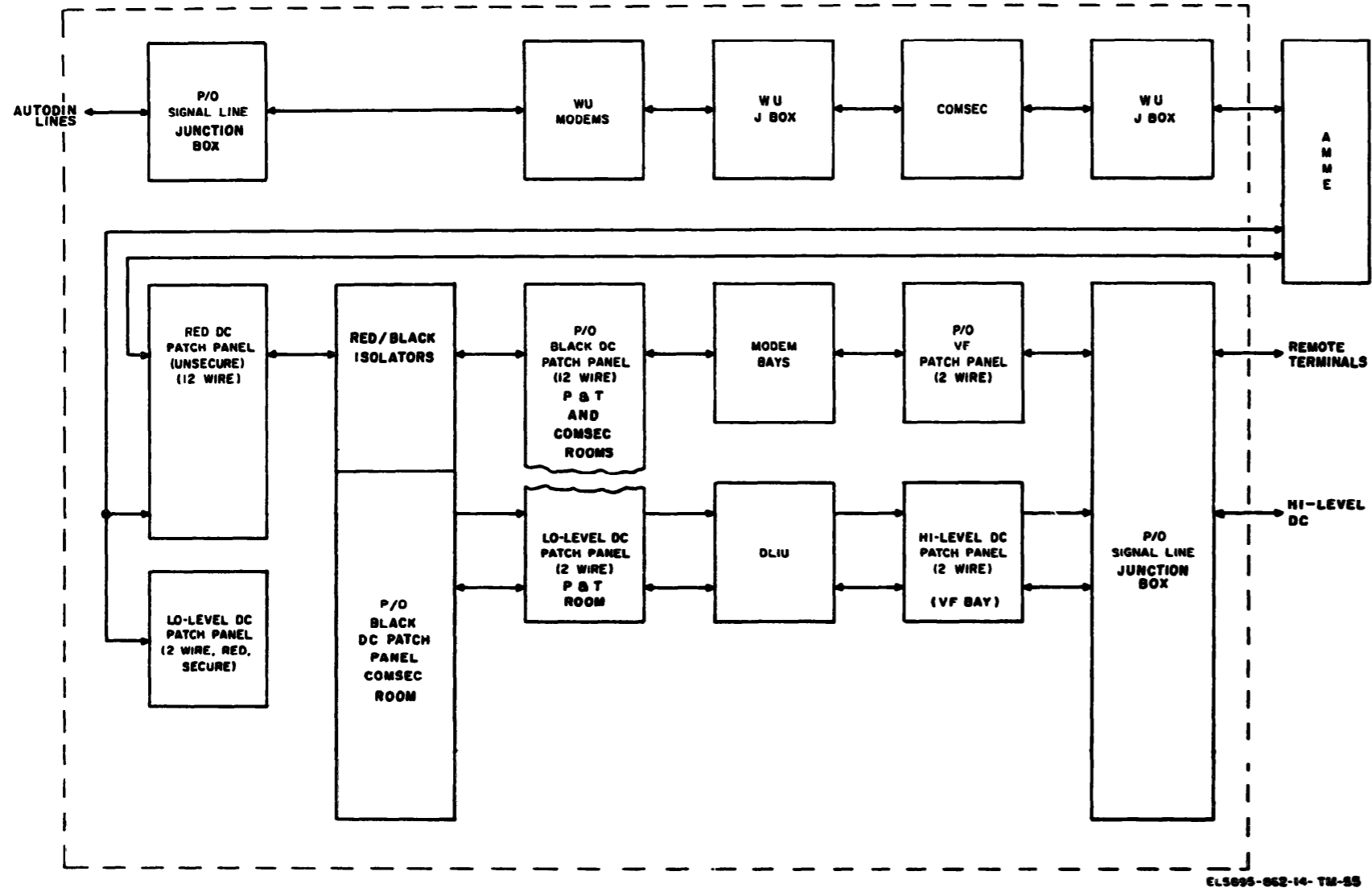
Figure 1-22. Red Distribution Frame Bay 4-1.

EL5895 862 14 -TM 22



EL5895-862-14-TM-23

Figure 1-23 Mobile Test Bay.



EL5895-862-14 TM-85

Figure 2-1. Patch and Test Facility, Block Diagram

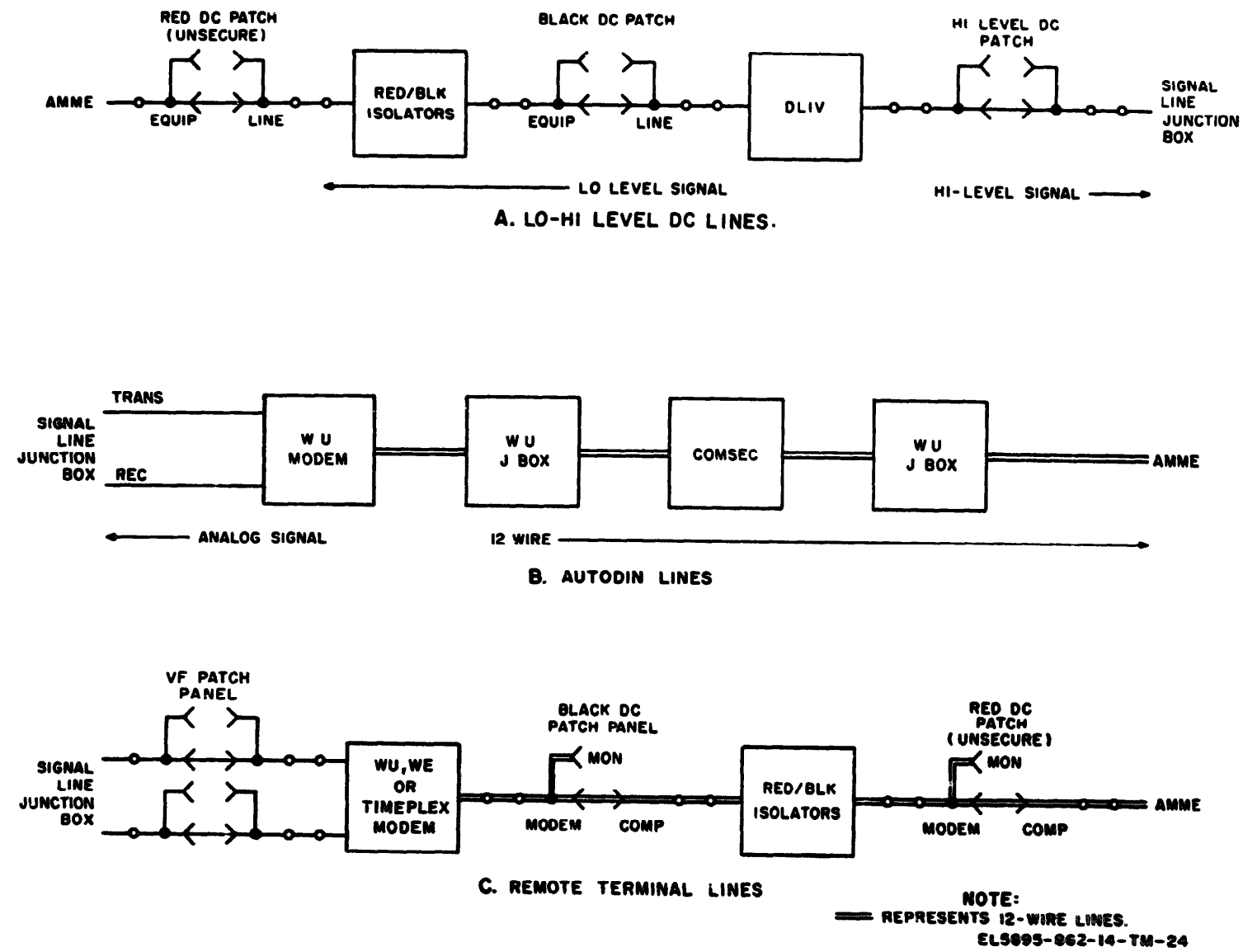


Figure 2-2. Typical Circuit Configuration

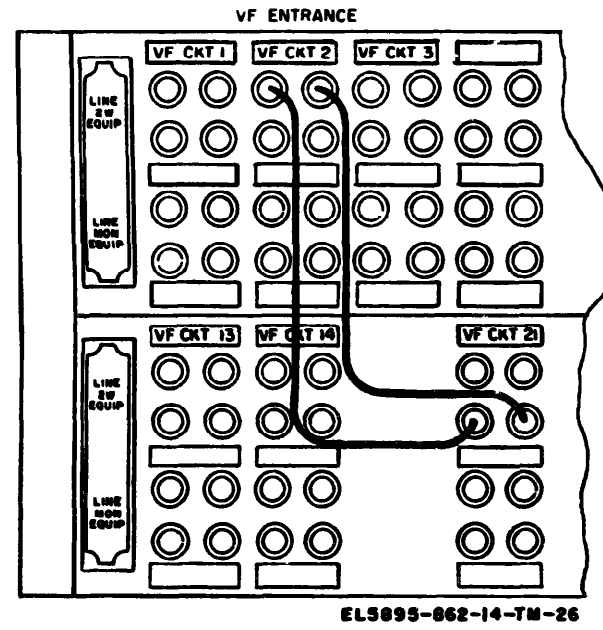
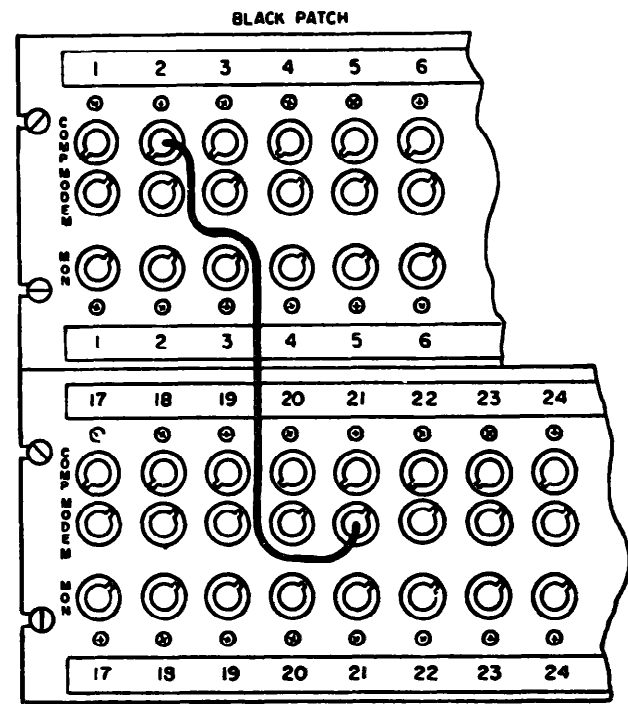


Figure 3-1. Patching from Modem Substitution

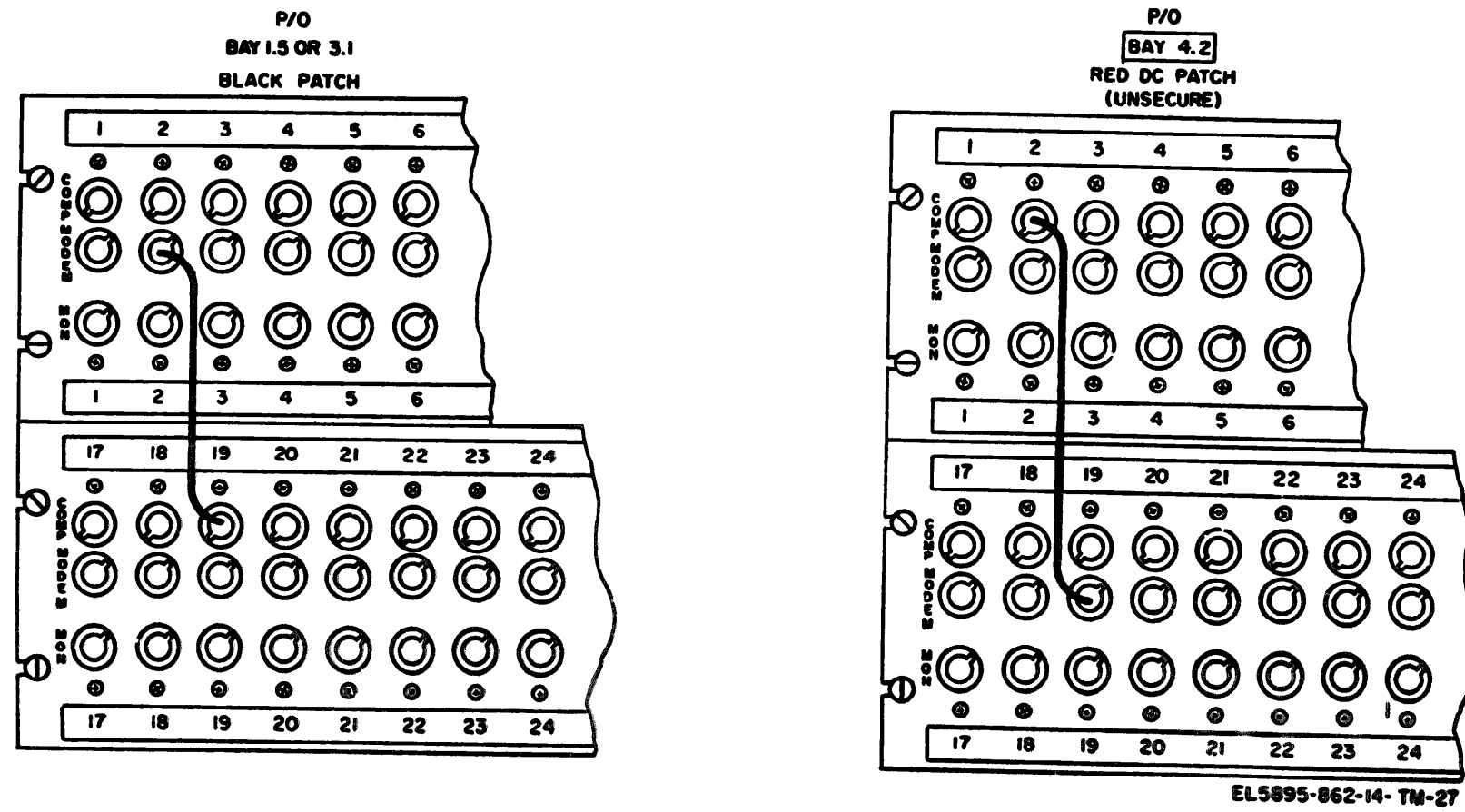


Figure 3-2. Patching for Isolator Substitution

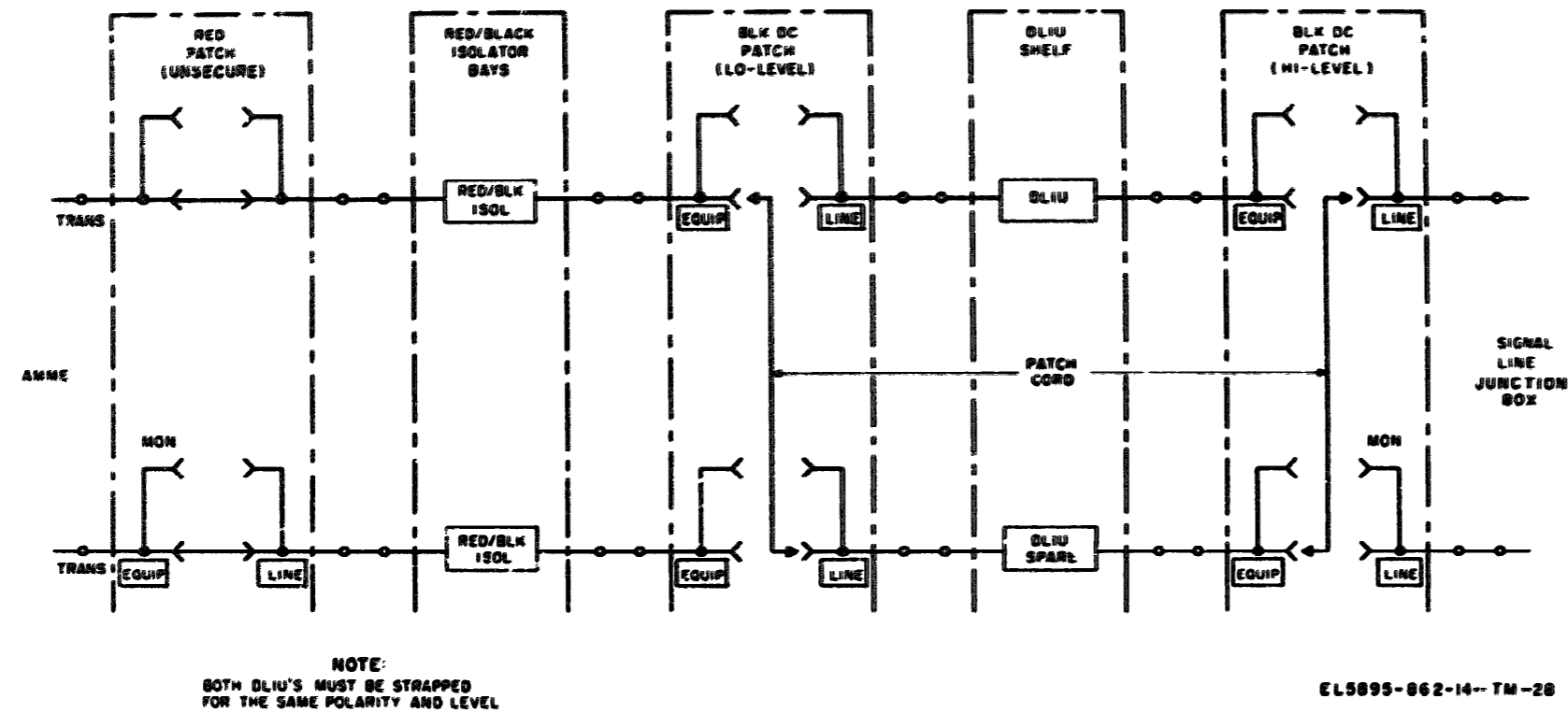
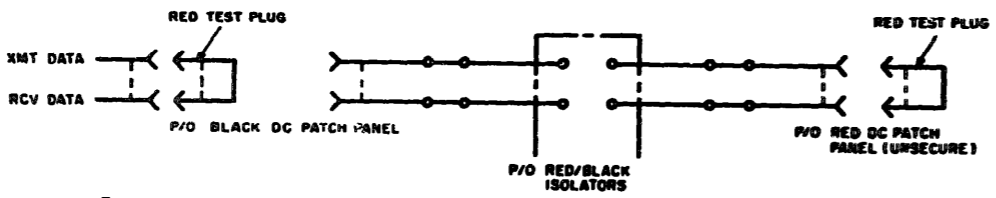
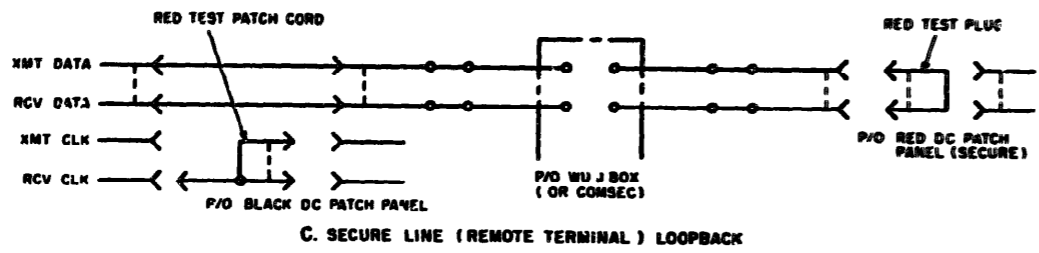
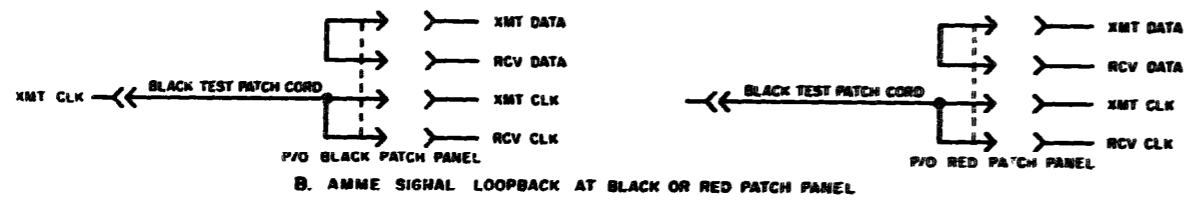
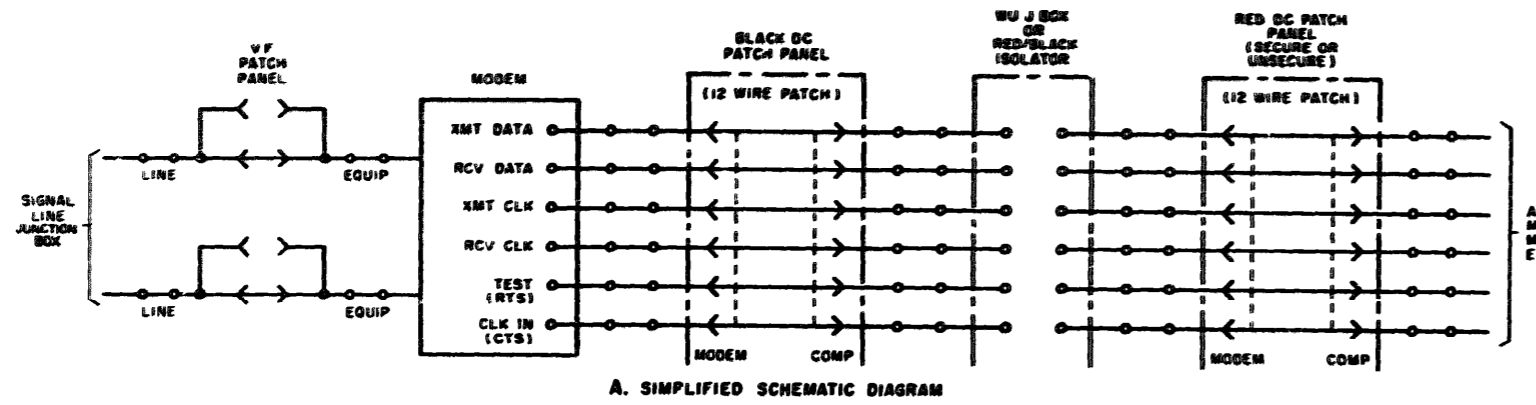


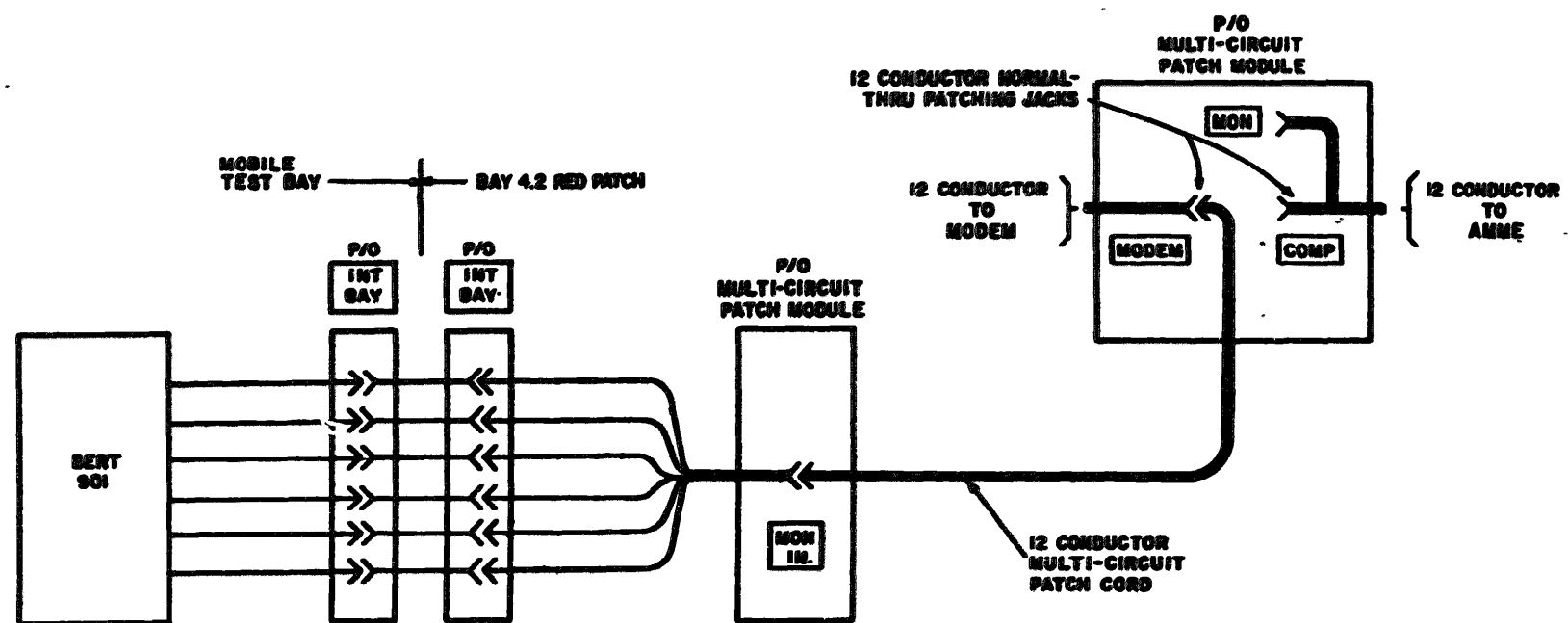
Figure 3-3. Patching for DLIU Substitution



NOTE
ONLY SIGNALS BEING LOOPED ARE SHOWN OTHER SIGNALS ARE NORMALLED THRU

EL5895-862-14-TM-29

Figure 3-4. Test Plug and Test Cord Use, Simplified Schematic Diagram



EL5895-862-14-TM-30

Figure 3-5. Typical BERT 901 Packing Arrangement.

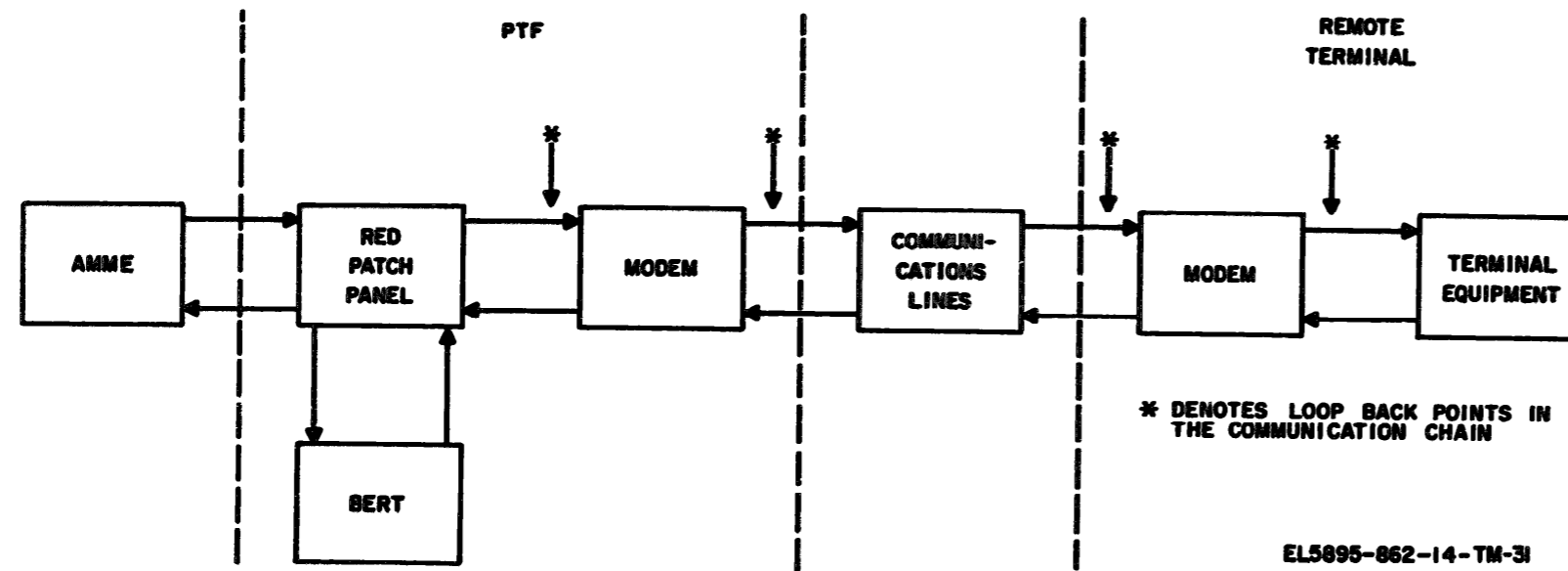


Figure 4-1. Troubleshooting the Communication Chain.

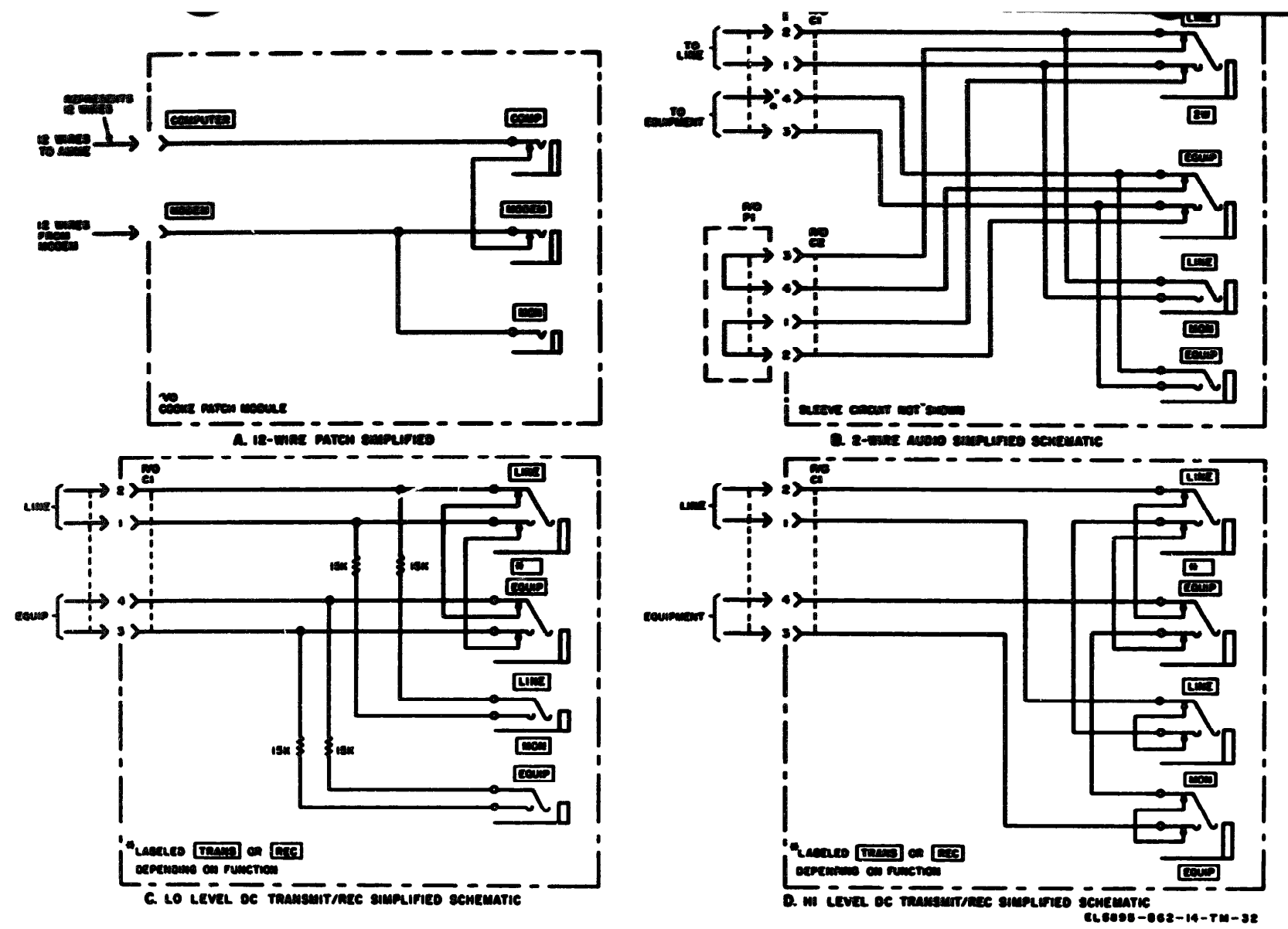


Figure 5-1. Patch Modules, Simplified Schematic

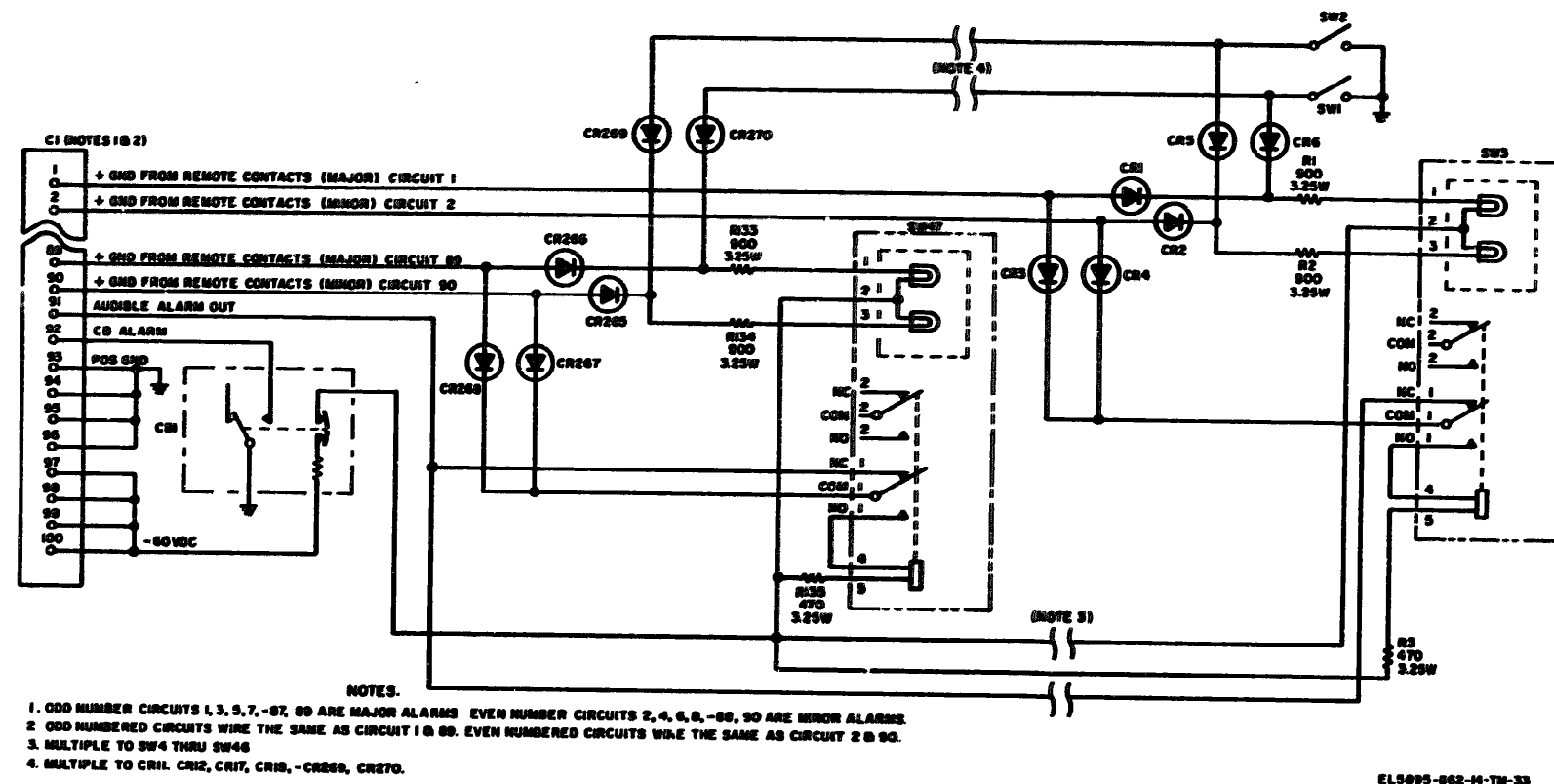


Figure 5-2. Major-Minor Alarm Pane;, Schematic Diagram

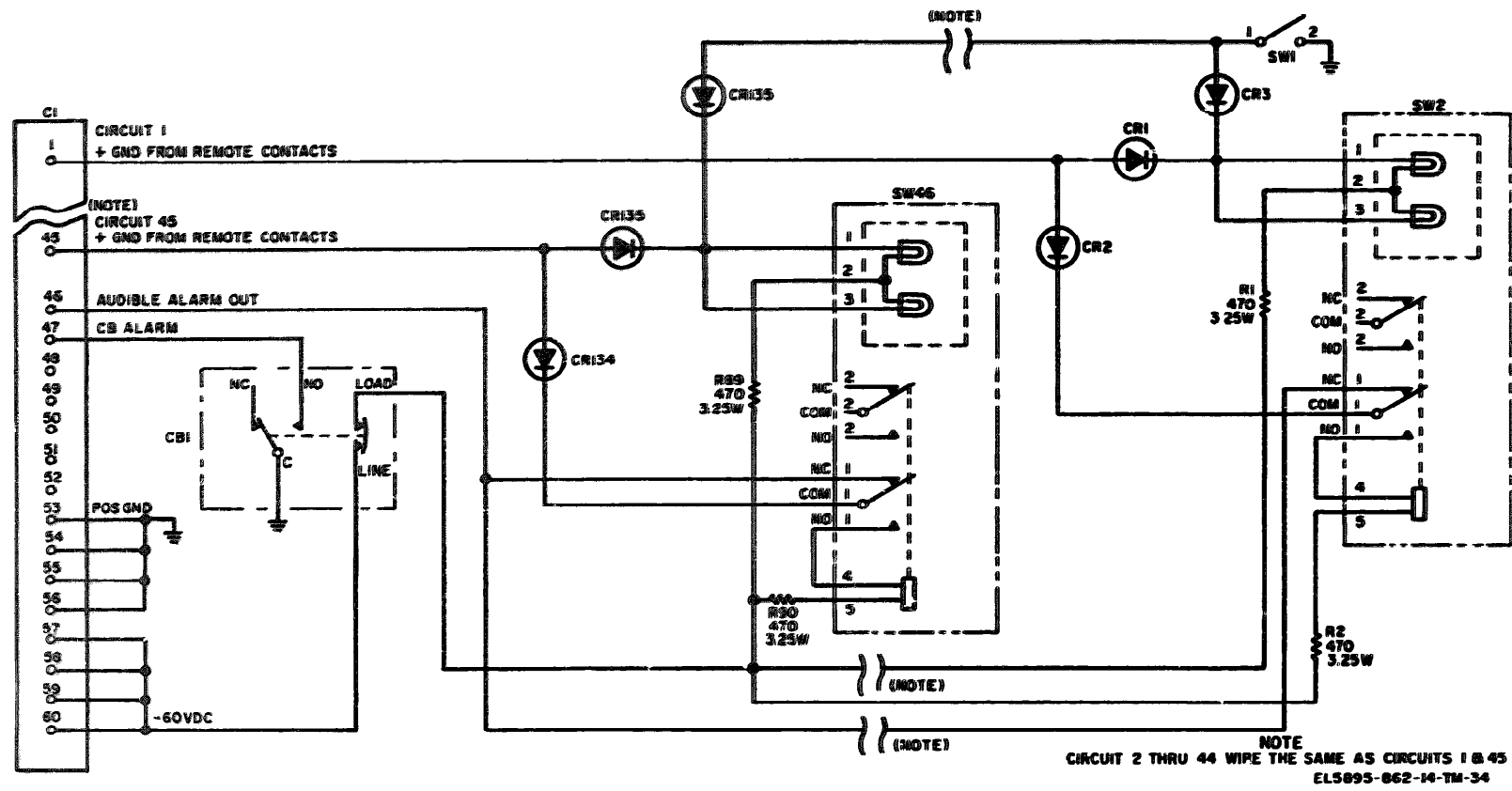


Figure 5-3. Major Alarm Panel, Schematic Diagram

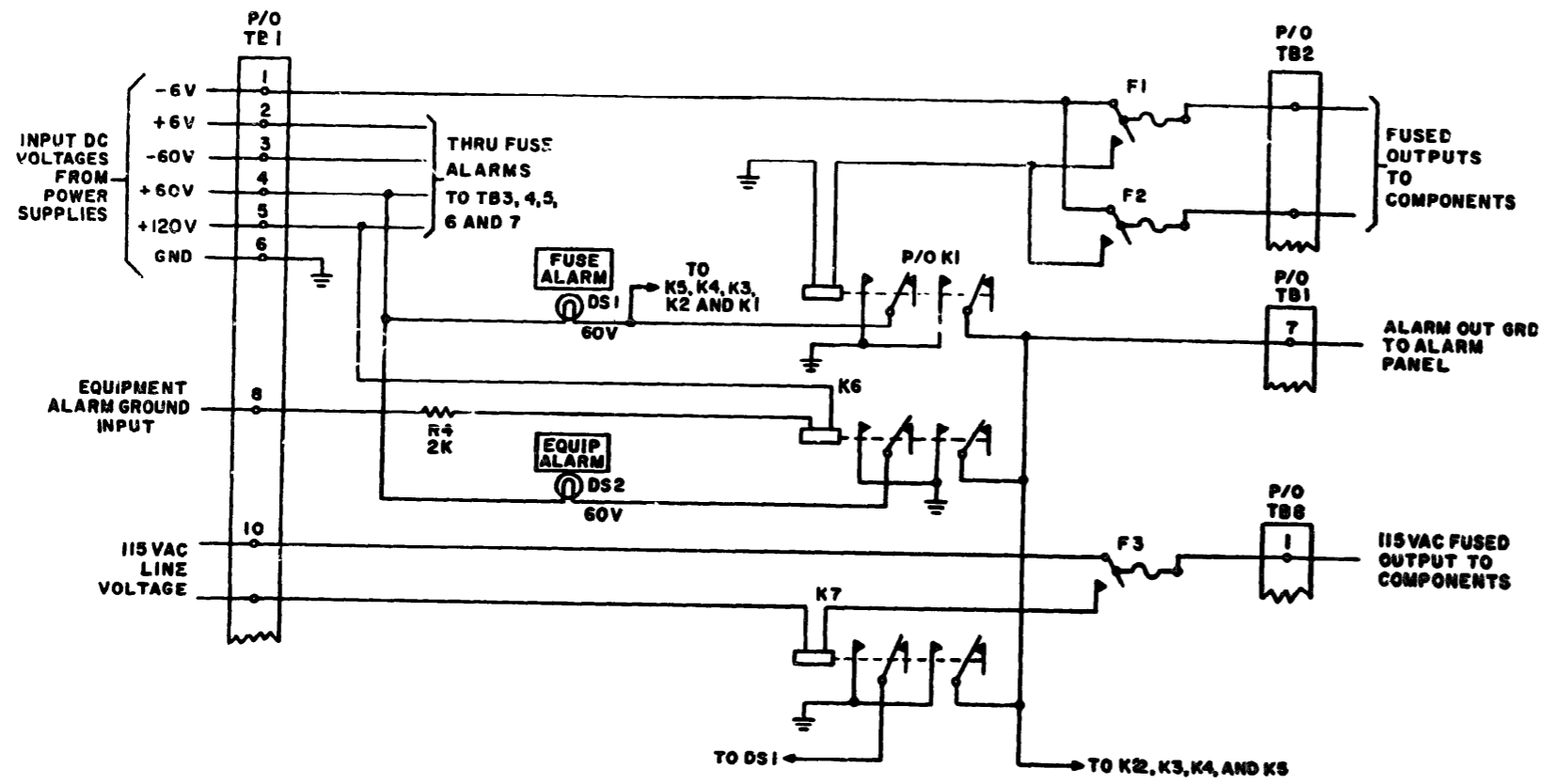


Figure 5-4. Fuse and Alarm Panel, Simplified Schematic Diagram

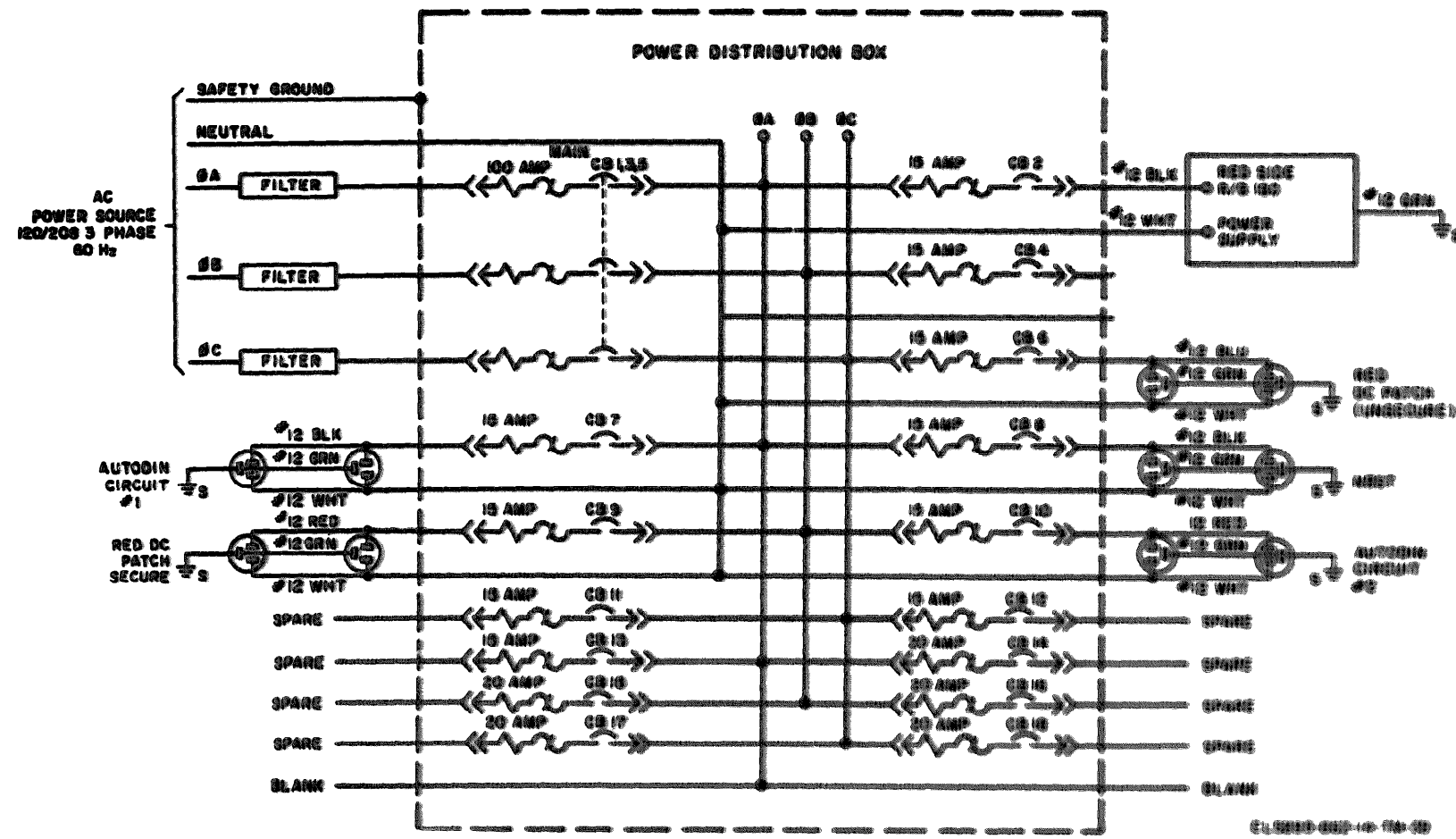


Figure 5-7. AC Power(Red) Distribution Diagram COMSEC Value Area

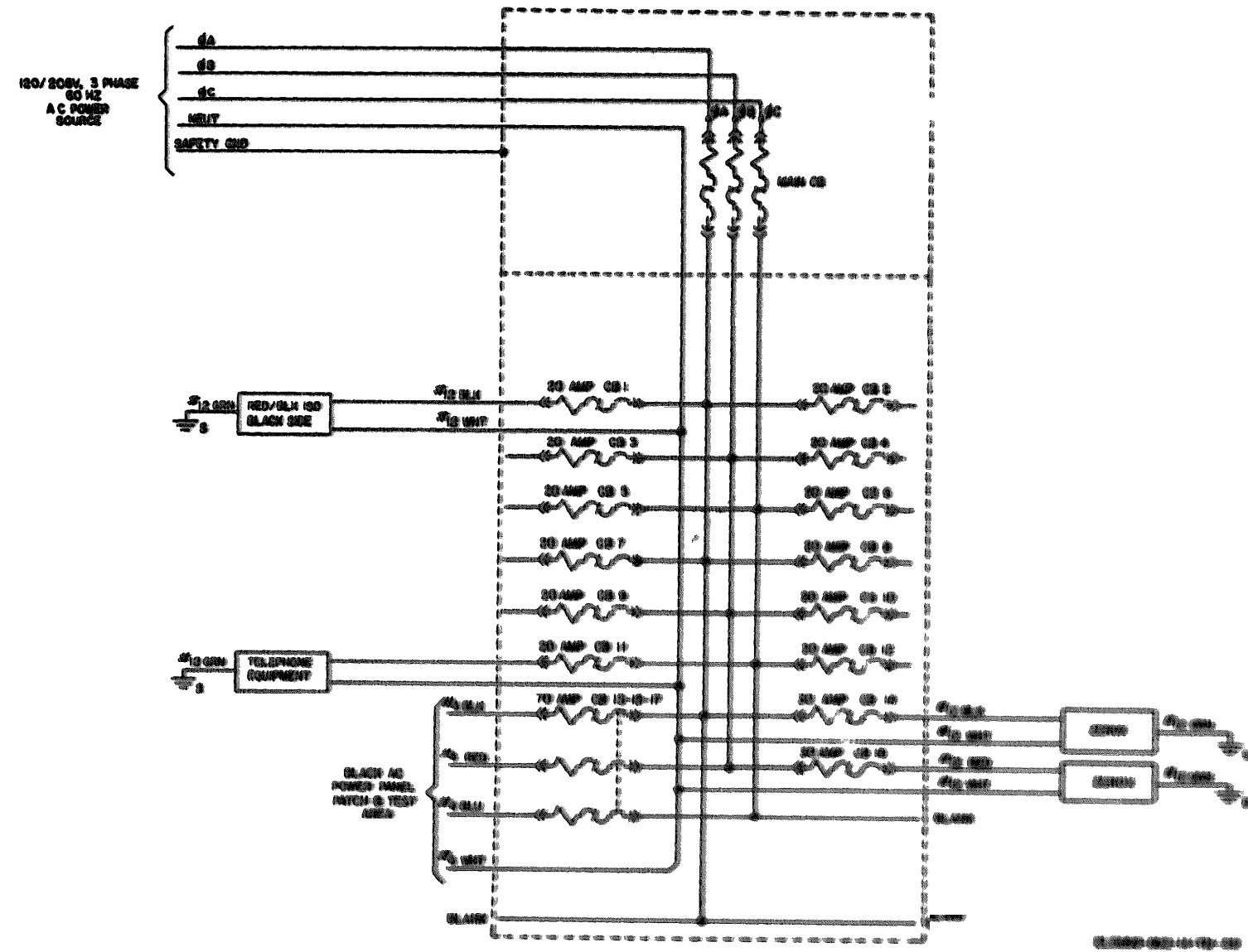


Figure 5-8. AC Power(Black) Distribution Diagram COMSE Value Area

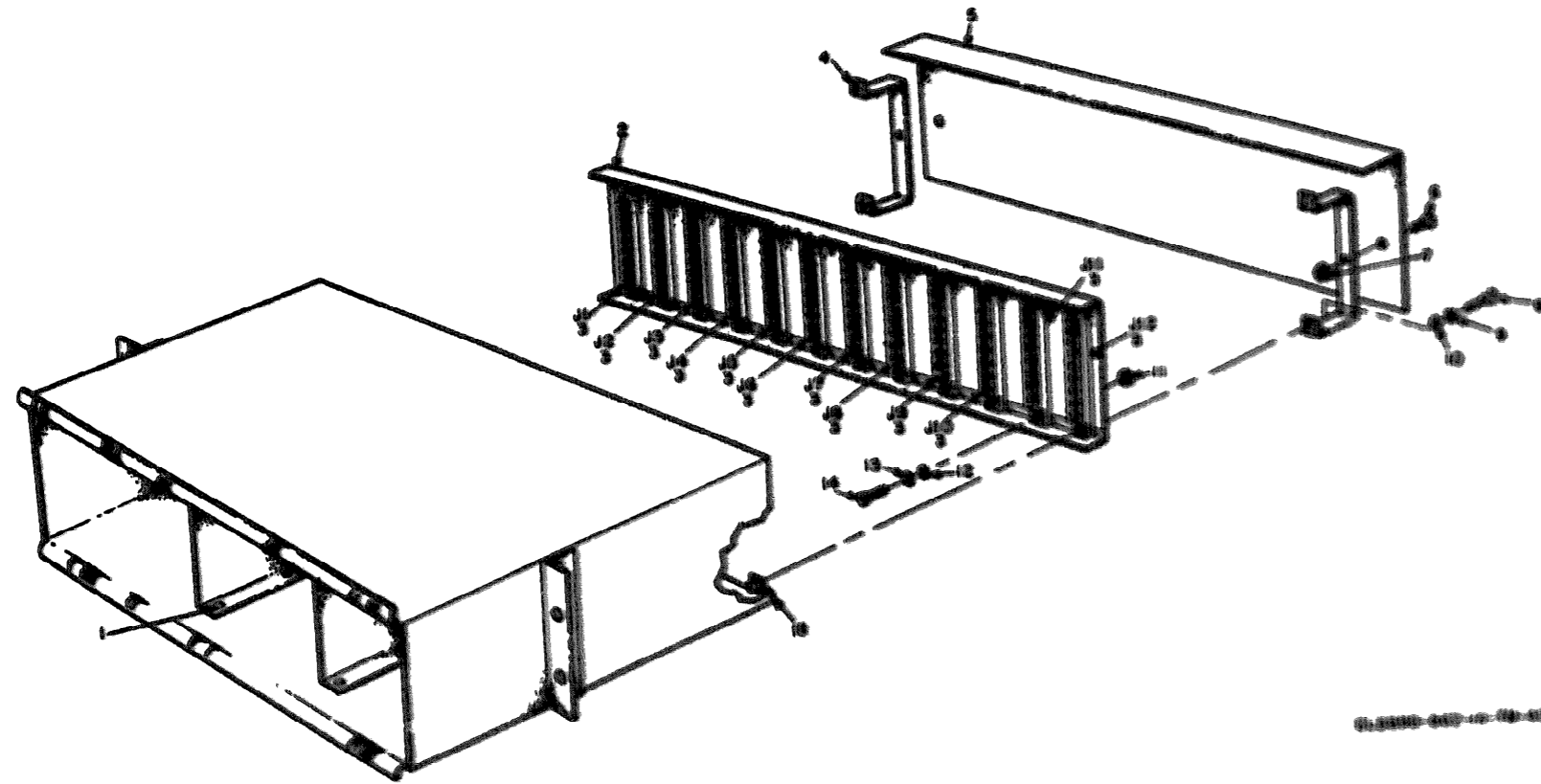


Figure C-1. Staff Signal Line Indicator Unit Power Location

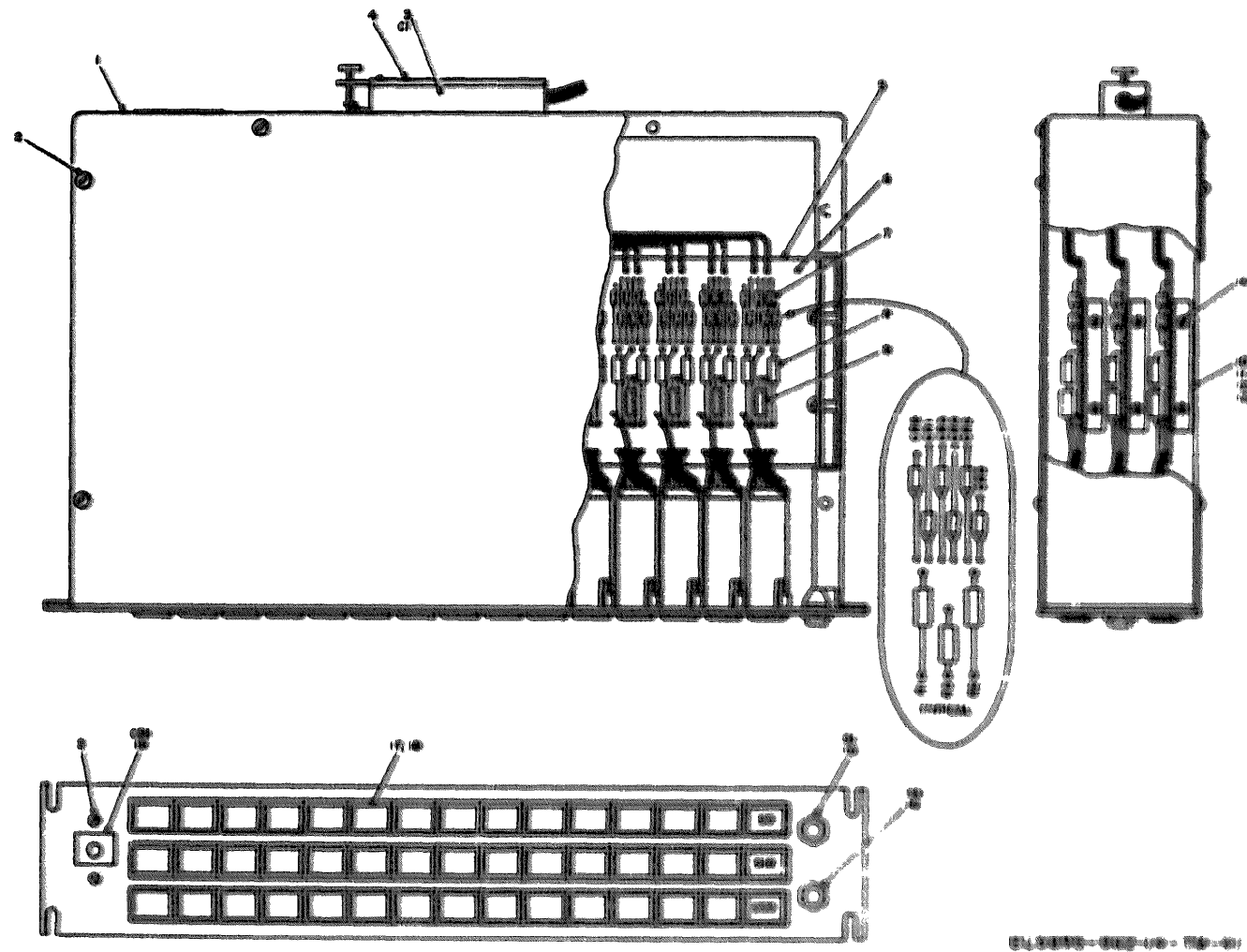


Figure C-3. Alarm Accuracy Alarm- Major-Minor Fuel Distribution

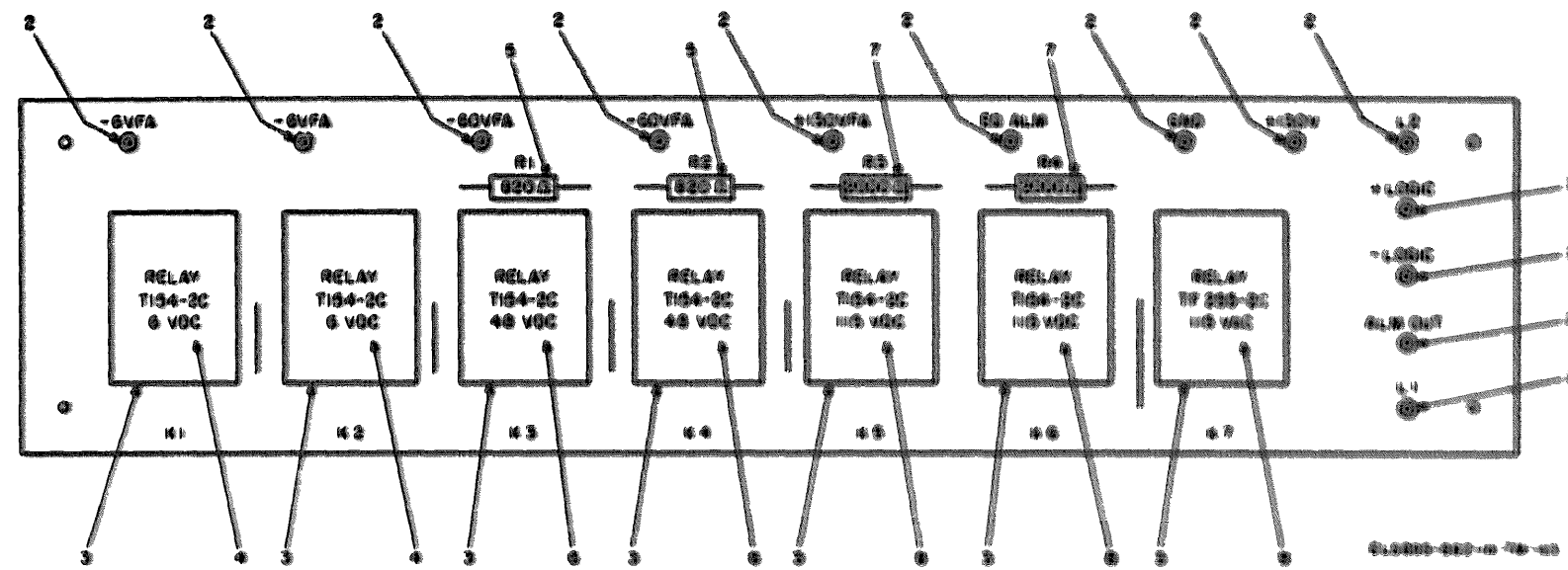


Figure C-4. FCD Army Location

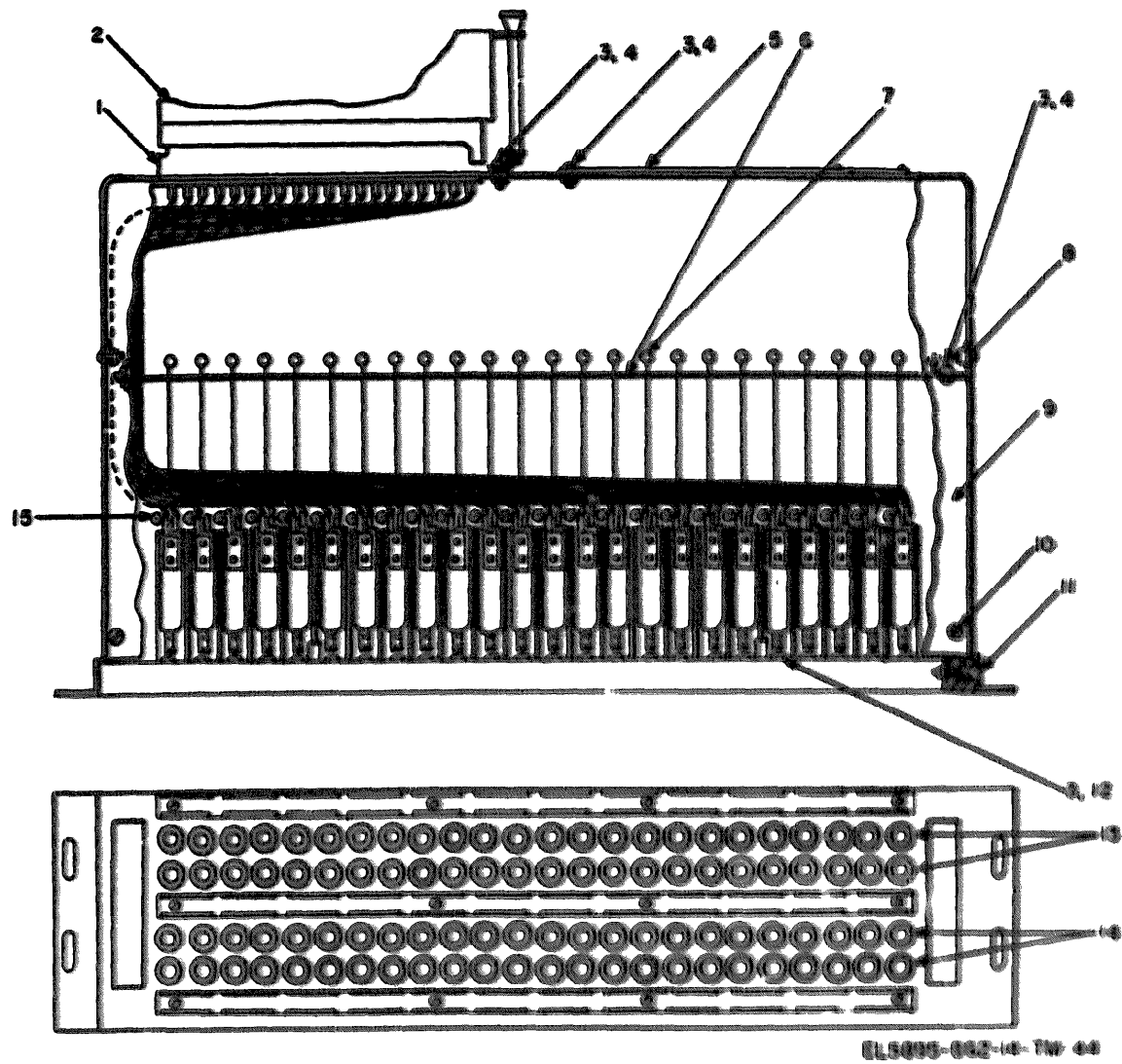


Figure C-5. Patch Panel Assembly DC Xmit Low and Patch Level Parts Location

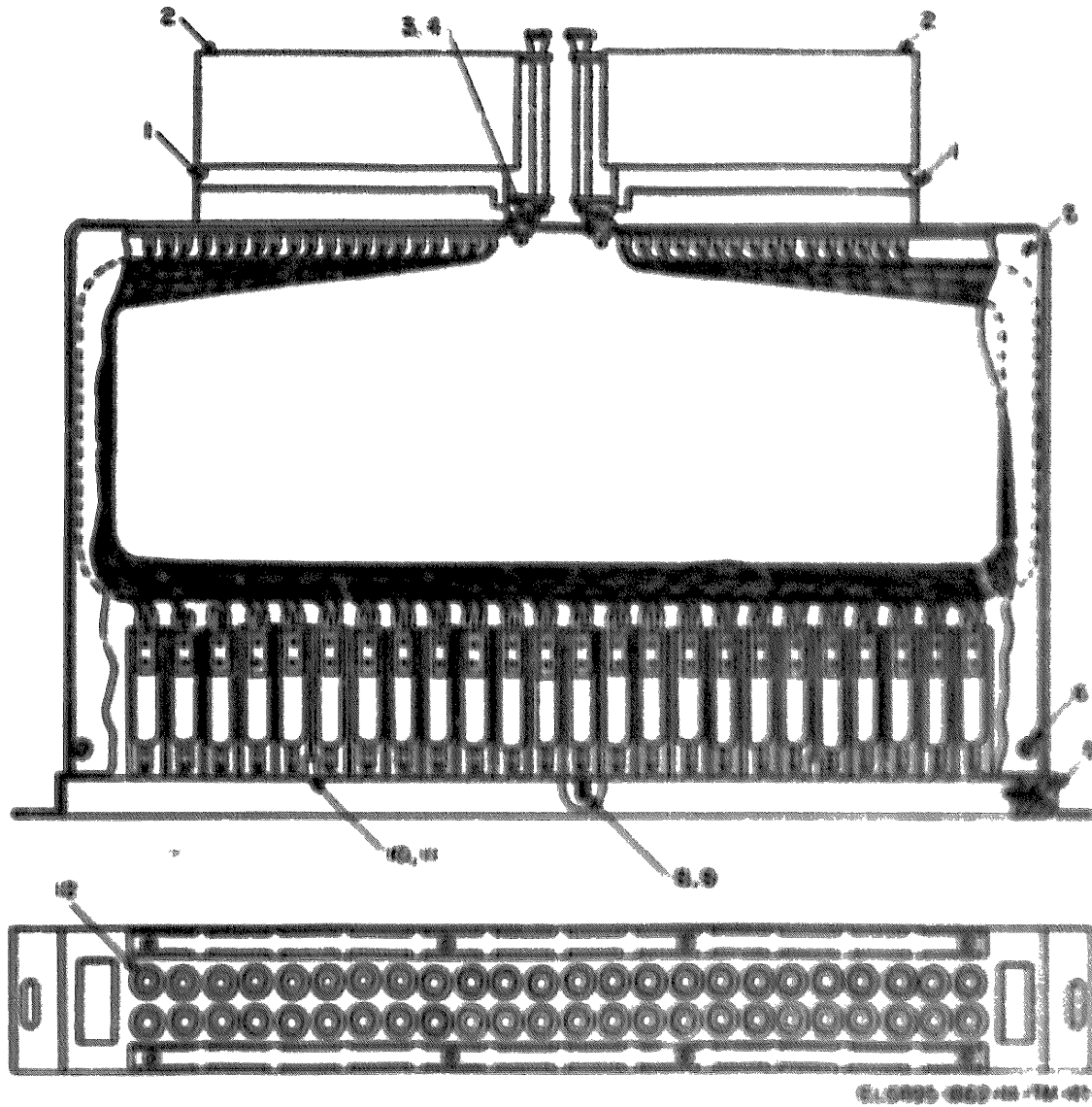
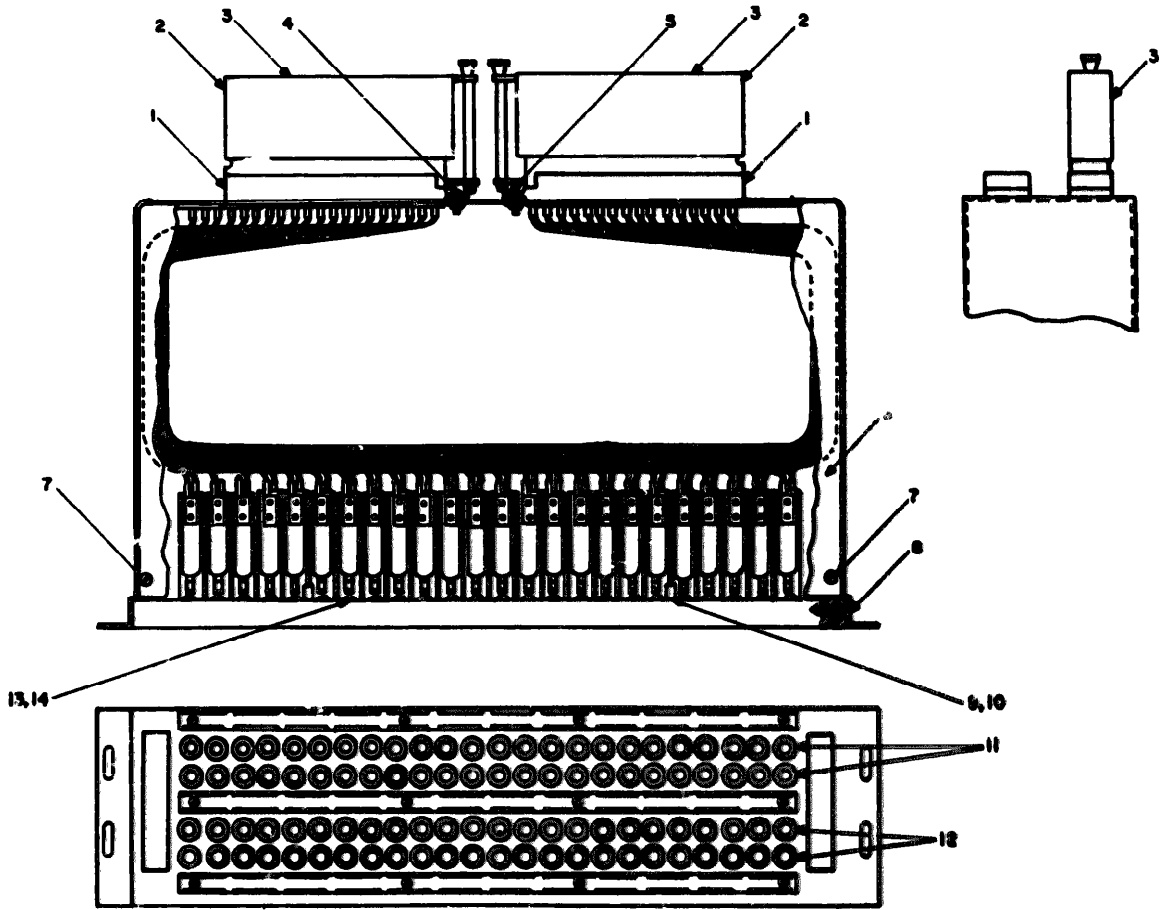


Figure C-6 Patch Panel Assembly Wire and Patch Panel Assembly Interbay Port Location



EL 5895-862-14-TM-46

Figure C-7. Patch Assembly, 2-Wire Audio Parts Location

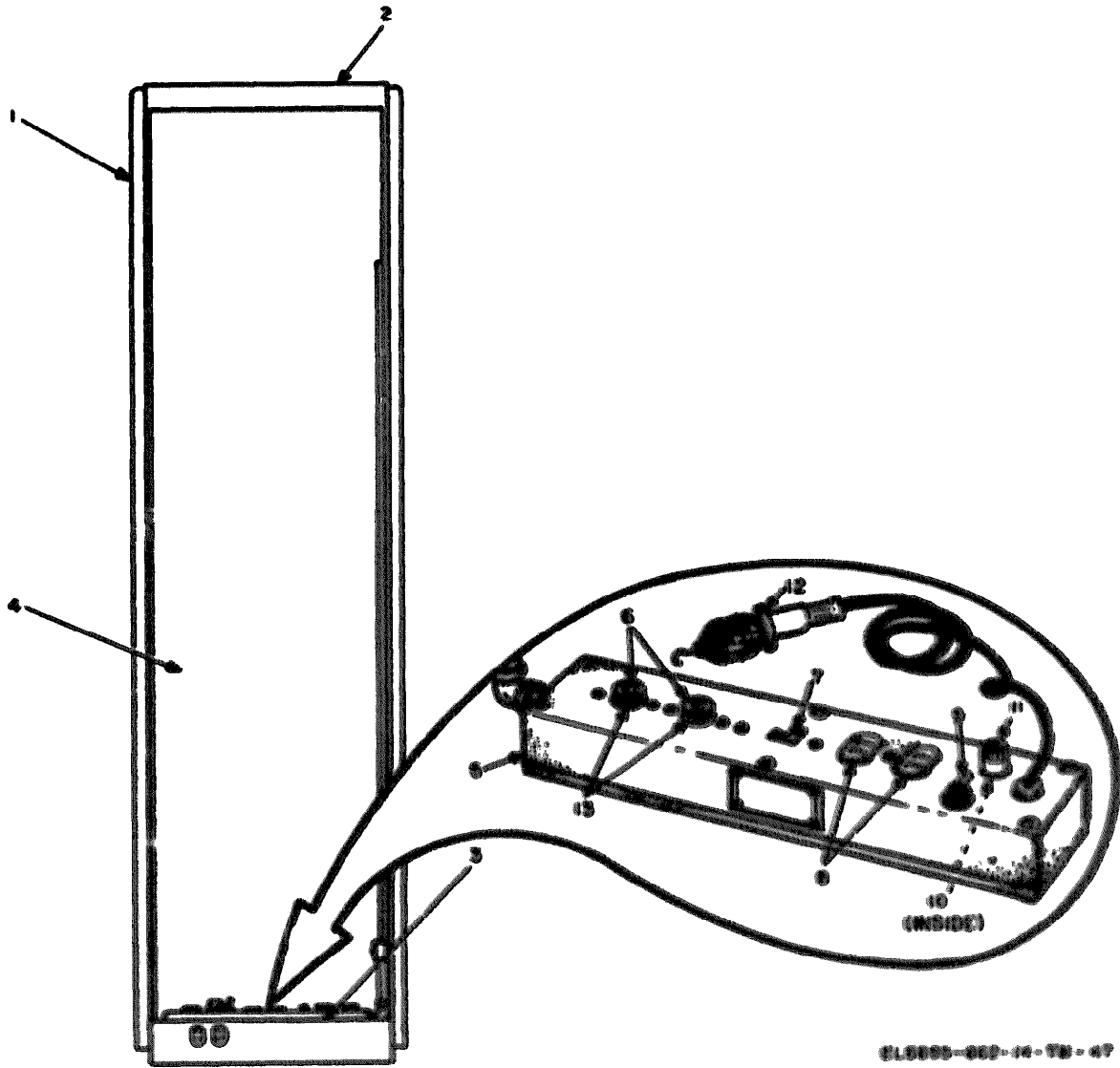


Figure C-8. Cabinet Parts Locator

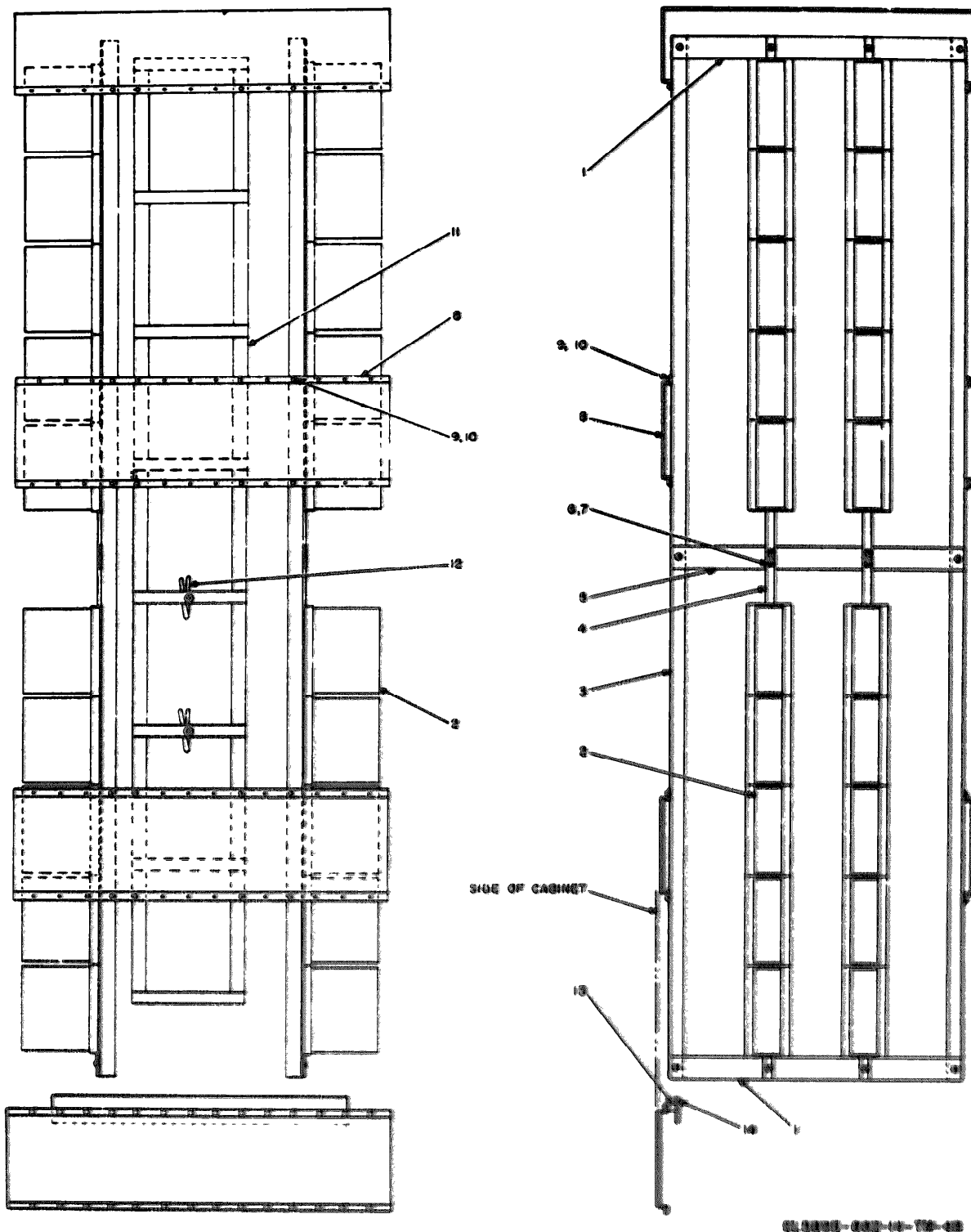


Figure C-9. Red Distribution Forms Mounting Parts Location

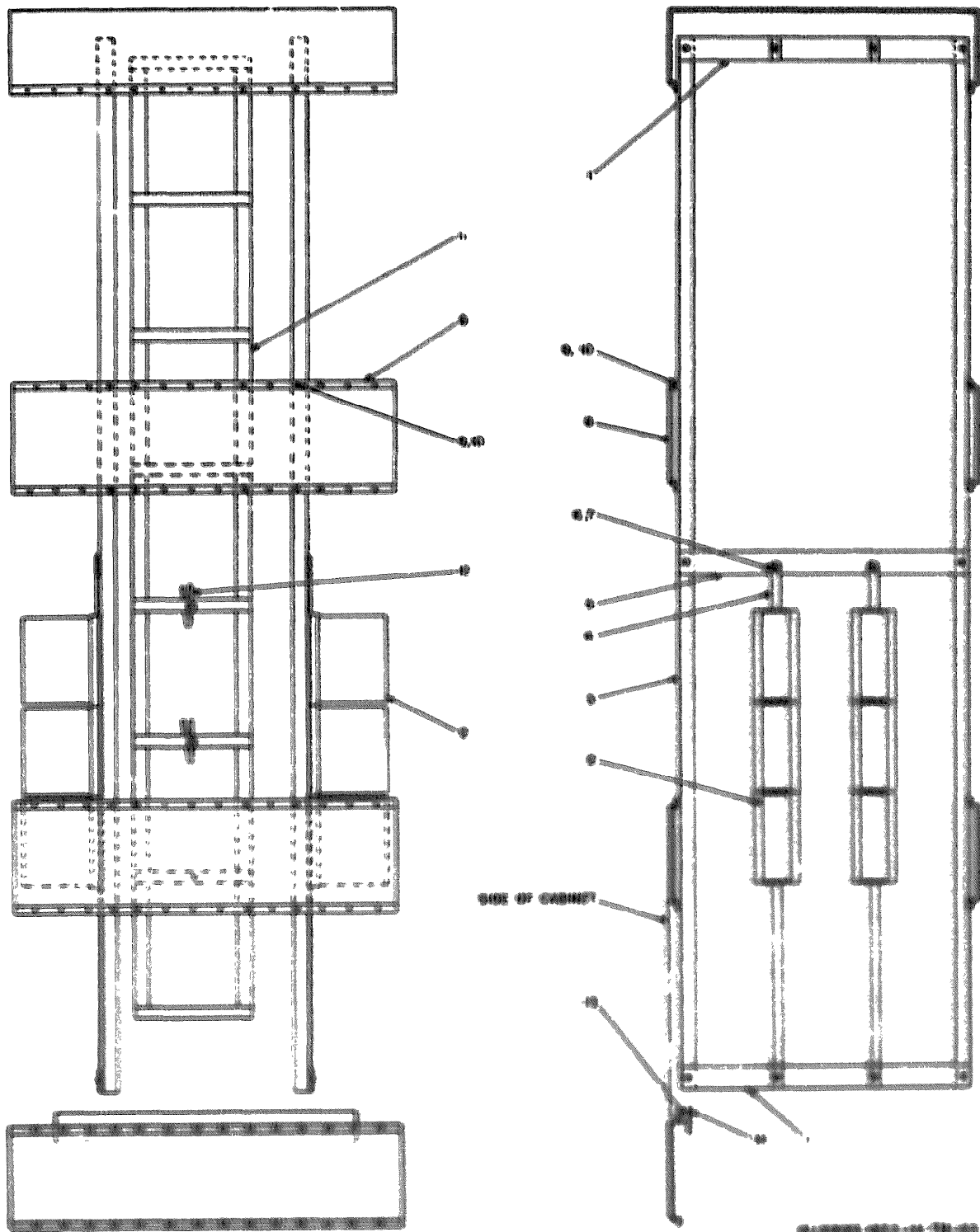


Figure C-10. VP Extractor Frame Mounting Key Plate Location

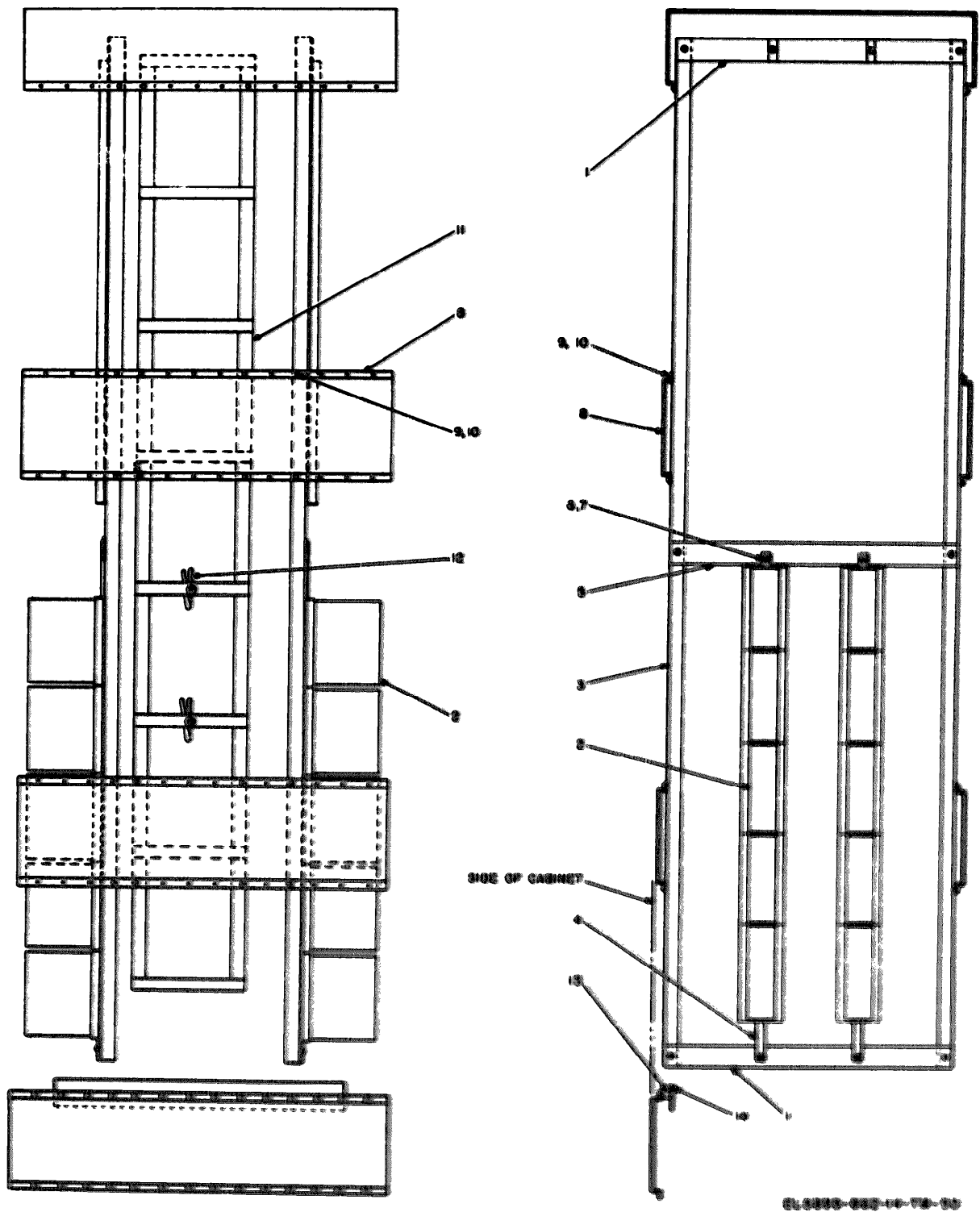


Figure C-11. Black Distribution Forms Mounting Army Parts Location

REFERENCE DESIGNATION	ITEM NO.	REFERENCE DESIGNATION	ITEM NO.	REFERENCE DESIGNATION	ITEM NO.	REFERENCE DESIGNATION	ITEM NO.
R1, R101	1	R28, R128	22	C14, C15 C114, C115	41	Q9, 10, 11, 12, 109, 110, 111, 112	59
R2, R3, R102, R103	2	R29, R30, R31 R129, R130, R131	23	C16, C116	42	Q14, Q114	60
R4, R104	3	R32, R132	24	CR2, 3, 8, 9, 13 102, 103, 108, 109, 113, 204, 206, 29, 129	43	T1, T101	61
R5, R105	4	R35, R135	25	CR4, 5, 6, 14, 15, 16, 17, 104, 105, 106, 114, 115, 116, 117	44	T201	62
R6, R106	5	R34, R134	26	CR7, CR107	45	K201, K203	63
R7, R107	6	R36, R39, R136, R139	27	CR10, 11, 12, 110, 111, 112	46	K202	64
R8, R108	7	R38, R138	28	CR18, 21, 118, 121, 202, 203	47	DS201, 202, 203	65
R9, R109	8	R41, R42, R141, R142	29	CR22, 23, 122, 123	48	XS201, 202, 203	66
R12, R112	9	R203	30	CR201	49	J1, J2	67
R13, R113	10	R207	31	AI, A10	50	F1, 2, 3, 4	68
R23, R24, R123, R124, R201, R202	11	R204	32	Q1, Q101	51	XFI, 2, 3, 4	69
R14, R114	12	R10, R110	33	Q13, Q113, Q2, Q102	52		
R15, R115	13	C1, C101	34	Q3, Q103	53		
R16, R25, R27, R116, R125, R127, R205, R206	14	C2, C3 C102, C103	35	Q4, Q104	54		
R17, R37, R117, R137	15	C4, C12, C13 C104, C112, C113	36	Q5, Q105	55		
R18, R118	16	C5, C105	37	Q6, Q106	56		
R19, R119	17	C6, C7 C106, C107	38	Q7, Q107	57		
R20, R120	18	C8, C9, C108, C109	39	Q8, Q108	58		
R21, R121	19	C10, C11 C110, C111	40				
R22, R122	20						
R26, R126	21						

EL5895-862-14-79-01 (U)

Figure C-12. (U) DLIU Parts Location (part 1 of 2)

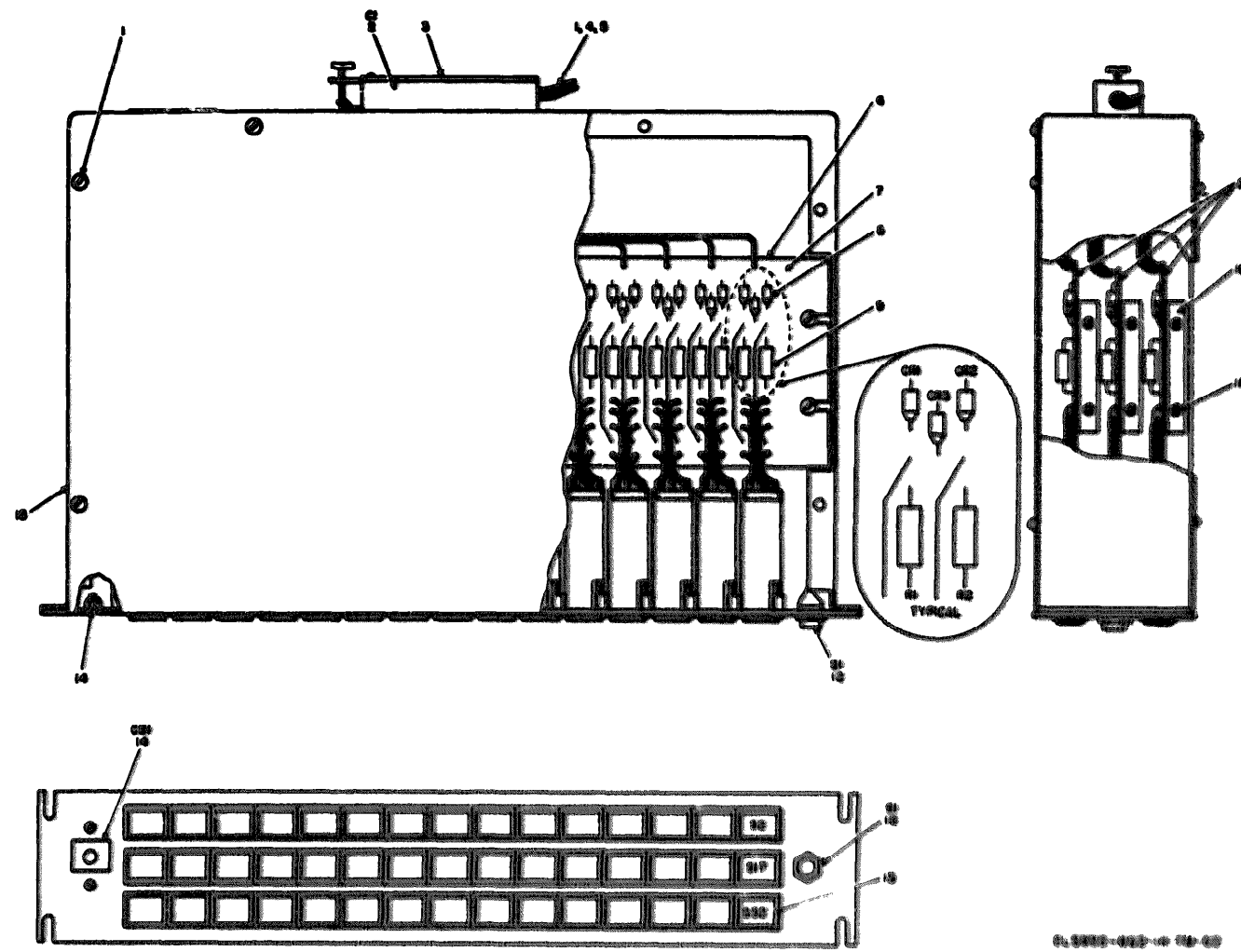
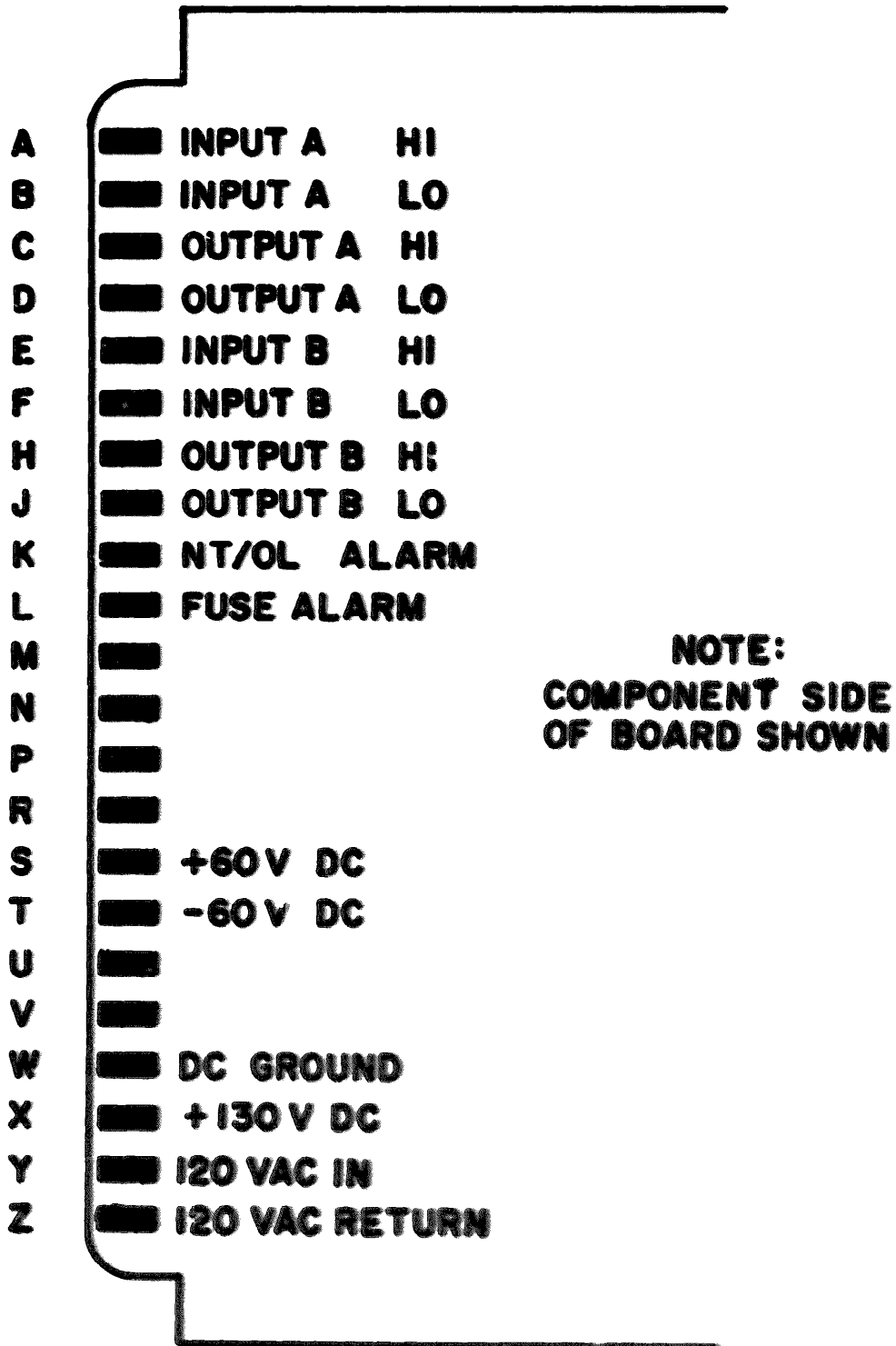


Figure C-13. Alarm Assembly-Major, Parts Location



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Figure D-1. BLIU Designations

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DATE 10 July 1975

PUBLICATION NUMBER: TM 11-5840-340-12 DATE: 23 Jan 74 TITLE: Radar Set AN/SPS-76

BE EXACT... PIN-POINT WHERE IT IS				IN THIS SPACE TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT:
PAGE NO.	PARA-GRAPH	FIGURE NO.	TABLE NO.	
2-25	2-28			<p>Recommend that the installation antenna alignment procedure be changed through... specify a 3° IPT antenna lag rather than 1°.</p> <p>REASON: Experience has shown that with only a 1° lag, the antenna servo system is too sensitive to wind gusting in excess of 20 knots, and has a tendency to rapidly accelerate and decelerate as it hunts, causing strain to the drive train. Hunting is minimized by adjusting the lag to 2° without degradation of operation.</p>
3-10	3-3		3-1	<p>Item 5, Function column. Change "2 db" to "3db."</p> <p>REASON: The adjustment procedure for the TRANS POWER FAULT indicator calls for a 3 db (900 watts) adjustment to light the TRANS POWER FAULT indicator.</p>
5-6	5-8			<p>Add step f.) to read, "Replace cover plate removed in step e.), above."</p> <p>REASON: To replace the cover plate.</p>
		703		<p>Zone C 3. On J1-2, change "+24 VDC to "+5 VDC."</p> <p>REASON: This is the output line of the 5 VDC power supply. +24 VDC is the input voltage.</p>

NAME AND ADDRESS OF OFFICE AND TELEPHONE NUMBER: SSG I. M. DeSantis 999-1776 SIGNATURE: SSG I. M. DeSantis

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1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	1.10

(AUTOVON BAY-WE)

W U MODEMS AUTODIN

PATCH & TEST FACILITIES ROOM

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BLACK AC POWER DISTRIBUTION PANEL FILTERED 120/208V 3Ø 60Hz

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RED SIGNAL GROUND JUNCTION BOX (UNDER FLOOR)

BLACK SIGNAL GROUND JUNCTION BOX (UNDER FLOOR)

S-4E-A RED AC POWER DISTRIBUTION PANEL 120/208VAC 3Ø 60Hz

S-4E-B BLACK AC POWER DISTRIBUTION PANEL 120/208VAC 3Ø 60Hz

S-4E-C RED AC POWER DISTRIBUTION PANEL

S-4E-D

S-4E-E

S-4E-F

RED POWER FILTERS

BLACK PATCH 3.1

BLACK 10P 3.2

CONSEC VAULT

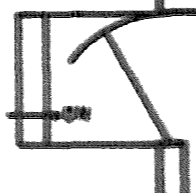
AMME ROOM

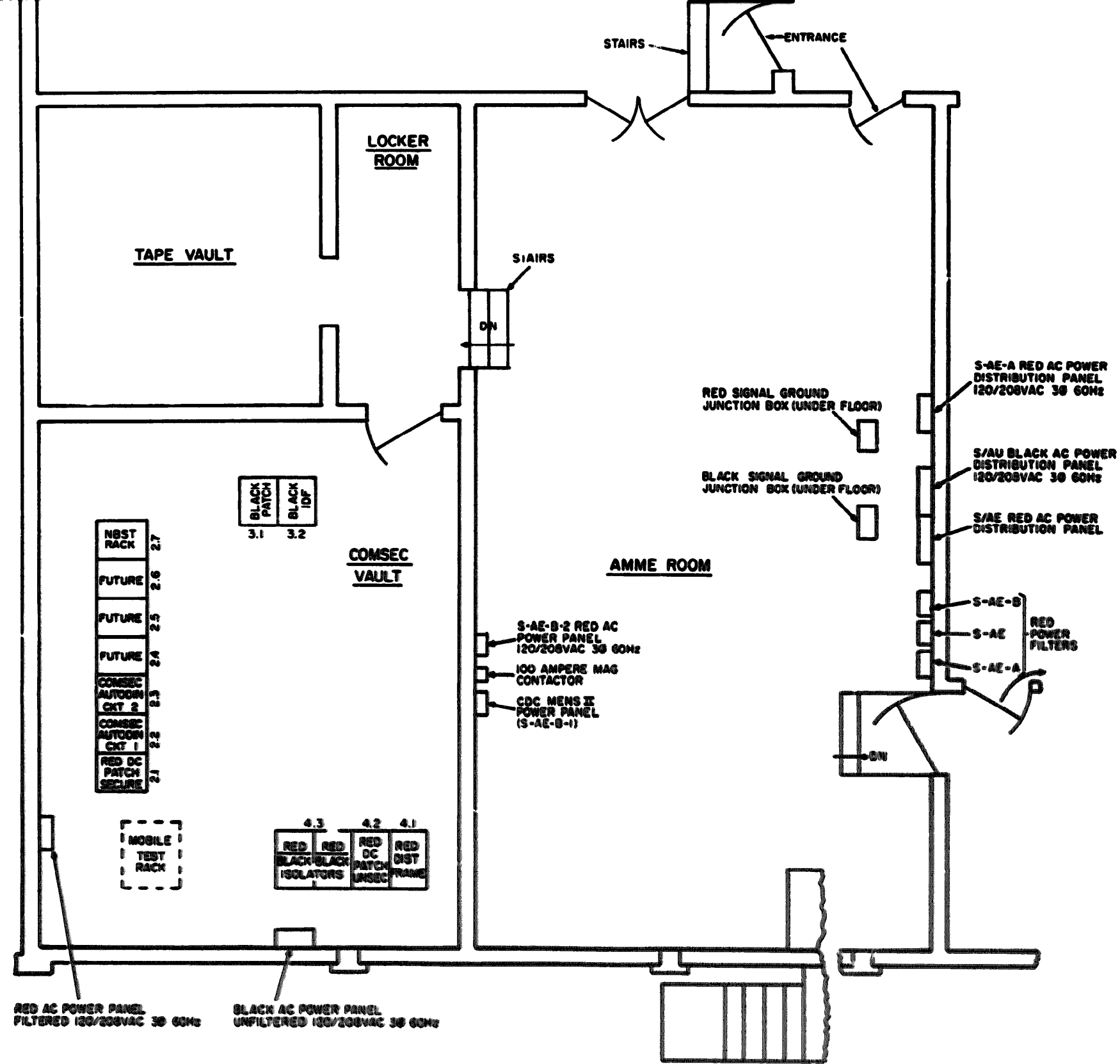
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100 AMPERE MAG CONTACTOR

CDC WENS II POWER PANEL (S-4E-B-1)

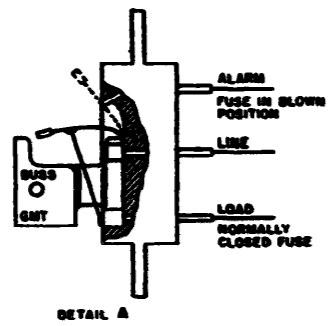
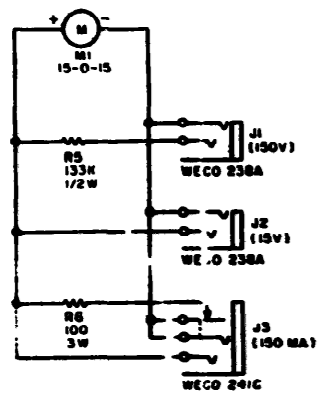
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FUTURE	2.6
FUTURE	2.5
FUTURE	2.4
CONSEC AUTOON CKT 2	2.3
CONSEC AUTOON CKT 1	2.2
RED DC PATCH SECURE	2.1





EL 5895-862-14-TM-1

Figure 1-1 Oakland Flour Plan, Patch and Test Facility



TO RIBC PATCH PANEL, BLACK DC
PATCH BAY JACK 13, ROWS 1 & 2
+6 VDC ON RING, COMMON ON TIP

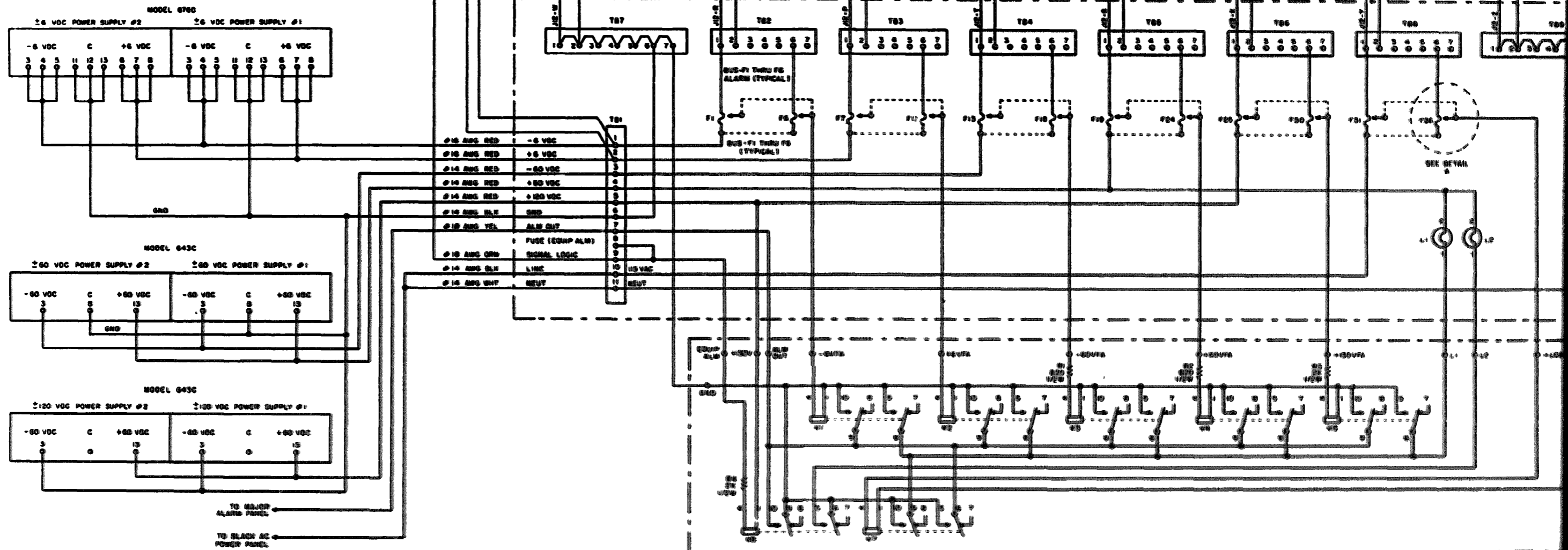
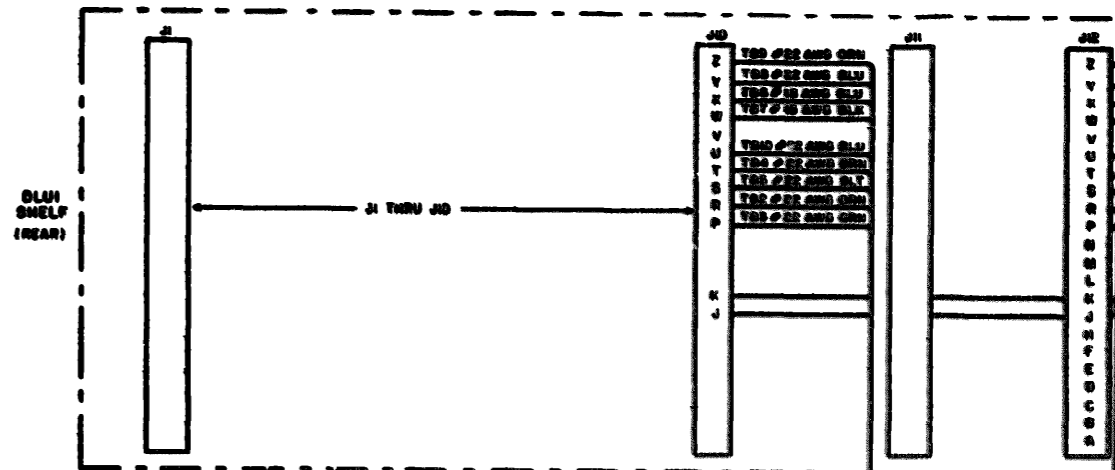


FIGURE 5-5. DC WIRING DIAGRAM

Figure 5-5. DC Wiring Diagram

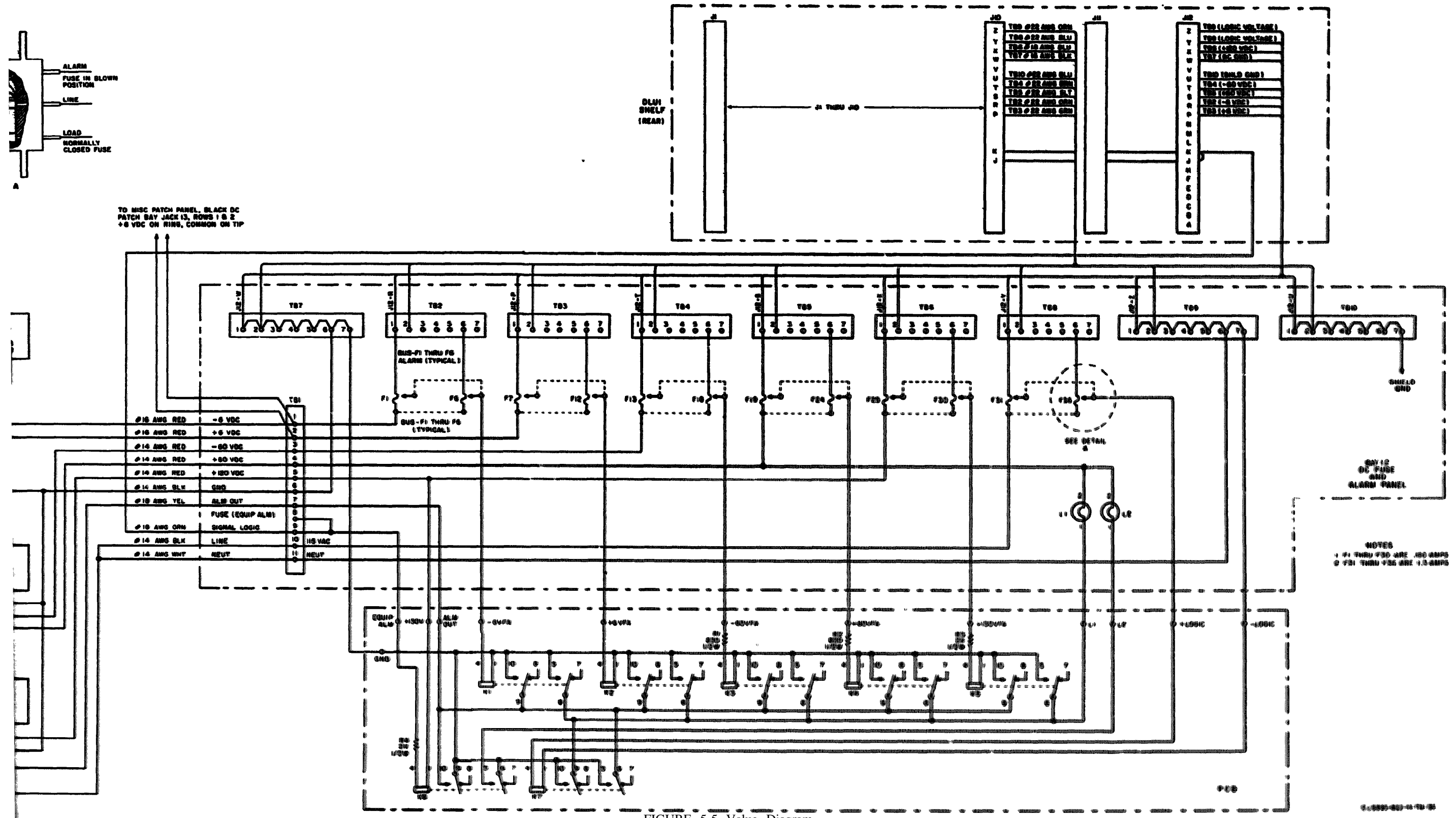


FIGURE 5-5 Value Diagram

61-5895-862-14-101-05

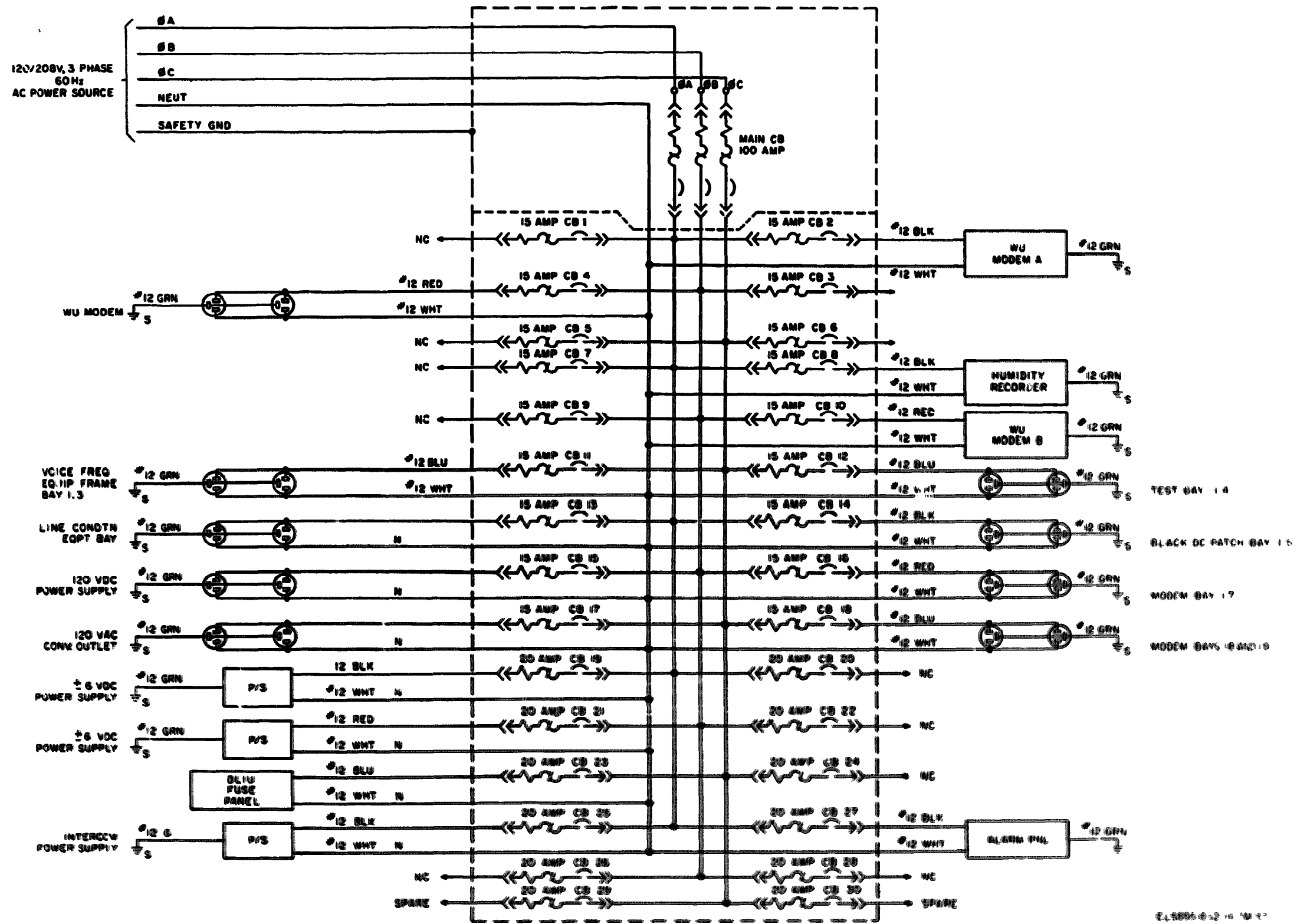


Figure 5-5 AC Power Schematic Patch and Test Publication Area.

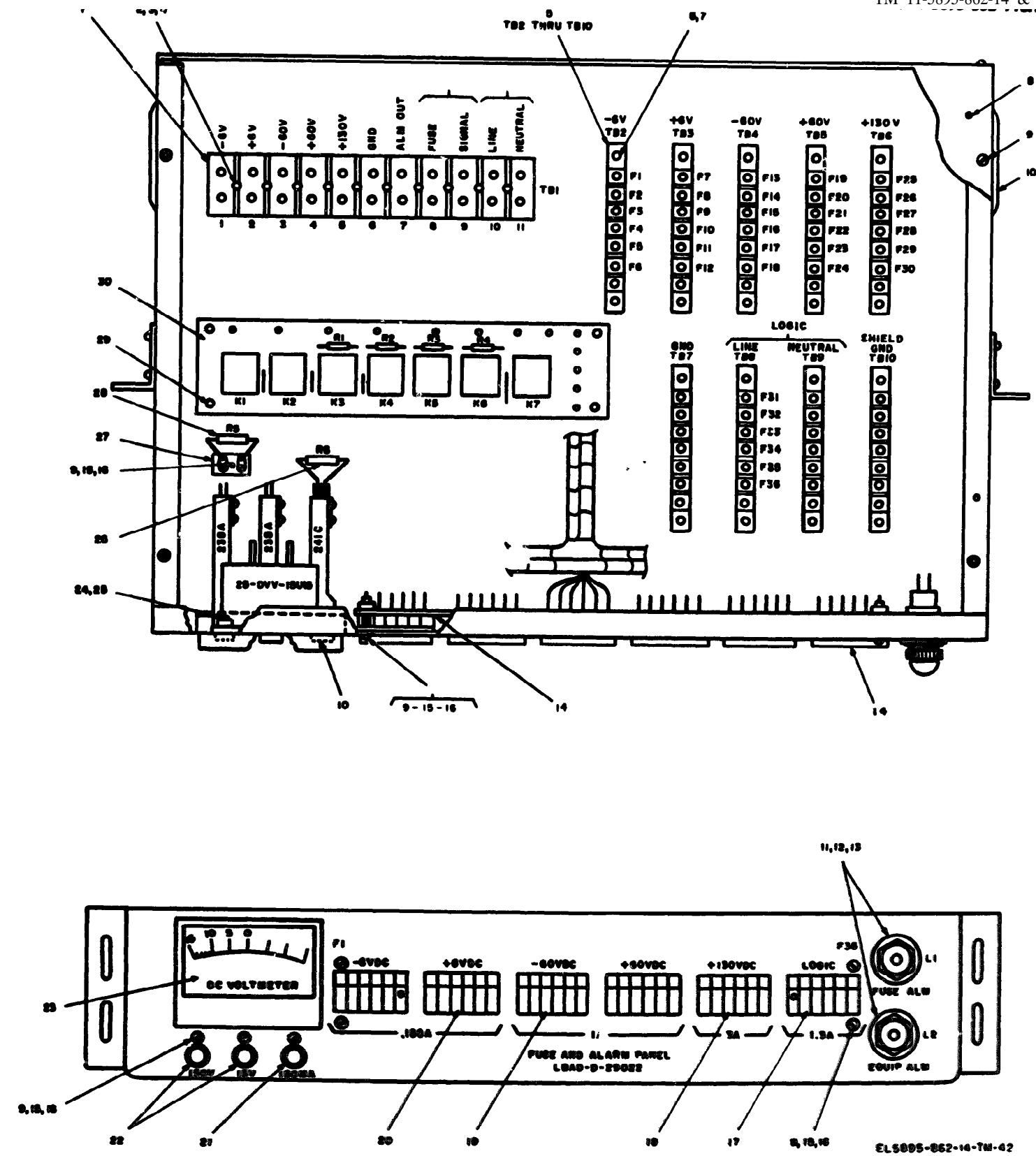


Figure C-3. Fuse and Alarm Panel Assembly, Parts Location

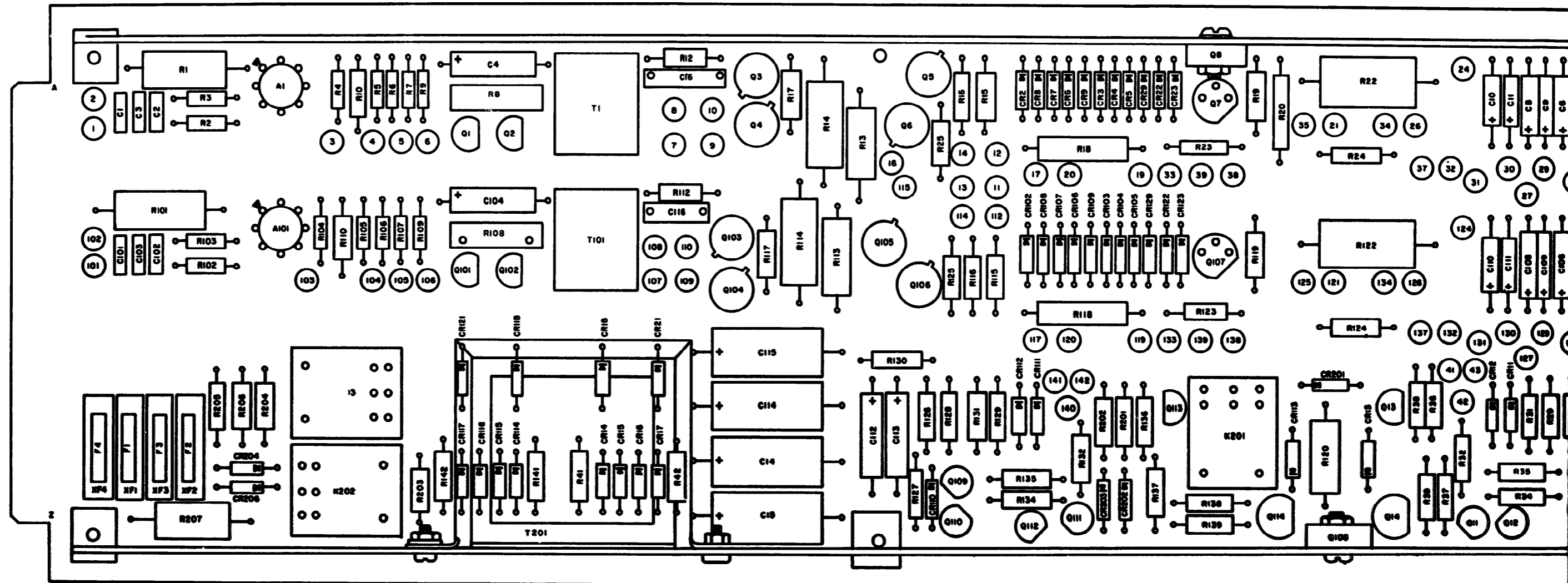
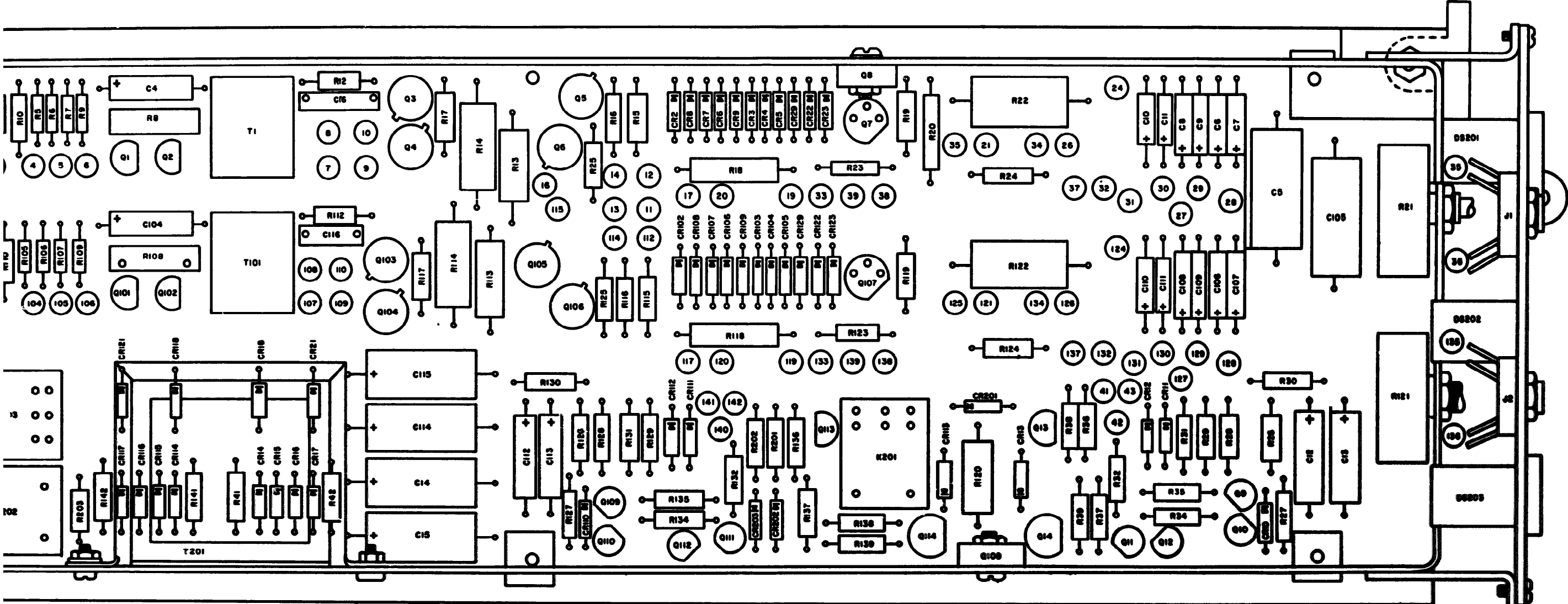
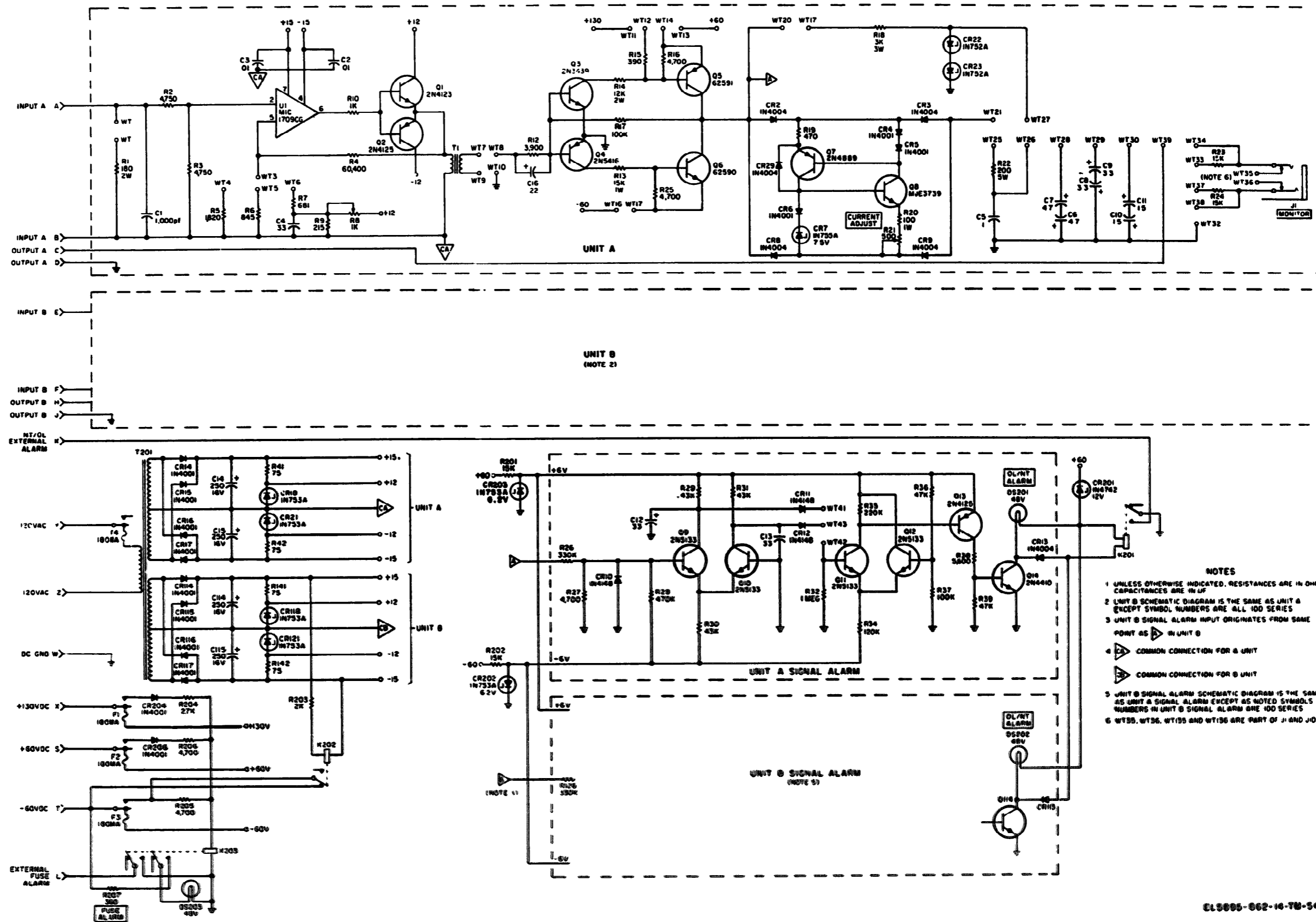


Figure C-12 DLIU Parts Location (part 2 of 2)



610005-002-14-TM-01

Figure C-2 ② DLIU Parts Location (part 2 of 2).



EL5895-862-14-70-54

Figure D-2. DLIU Schematic Diagram

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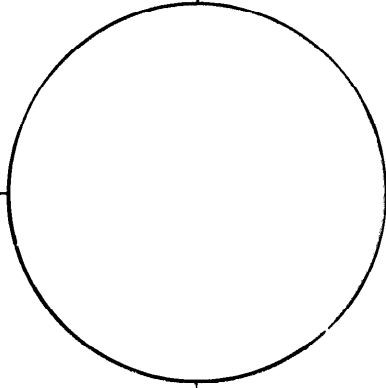
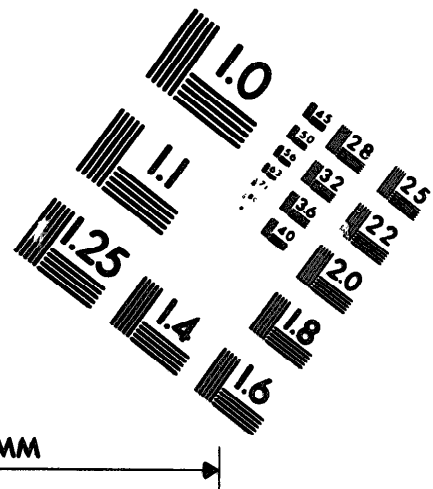
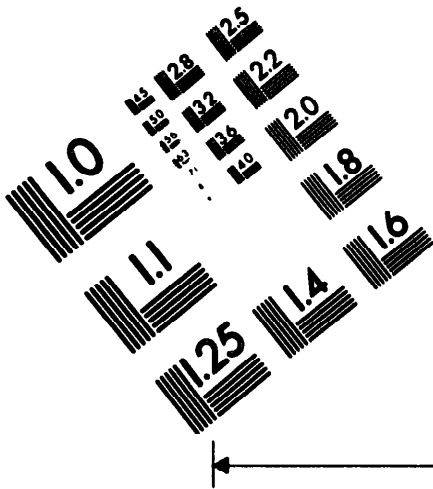
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150 MM

10 mm (e= 81 mm)

ABCDEFGHIJKLMN OPQRSTUVWXYZ 1234567890
abcdefghijklmnopqrstuvwxyz \$%&' / 1/2 1/4 --- = + * & @ *

15 mm (e= 109 mm)

ABCDEFGHIJKLMN OPQRSTUVWXYZ 1234567890
abcdefghijklmnopqrstuvwxyz \$%&' / 1/2 1/4 --- = + * & @ *

2.0 mm (e= 1.37 mm)

ABCDEFGHIJKLMN OPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz
1234567890 \$%&' / 1/2 1/4 --- = + * & @ *

2.5 mm (e= 1.77 mm)

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abcdefghijklmnopqrstuvwxyz
1234567890 \$%&' / 1/2 1/4 --- = + * & @ *

10 mm (e= 81 mm)

ABCDEFGHIJKLMN OPQRSTUVWXYZ 1234567890
abcdefghijklmnopqrstuvwxyz \$%&' / 1/2 1/4 --- = + * & @ *

15 mm (e= 109 mm)

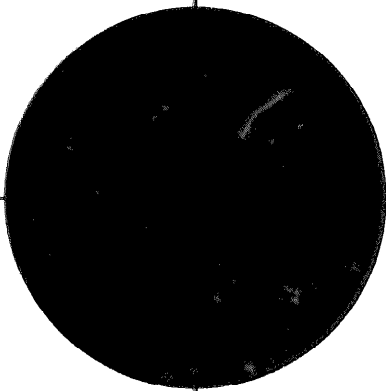
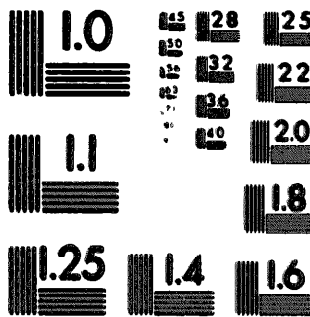
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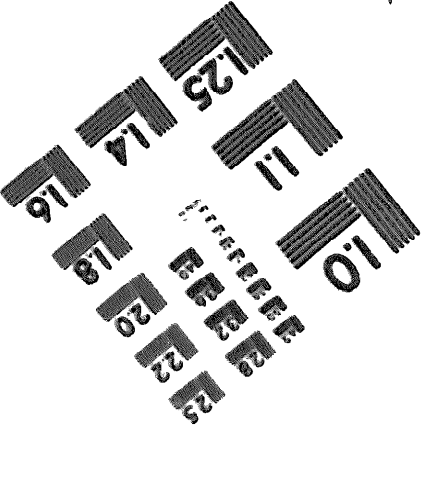
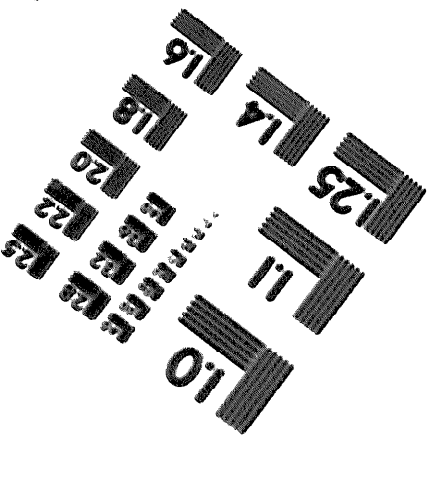
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abcdefghijklmnopqrstuvwxyz
1234567890 \$%&' / 1/2 1/4 --- = + * & @ *

2.5 mm (e= 1.77 mm)

ABCDEFGHIJKLMN OPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz
1234567890 \$%&' / 1/2 1/4 --- = + * & @ *



200 MM



250 MM